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(54) **NOVEL ORGANIC ELECTROLUMINESCENT COMPOUNDS AND ORGANIC ELECTROLUMINESCENT DEVICE USING THE SAME**

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(57) **ABSTRACT**

The present invention relates to a novel organic electroluminescent compound and an organic electroluminescent device using the same. Said organic luminescent compound provides an organic electroluminescent device which has high luminescent efficiency and a long operation lifetime and requires a low driving voltage improving power efficiency and power consumption.

**NOVEL ORGANIC ELECTROLUMINESCENT COMPOUNDS AND ORGANIC ELECTROLUMINESCENT DEVICE USING THE SAME**

**CROSS-REFERENCE TO RELATED APPLICATIONS**

[0001] This application is a continuation of U.S. application Ser. No. 14/004,089, filed Nov. 25, 2013, which is the §371 national stage entry of PCT/KR2012/01712, filed on Mar. 8, 2012, and which claims priority to Korean Application No. 1020110020492, filed on Mar. 8, 2011. The entire contents of each of the above-identified applications are incorporated herein by reference.

**FIELD OF THE INVENTION**

[0002] The present invention relates to novel organic electroluminescent compounds and organic electroluminescent device using the same.

**BACKGROUND OF THE INVENTION**

[0003] An electroluminescent (EL) device is a self-light-emitting device which has advantages over other types of display devices in that it provides a wider viewing angle, a greater contrast ratio, and has a faster response time. An organic EL device was first developed by Eastman Kodak, by using small molecules (aromatic diamines) and aluminum complexes in a light-emitting layer [Appl. Phys. Lett. 51, 913, 1987].

[0004] The most important factor to determine luminous efficiency in an organic EL device is a light-emitting materials. Until now, fluorescent materials have been widely used as light-emitting material. However, in view of electroluminescent mechanisms, phosphorescent materials theoretically show four (4) times higher luminous efficiency than fluorescent materials. Thus, recently, phosphorescent materials have been investigated.

[0005] Iridium(III) complexes have been widely known as phosphorescent material, including bis(2-(2'-benzothienyl)-pyridinato-N,C<sub>3'</sub>)iridium(acetylacetone)((acac)Ir(btp)<sub>2</sub>), tris(2-phenylpyridine)iridium (Ir(ppy)<sub>3</sub>) and bis(4,6-difluorophenylpyridinato-N,C<sub>2</sub>)picoline iridium (Firpic) as red, green and blue materials, respectively.

[0006] In order to improve color purity, luminous efficiency and stability, light-emitting materials can be used as one prepared by mixing a dopant with a host material. In the host material/dopant system, the host material has a great influence on the efficiency and performance of an EL device, and thus is important.

[0007] At present, 4,4'-N,N'-dicarbazol-biphenyl (CBP) is the most widely known host material for phosphorescent materials. Further, Pioneer (Japan) developed a high performance organic EL device employing, as a host material, bathocuproine (BCP) or aluminum(III)bis(2-methyl-8-quinolinate)(4-phenylphenolate) (BAIq) which had been a material used for a hole blocking layer.

[0008] Though these phosphorous host materials provide good light-emitting characteristics, they have the following disadvantages: (1) Due to their low glass transition temperature and poor thermal stability, their degradation may occur during a high-temperature deposition process in a vacuum. (2) The power efficiency of an organic EL device is given by [(rr/voltage)×current efficiency], and thus the power effi-

ciency is inversely proportional to the voltage. Though an organic EL device comprising phosphorescent materials provides better current efficiency (cd/A) than one comprising fluorescent materials, a significantly high driving voltage is required to be applied to an organic EL device, thereby resulting in poor power efficiency (lm/W). (3) Further, the operation lifetime of an organic EL device is short and luminous efficiency is still required to be improved.

[0009] International Patent Publication No. WO 2006/049013 discloses compounds for organic electroluminescent materials whose backbone has a condensed bicyclic group. However, it does not disclose compounds having a nitrogen-containing condensed bicyclic group, which is formed by condensing two 6-membered rings; a carbazolic group; and an aryl or heteroaryl group. Further, an organic EL device comprising said compounds fails to provide good luminous efficiency, operation lifetime and driving voltage.

**DISCLOSURE OF THE INVENTION**

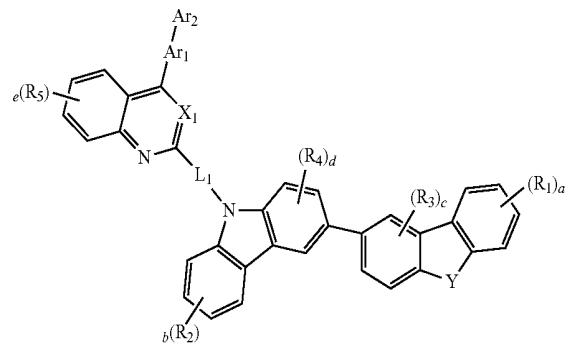
**Technical Problem**

[0010] An object of the present invention is to provide organic electroluminescent compounds imparting excellent luminous efficiency, long operation lifetime and low driving voltage to a device; and an organic electroluminescent device using said compounds.

**Solution to the Problem**

[0011] The present inventors found that the above object can be achieved by a compound represented by the following formula 1:

Formula 1



[0012] wherein

[0013] L<sub>1</sub> represents a single bond, a substituted or unsubstituted 5- to 30-membered heteroarylene group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group, or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)cycloalkylene group;

[0014] X<sub>1</sub> represents CH or N;

[0015] Y represents —O—, —S—, —CR<sub>11</sub>R<sub>12</sub>— or —NR<sub>13</sub>—;

[0016] Ar<sub>1</sub> represents a single bond, a substituted or unsubstituted 5- to 30-membered heteroarylene group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group, or a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkylene group;

[0017] Ar<sub>2</sub> represents hydrogen, deuterium, a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkyl group, a substituted or unsub-

stituted (C<sub>6</sub>-C<sub>30</sub>)aryl group, or a substituted or unsubstituted 5- to 30-membered heteroaryl group;

[0018] R<sub>1</sub> to R<sub>5</sub> each independently represent hydrogen, deuterium, a halogen, a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>) alkyl group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group, a substituted or unsubstituted 5- to 30-membered heteroaryl group, a substituted or unsubstituted (C<sub>3</sub>-C<sub>30</sub>)cycloalkyl group, a substituted or unsubstituted 5- to 7-membered heterocycloalkyl group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl(C<sub>1</sub>-C<sub>30</sub>)alkyl group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group fused with at least one (C<sub>3</sub>-C<sub>30</sub>)cycloalkyl group, a 5- or 7-membered heterocycloalkyl group fused with at least one substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>) aromatic ring, (C<sub>3</sub>-C<sub>30</sub>)cycloalkyl group fused with at least one substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aromatic ring, —NR<sub>14</sub>R<sub>15</sub>, —SiR<sub>16</sub>R<sub>17</sub>R<sub>18</sub>, —SR<sub>19</sub>, —OR<sub>20</sub>, a substituted or unsubstituted (C<sub>2</sub>-C<sub>30</sub>)alkenyl group, a substituted or unsubstituted (C<sub>2</sub>-C<sub>30</sub>)alkynyl group, a cyano group, a nitro group, or a hydroxyl group; or are linked to an adjacent substituent via a substituted or unsubstituted (C<sub>3</sub>-C<sub>30</sub>)alkylene group or a substituted or unsubstituted (C<sub>3</sub>-C<sub>30</sub>)alkylene group to form a mono- or polycyclic alicyclic ring or a mono- or polycyclic aromatic ring whose carbon atom(s) may be substituted by at least one hetero atom selected from nitrogen, oxygen and sulfur;

[0019] R<sub>11</sub> to R<sub>20</sub> have the same meaning as one of R<sub>1</sub> to R<sub>5</sub>;

[0020] a, b and e each independently represent an integer of 1 to 4; where a, b or e is an integer of 2 or more, each of R<sub>1</sub>, each of R<sub>2</sub> or each of R<sub>5</sub> is the same or different;

[0021] c and d each independently represent an integer of 1 to 3; where c or d is an integer of 2 or more, each of R<sub>3</sub> or each of R<sub>4</sub> is the same or different; and

[0022] the heterocycloalkyl group and the heteroaryl(ene) group contain at least one hetero atom selected from B, N, O, S, P(=O), Si and P.

[0023] Herein, “(C<sub>1</sub>-C<sub>30</sub>)alkyl(ene)” is a linear or branched alkyl(ene) having 1 to 30, preferably 1 to 20, more preferable 1 to 10 carbon atoms and includes methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, tert-butyl, etc.; “(C<sub>2</sub>-C<sub>30</sub>) alkenyl(ene)” is a linear or branched alkenyl(ene) having 2 to 30, preferably 2 to 20, more preferably 1 to 10 carbon atoms and includes vinyl, 1-propenyl, 2-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-methylbut-2-enyl, etc.; “(C<sub>2</sub>-C<sub>30</sub>) alkynyl” is a linear or branched alkynyl having 2 to 30, preferably 2 to 20, more preferably 1 to 10 carbon atoms and includes ethynyl, 1-propynyl, 2-propynyl, 1-butynyl, 2-butynyl, 3-butynyl, 1-methylpent-2-ynyl, etc.; “(C<sub>1</sub>-C<sub>30</sub>)alkoxy” is a linear or branched alkoxy having 1 to 30, preferably 2 to 20, more preferably 2 to 10 carbon atoms and includes methoxy, ethoxy, propoxy, isopropoxy, 1-ethylpropoxy, etc.; “(C<sub>3</sub>-C<sub>30</sub>)cycloalkyl” is a mono- or polycyclic hydrocarbon having 3 to 30, preferably 3 to 20, more preferably 3 to 7 carbon atoms and includes cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, etc.; “(C<sub>6</sub>-C<sub>30</sub>)cycloalkylene” is one formed by removing hydrogen from cycloalkyl having 6 to 30, preferably 6 to 20, more preferably 6 or 7 carbon atoms; and “5- to 7-membered heterocycloalkyl” is a cycloalkyl having at least one hetero atom selected from B, N, O, S, P(=O), Si and P, preferably N, O and S, and carbon atoms as remaining ring backbone atoms other than said hetero atom and includes tetrahydrofuran, pyrrolidine, tetrahydropyran, etc. Further, “(C<sub>6</sub>-C<sub>30</sub>)aryl(ene)” is a monocyclic ring or fused ring derived from an aromatic hydrocarbon and having preferably 6 to 20 ring backbone carbon atoms; and includes

phenyl, biphenyl, terphenyl, naphthyl, fluorenyl, phenanthrenyl, anthracenyl, indenyl, triphenylenyl, pyrenyl, tetracenyl, perylenyl, chrysenyl, naphthacenyl, fluoranthenyl, etc. Further, “5- or 30-membered heteroaryl(ene)” is an aryl having at least one, preferably 1 to 4 hetero atom selected from the group consisting of B, N, O, S, P(=O), Si and P, and carbon atoms as remaining ring backbone atoms other than said hetero atom; is a monocyclic ring or fused ring condensed with at least benzene ring; has preferably 5 to 21 ring backbone atoms; may be partially saturated; may be one formed by linking at least one heteroaryl or aryl group to a heteroaryl group via a single bond(s); and includes a monocyclic ring-type heteroaryl including furyl, thiophenyl, pyrrolyl, imidazolyl, pyrazolyl, thiazolyl, thiadiazolyl, isothiazolyl, isoxazolyl, oxazolyl, oxadiazolyl, triazinyl, tetrazinyl, triazolyl, tetrazolyl, furazanyl, pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl, etc. and a fused ring-type heteroaryl including benzofuranyl, benzothiophenyl, isobenzofuranyl, dibenzofuranyl, dibenzothiophenyl, benzoimidazolyl, benzothiazolyl, benzoisothiazolyl, benzoisoxazolyl, benzoxazolyl, isoindolyl, indolyl, indazolyl, benzothiadiazolyl, quinolyl, isoquinolyl, cinnolinyl, quinazolinyl, quinoxalinyl, carbazolyl, phenoxazinyl, phenanthridinyl, benzodioxolyl, etc.

[0024] Preferably, substituents of formula I are as follows:

[0025] L<sub>1</sub> represents preferably a single bond, a substituted or unsubstituted 5- or 30-membered heteroarylene group or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group, more preferably a single bond or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group.

[0026] X represents preferably N.

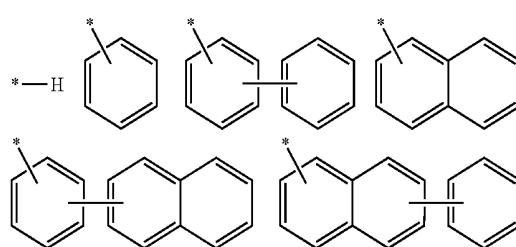
[0027] Y represents preferably —O—, —S—, —CR<sub>11</sub>R<sub>12</sub>— (wherein R<sub>11</sub> and R<sub>12</sub> each independently represent a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkyl group) or —NR<sub>13</sub>— (wherein R<sub>13</sub> represents a halogen, deuterium, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group, or a substituted or unsubstituted 5- or 30-membered heteroaryl group).

[0028] R<sub>1</sub> and R<sub>2</sub> each independently represent hydrogen, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group, a substituted or unsubstituted 5- or 30-membered heteroaryl group, —NR<sub>14</sub>R<sub>15</sub> (wherein R<sub>14</sub> and R<sub>15</sub> each independently represent a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkyl group or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group) or a hydroxyl group, more preferably hydrogen or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group.

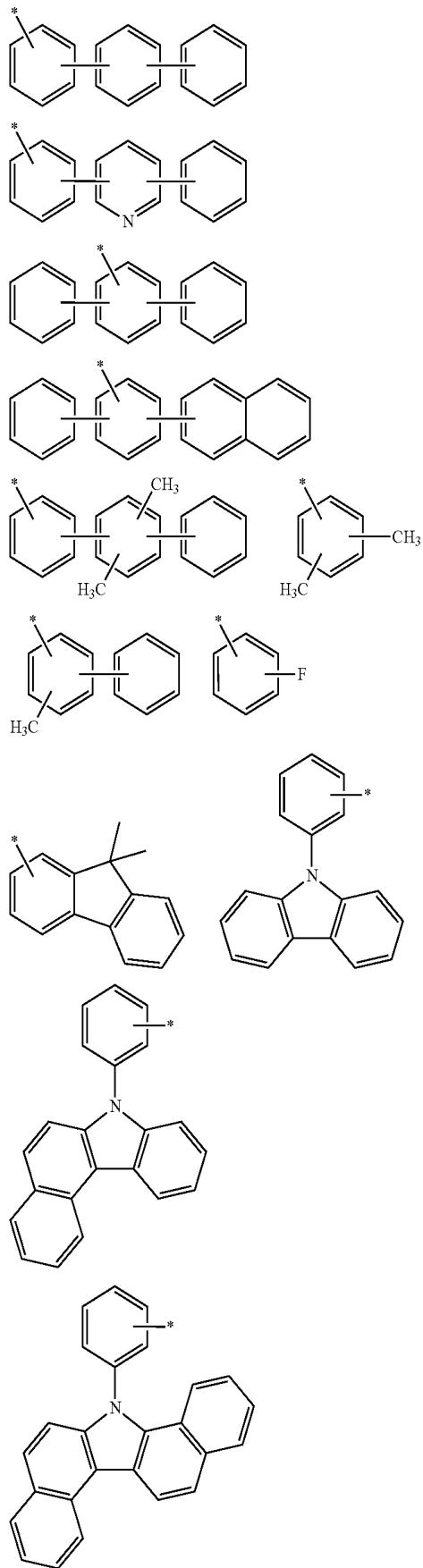
[0029] R<sub>3</sub> to R<sub>5</sub> each independently represent hydrogen or a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkyl group, more preferably hydrogen.

[0030] a to e each independently represent an integer of 1.

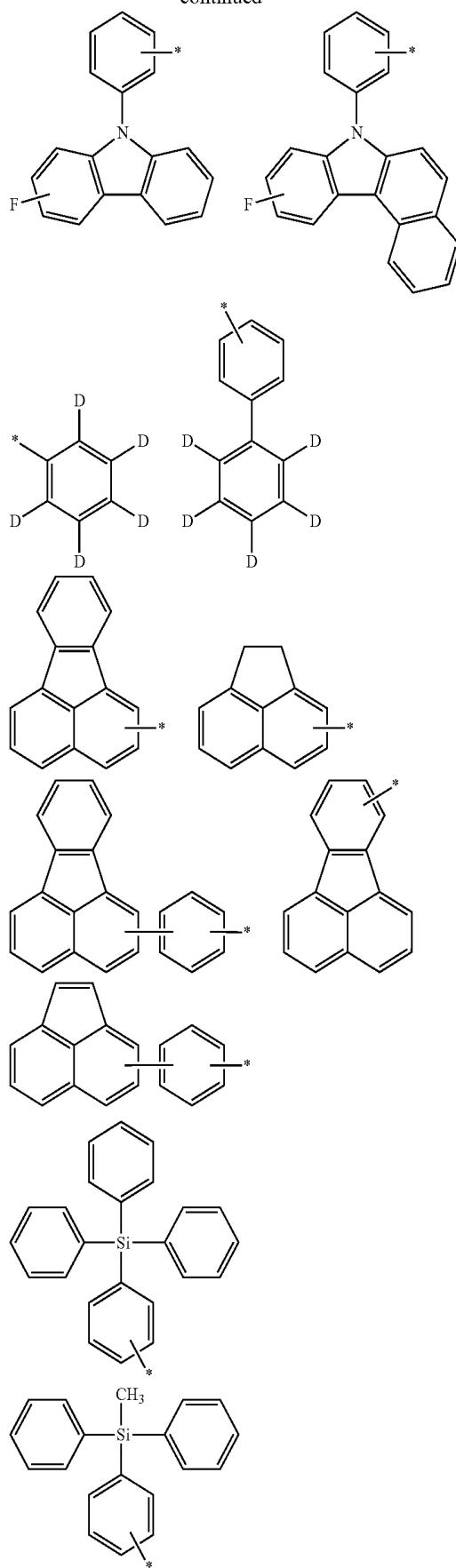
[0031] \*—Ar<sub>1</sub>—Ar<sub>2</sub> is selected from the following structures:



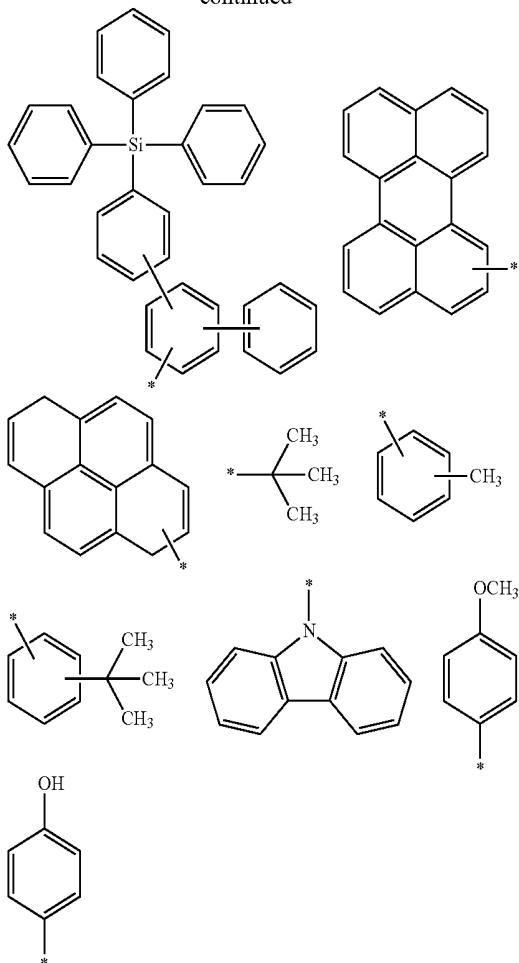
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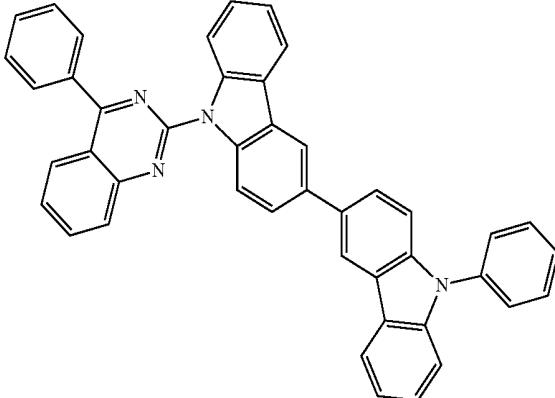


**[0032]** Herein, substituents of the substituted (C1-C30)alkyl group, the substituted (C2-C30)alkenyl group, the substituted (C2-C30)alkynyl group, the substituted (C6-C30)cycloalkylene group, the substituted (C3-C30)cycloalkyl group, the substituted 5- to 7-membered heterocycloalkyl group, the substituted (C6-C30)aryl(ene) group, the substituted 5- to 30-membered heteroaryl(ene) group and the substituted aromatic ring represented by said L<sub>1</sub>, Ar<sub>1</sub>, Ar<sub>2</sub>, R<sub>1</sub> to R<sub>5</sub> and R<sub>11</sub> to R<sub>20</sub> each independently is at least one selected from the group consisting of deuterium, a halogen, a cyano group, a carboxyl group, a nitro group, a hydroxyl group, a (C1-C30)alkyl group, a halo(C1-C30)alkyl group, a (C2-C30)alkenyl group, a (C2-C30)alkynyl group, a (C1-C30)alkoxy group, a (C1-C30)alkylthio group, a (C3-C30)cycloalkyl group, a (C3-C30)cycloalkenyl group, a 5- to 7-membered heterocycloalkyl group, a (C6-C30)aryl group, a (C6-C30)aryloxy group, a (C6-C30)arylthio group, a 5- to 30-membered heteroaryl group, a 5- to 30-membered heteroaryl group substituted by a (C6-C30)aryl group, a (C6-C30)aryl group substituted by a 5- to 30-membered heteroaryl group, a tri(C1-C30)alkylsilyl group, a tri(C6-C30)arylsilyl group, a di(C1-C30)alkyl(C6-C30)arylsilyl group, a (C1-C30)alkyldi(C6-C30)arylsilyl group, an amino group, a mono or di(C1-C30)alkylamino group, a mono or di(C6-C30)arylamino group, a (C1-C30)alkyl(C6-C30)arylamino group, a (C1-C30)alkylcarbonyl group, a (C1-C30)alkoxy carbonyl group, a (C1-C30)arylcarbonyl group, a di(C6-C30)

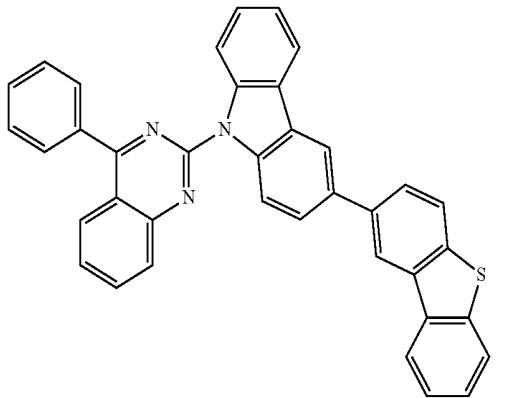
arylbornyl group, a di(C1-C30)alkylbornyl group, a (C1-C30)alkyl(C6-C30)arylbornyl group, a (C6-C30)aryl(C1-C30)alkyl group and a (C1-C30)alkyl(C6-C30)aryl group. Preferably, said substituents are at least one selected from the group consisting of deuterium, a halogen, a (C1-C30)alkyl group, a halo(C1-C30)alkyl group, a (C6-C30)aryl group, a 5- to 30-membered heteroaryl group, a tri(C1-C30)alkylsilyl group, a tri(C6-C30)arylsilyl group, a di(C1-C30)alkyl(C6-C30)arylsilyl group, a (C1-C30)alkyldi(C6-C30)arylsilyl group, a hydroxyl group and a (C1-C30)alkoxy group.

**[0033]** Organic electroluminescent compounds according to the present invention include the following, but are not limited thereto:

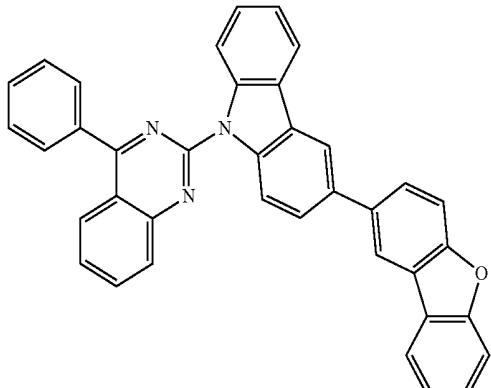
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C-2

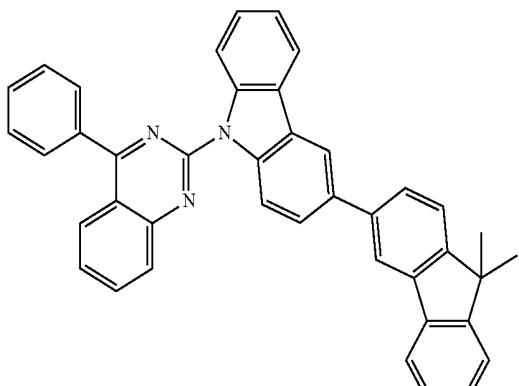


C-3



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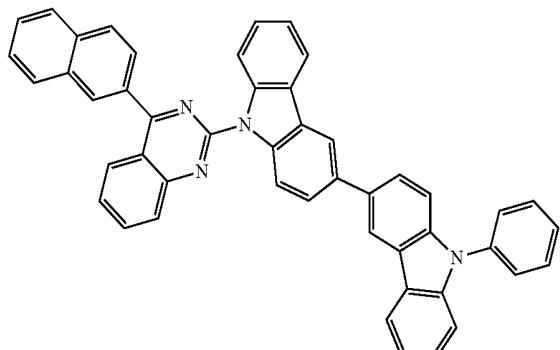
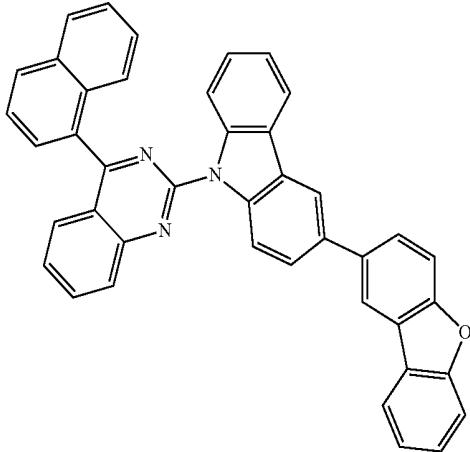
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C-5

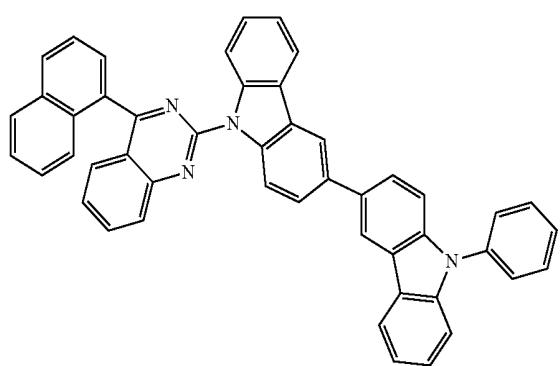
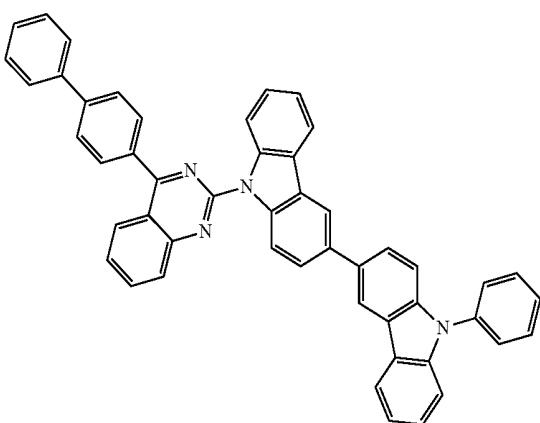
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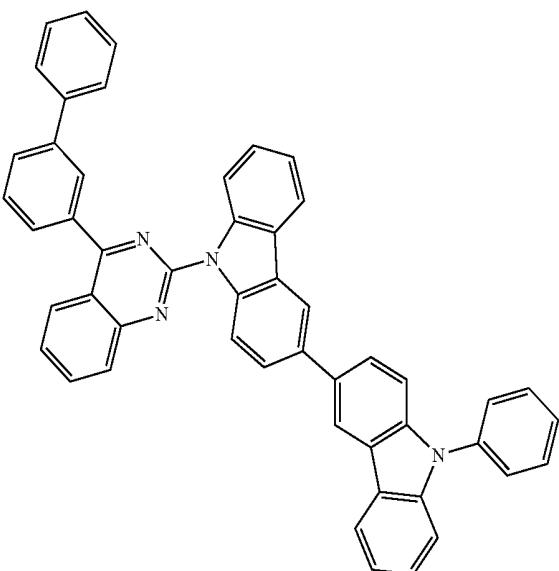
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C-9



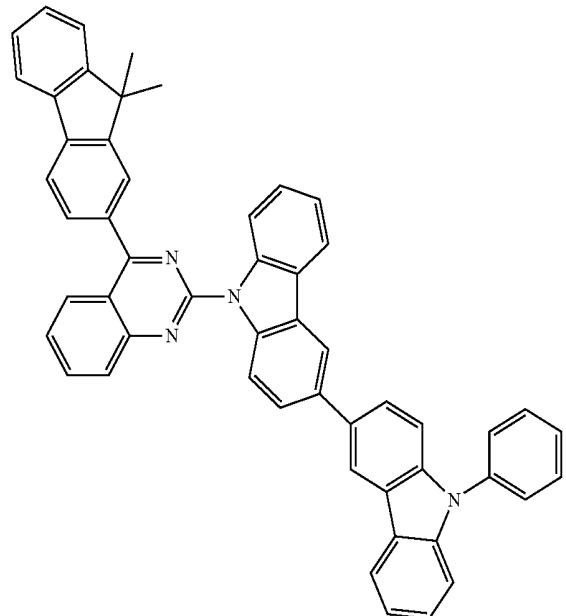
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C-10



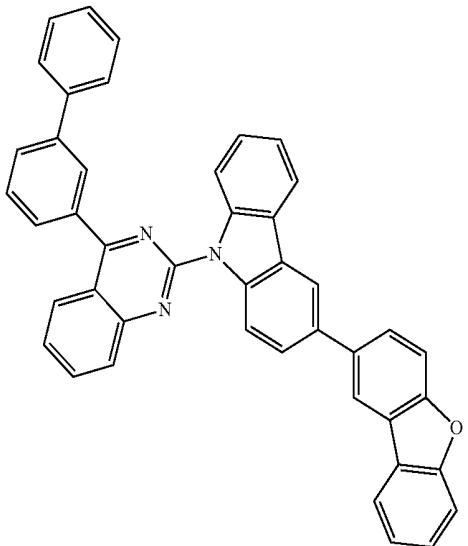
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C-11

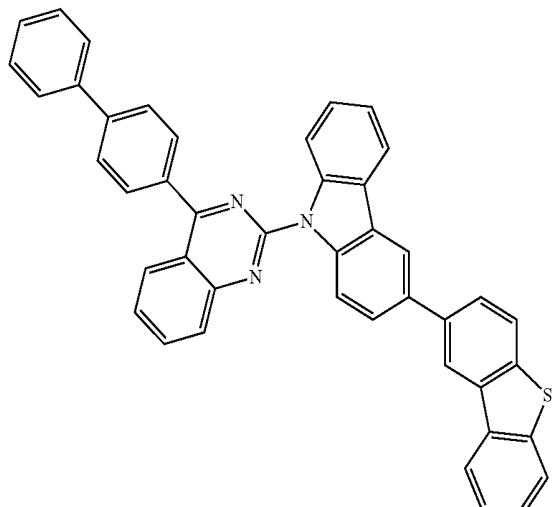


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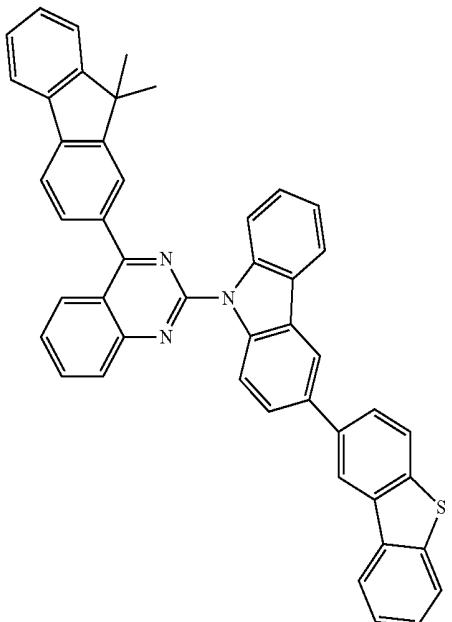
C-13



C-12

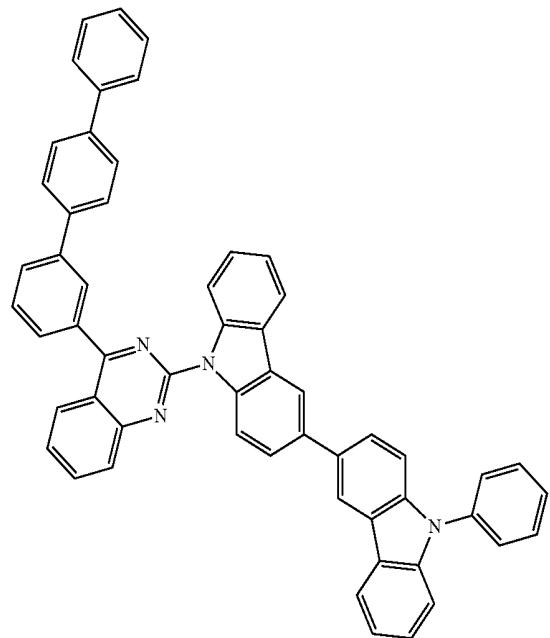


C-14



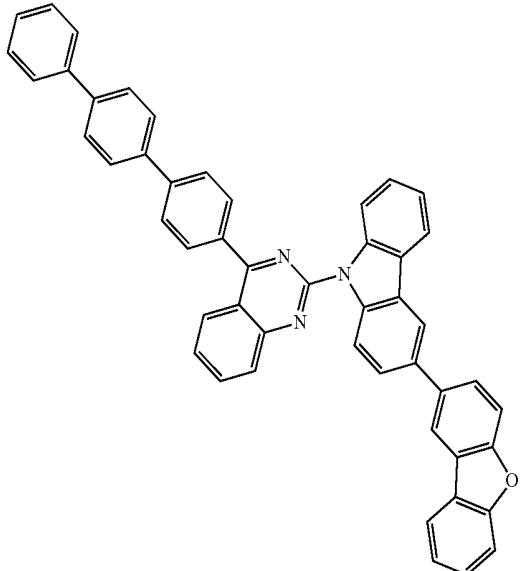
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C-15



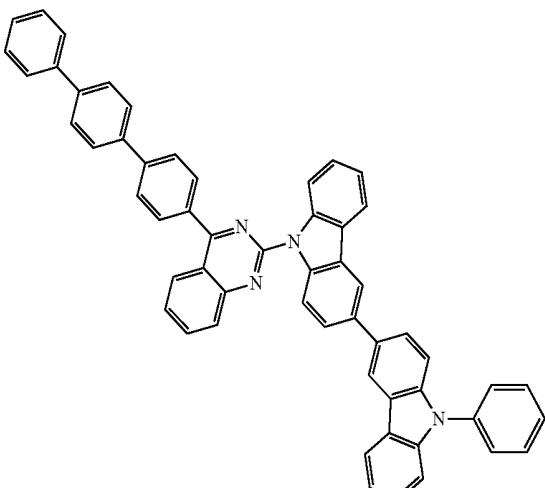
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C-17

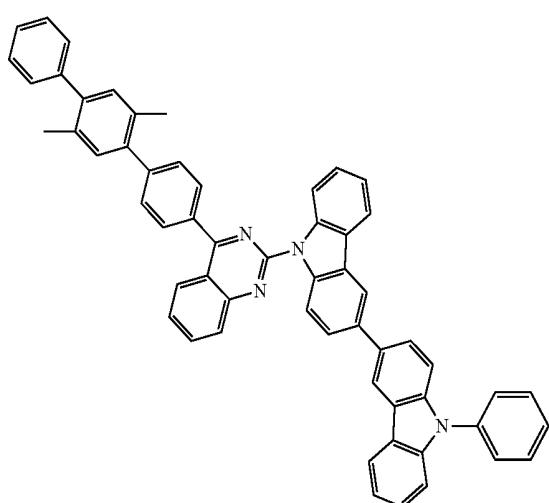
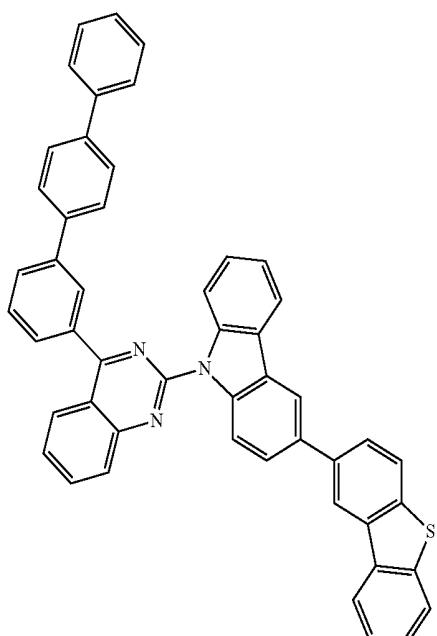


C-18

C-16

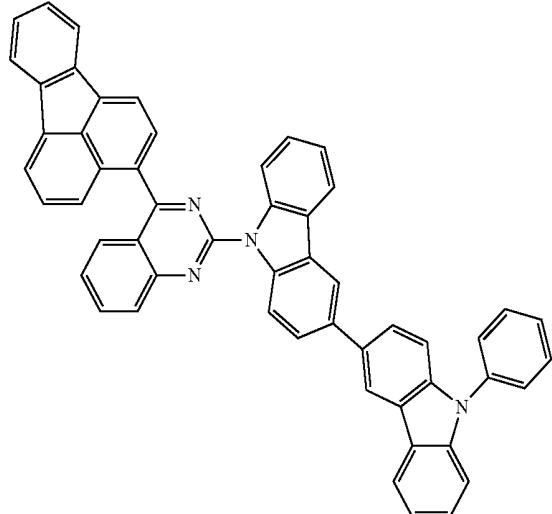


C-19



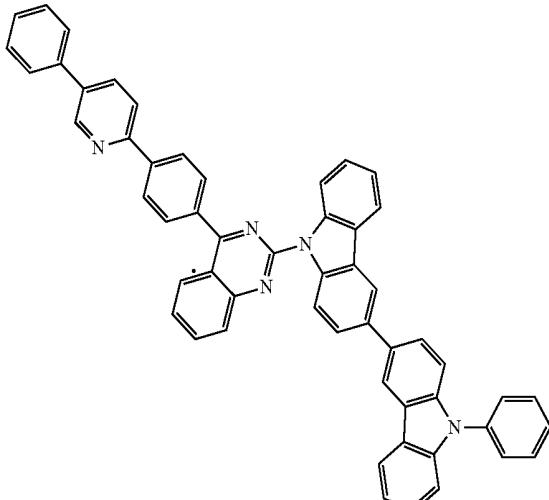
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C-20



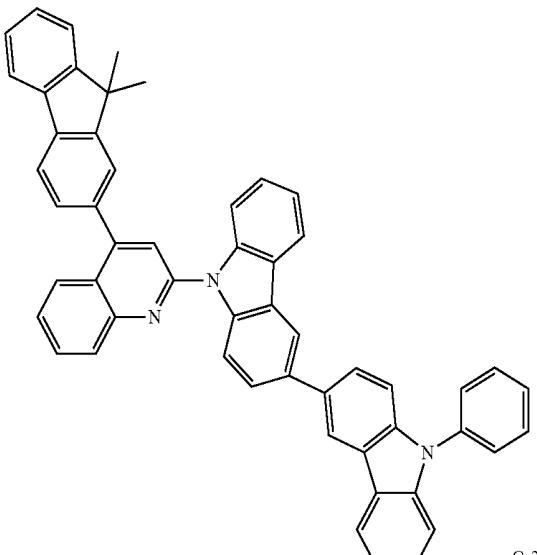
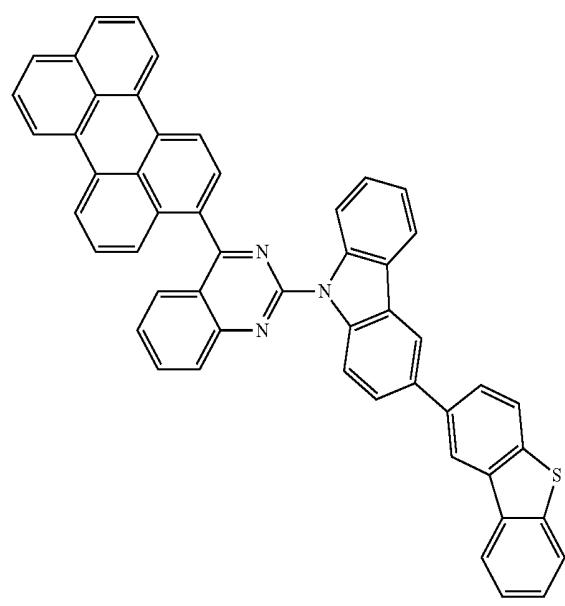
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C-23



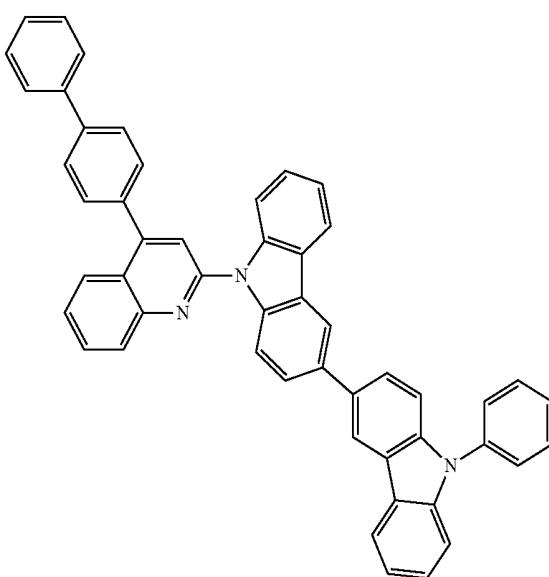
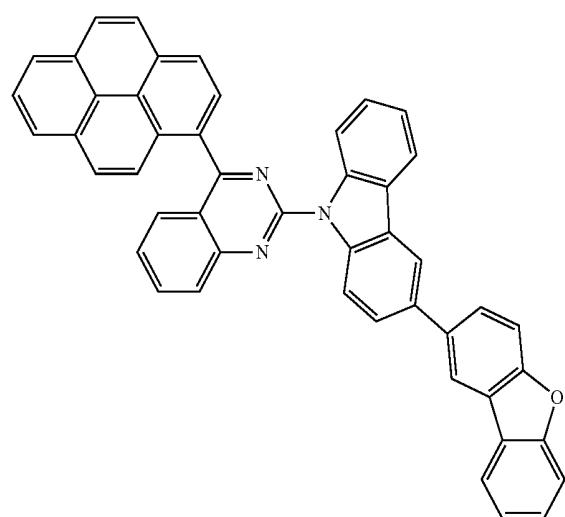
C-21

C-24



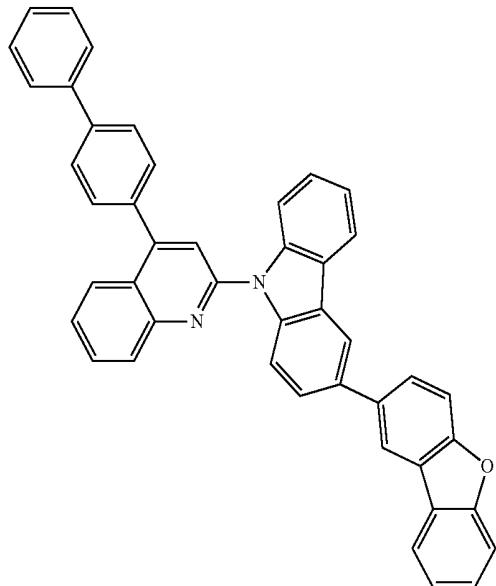
C-22

C-25



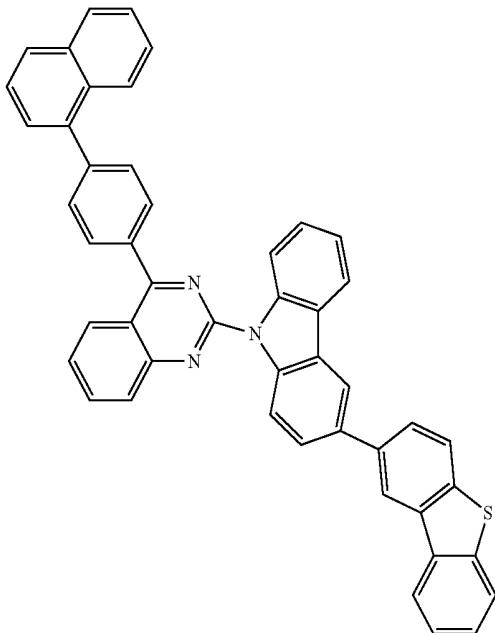
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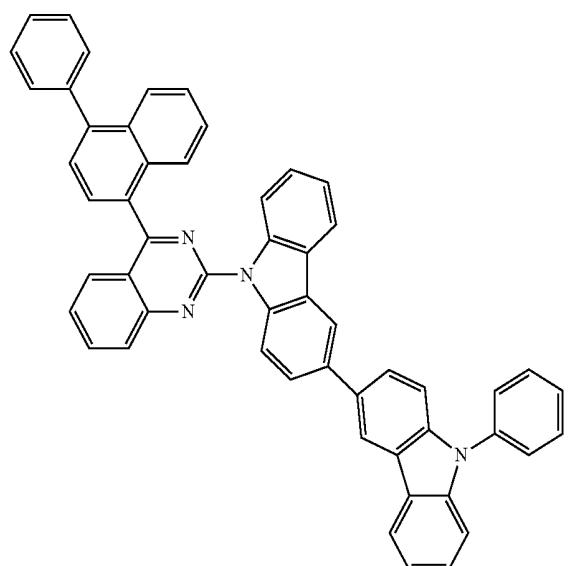


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C-28



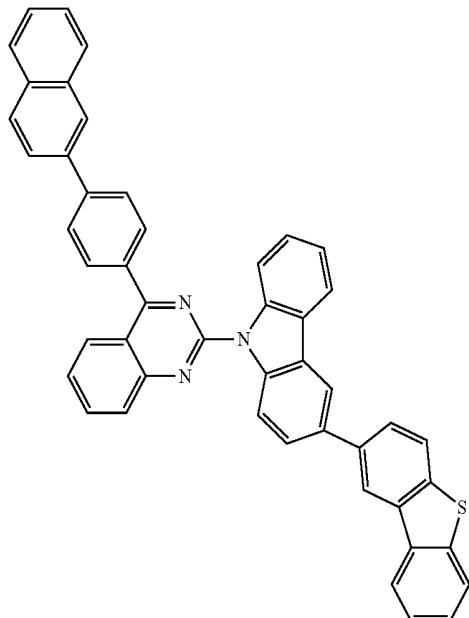
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C-29

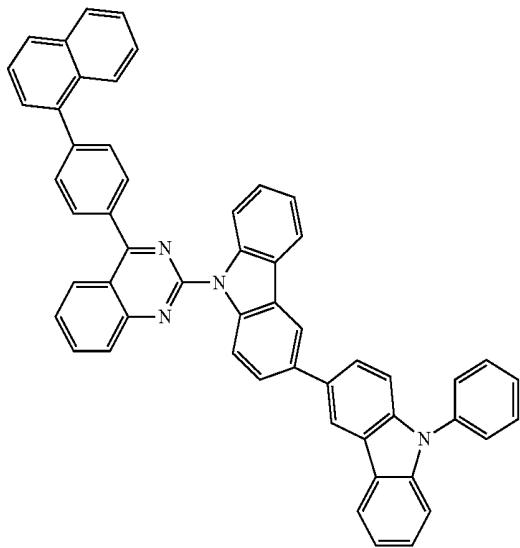
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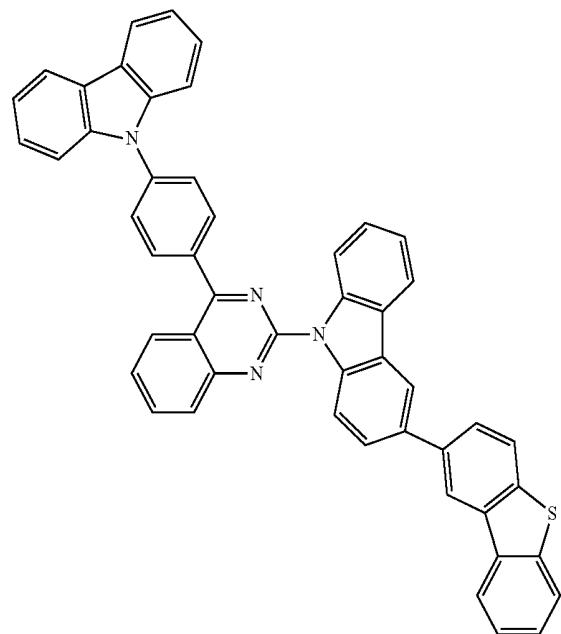


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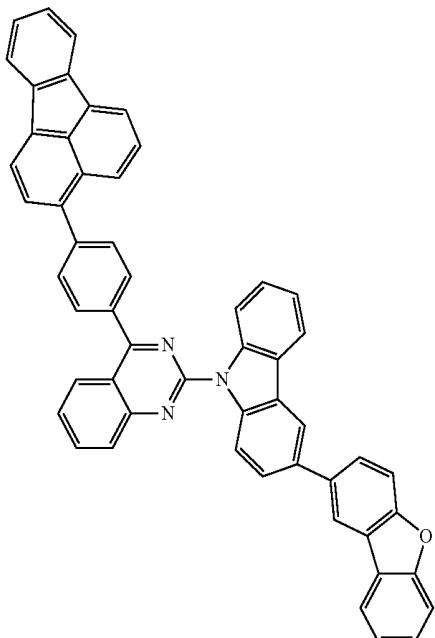
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C-31

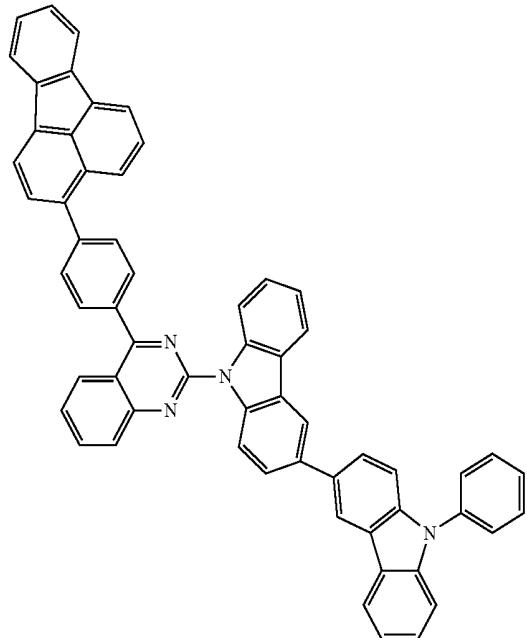


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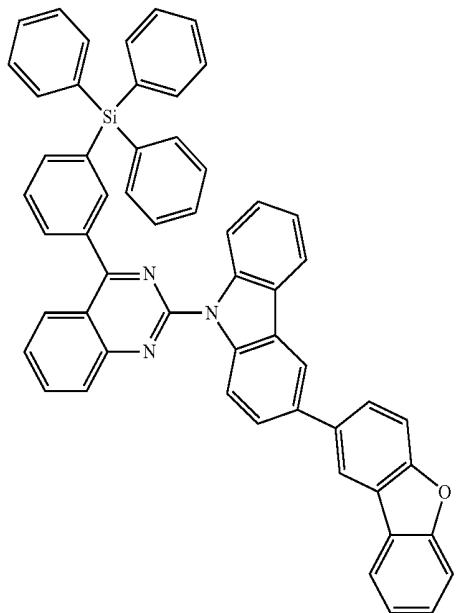
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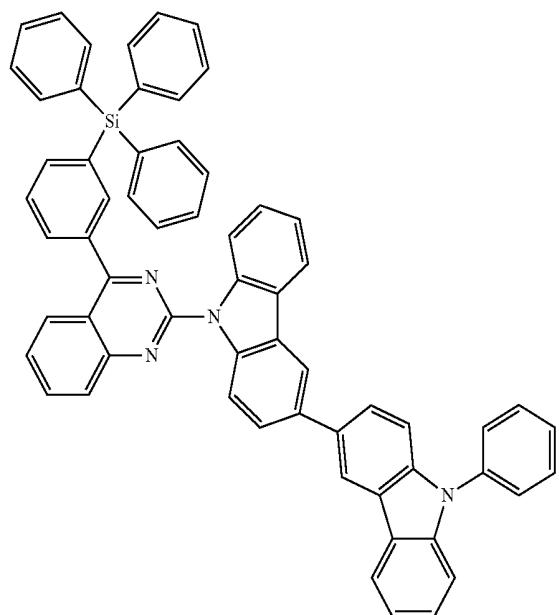


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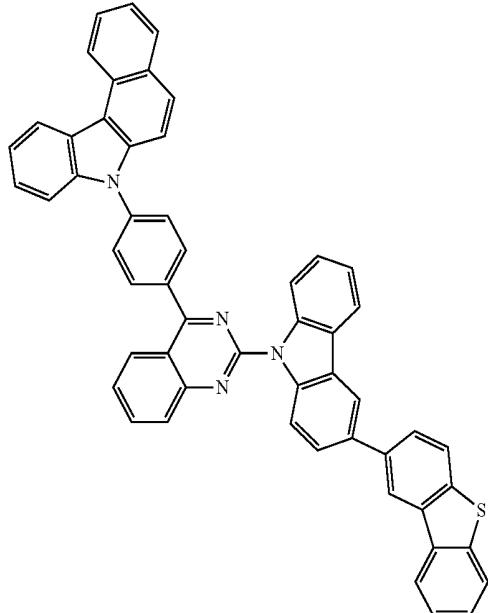
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C-37

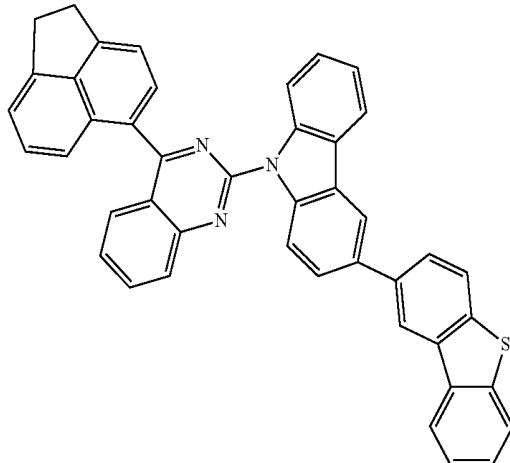
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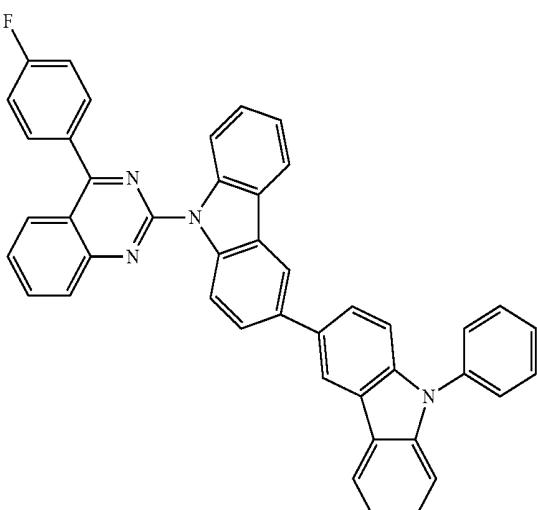


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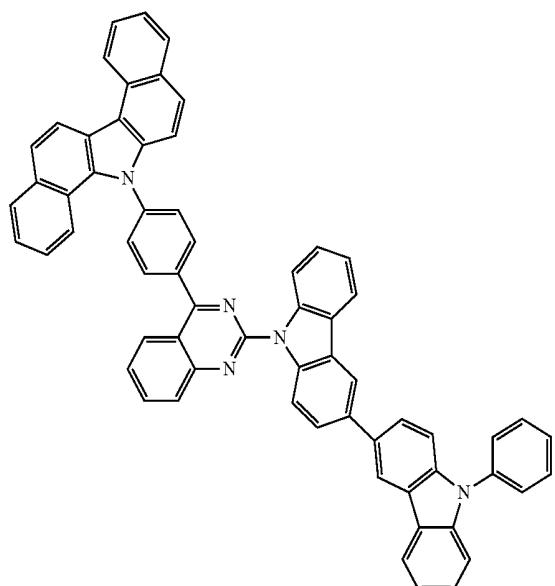
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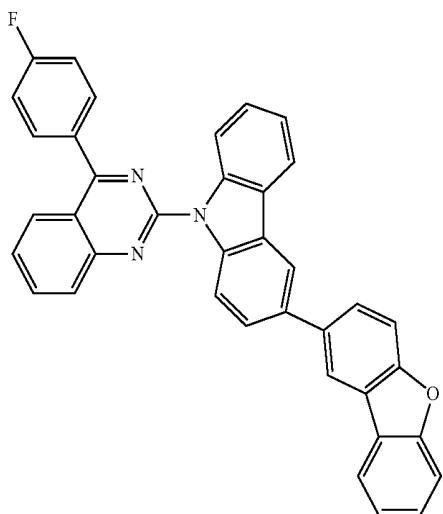
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C-39

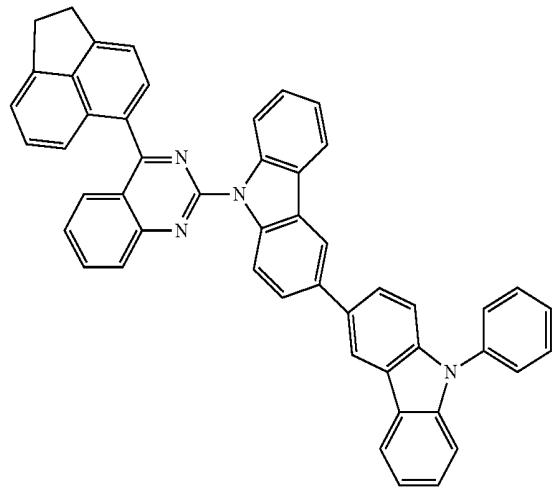


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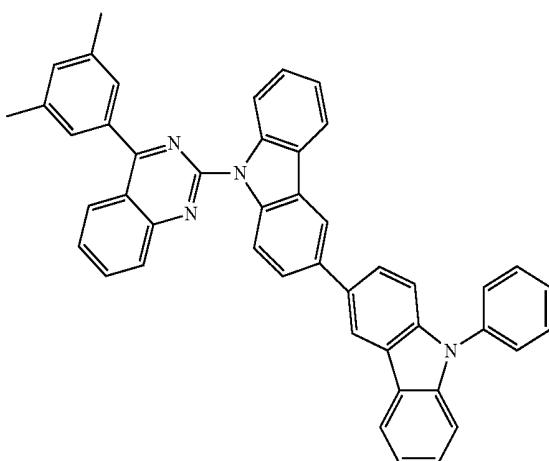
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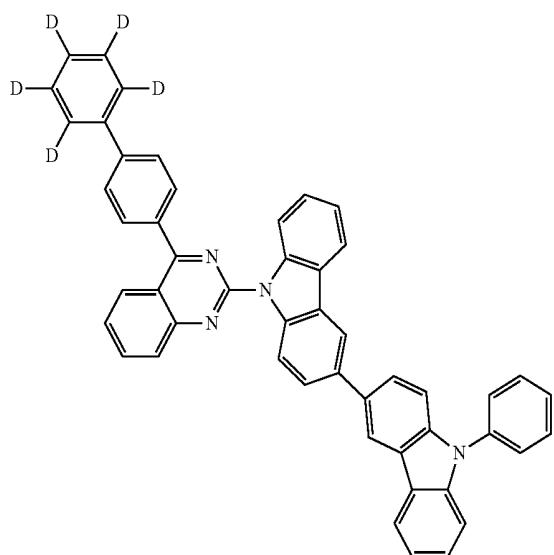


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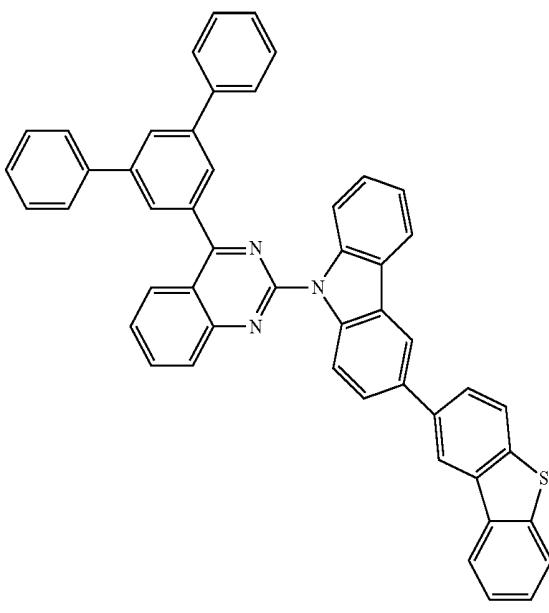
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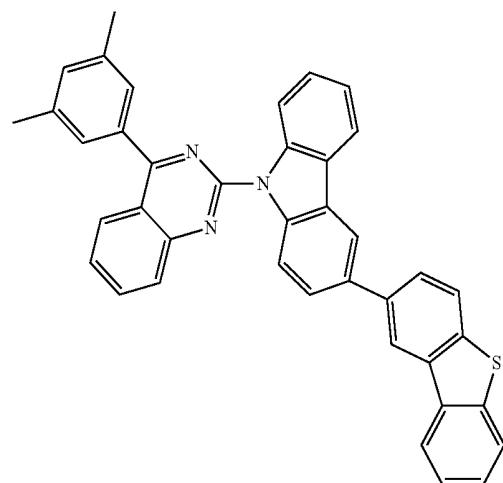
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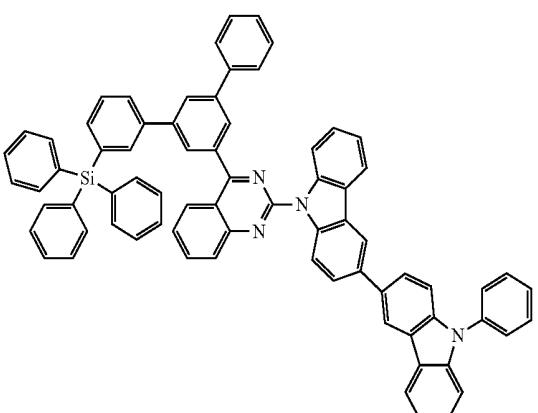
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C-45

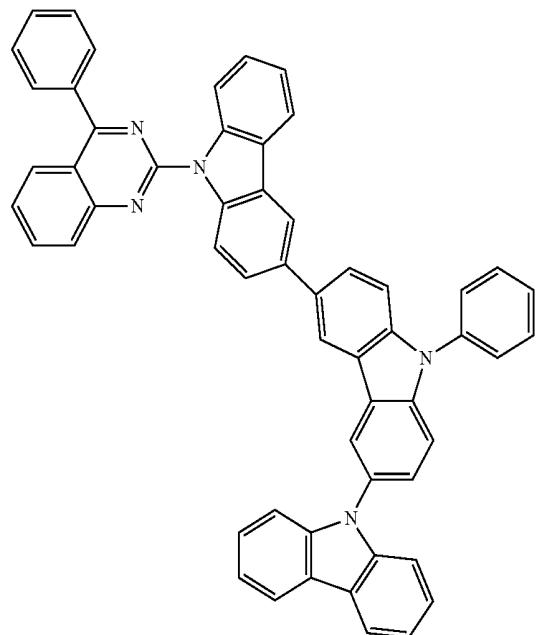


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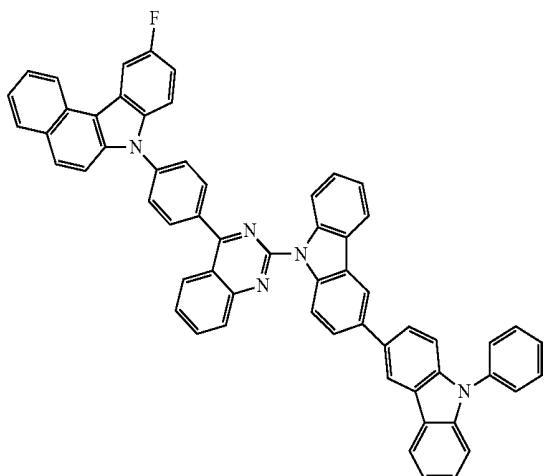
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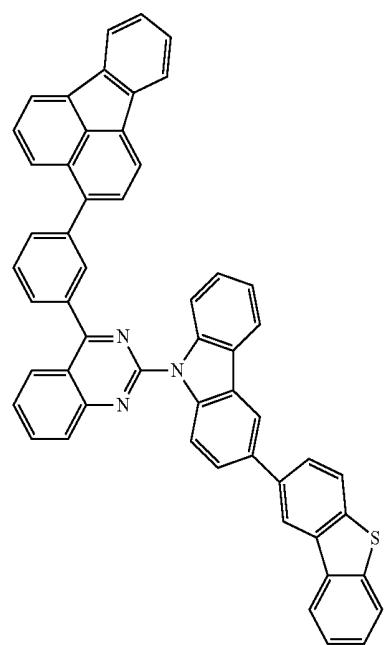


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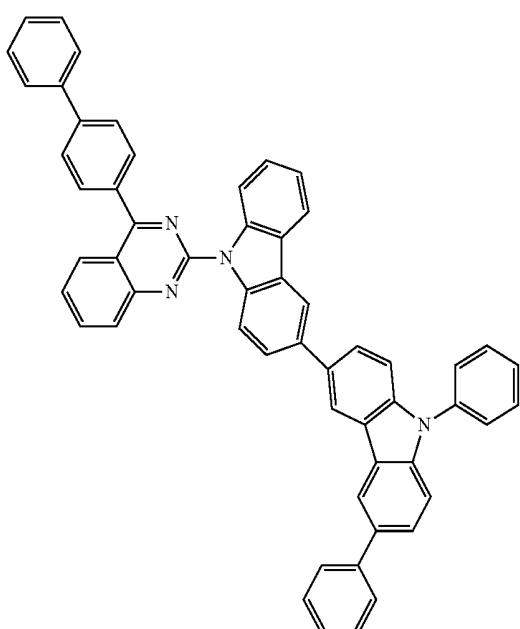
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C-50

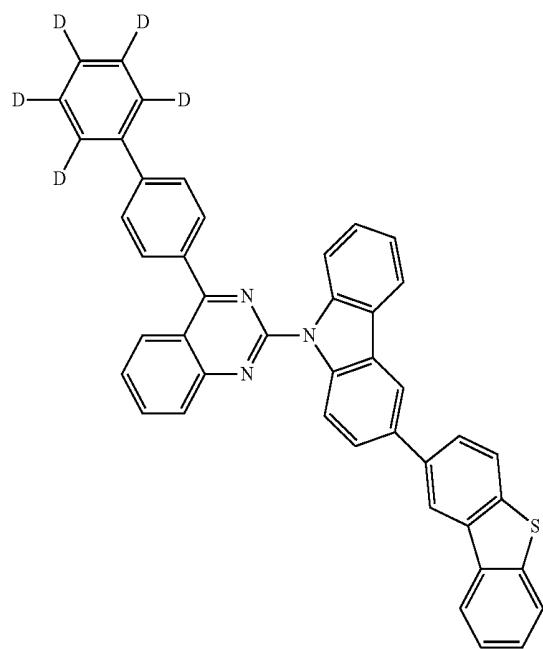


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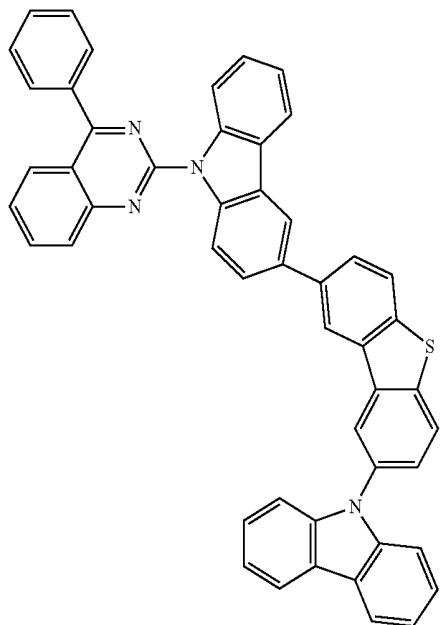
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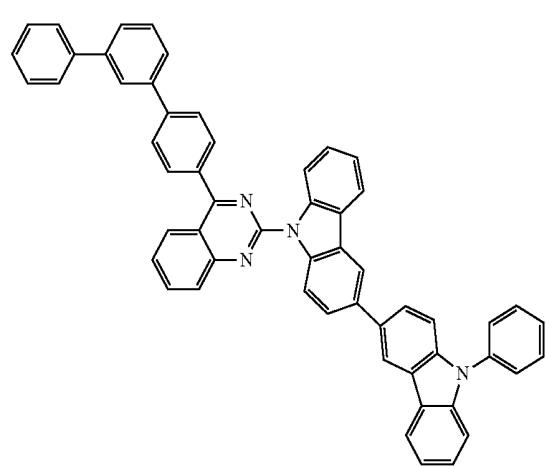


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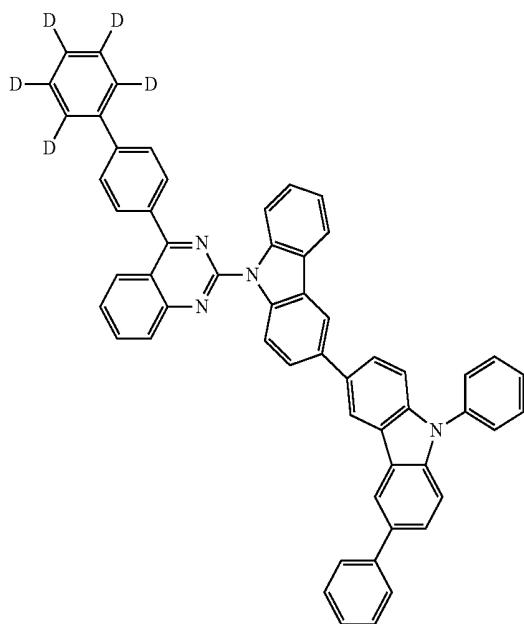
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C 54

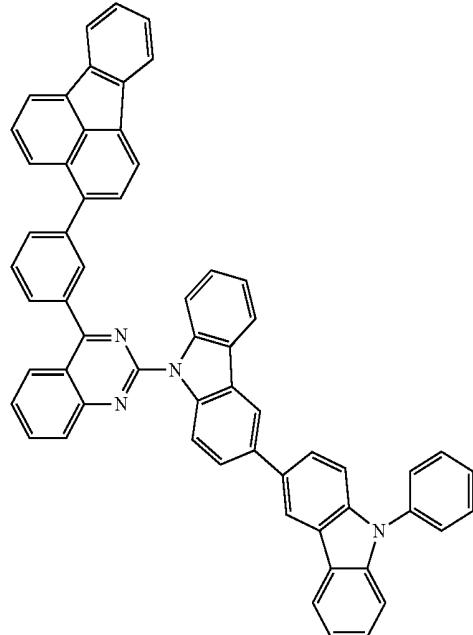


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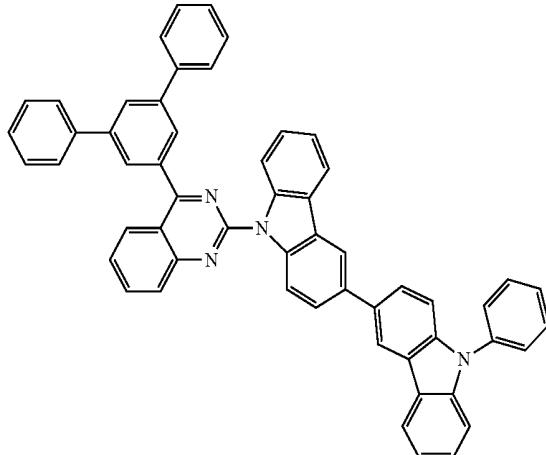
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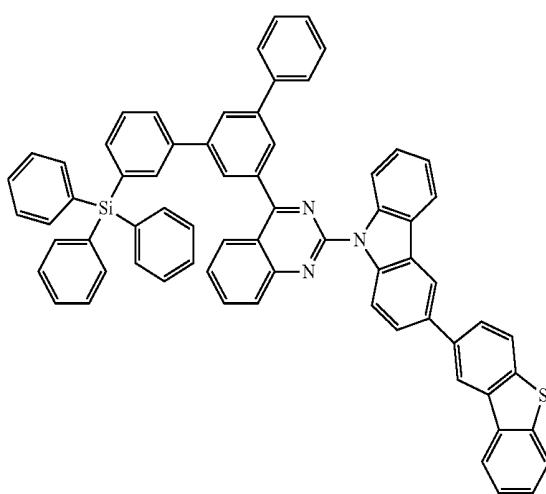


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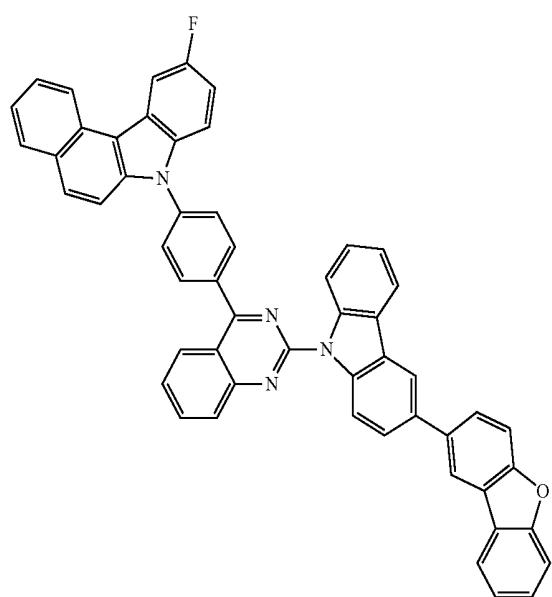
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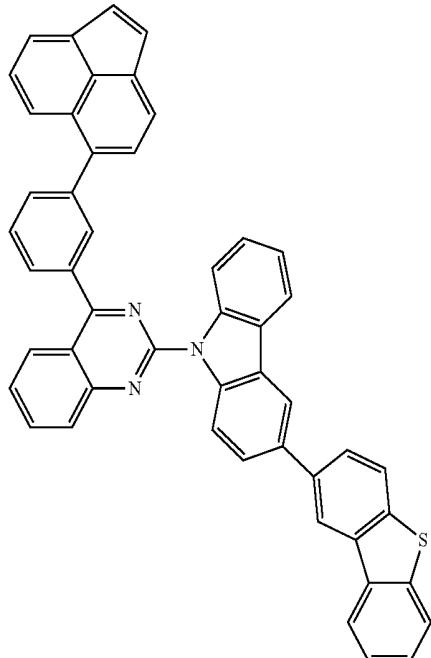
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C-58

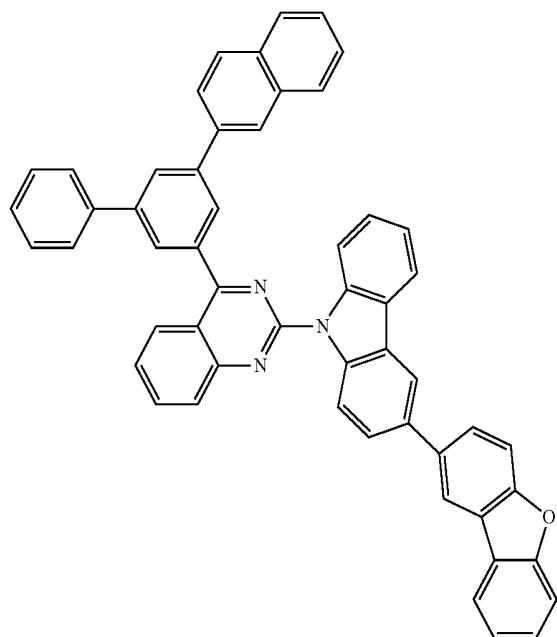


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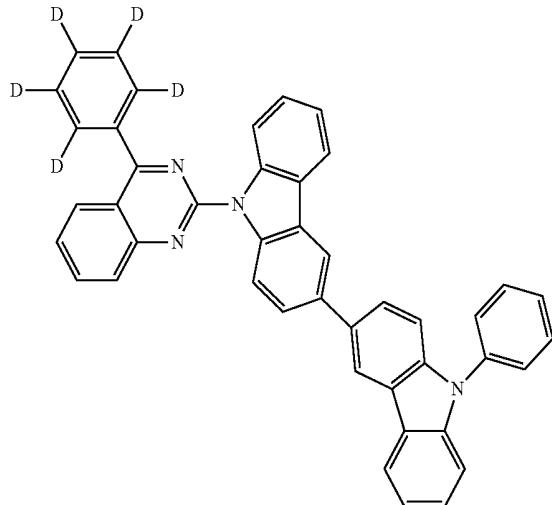
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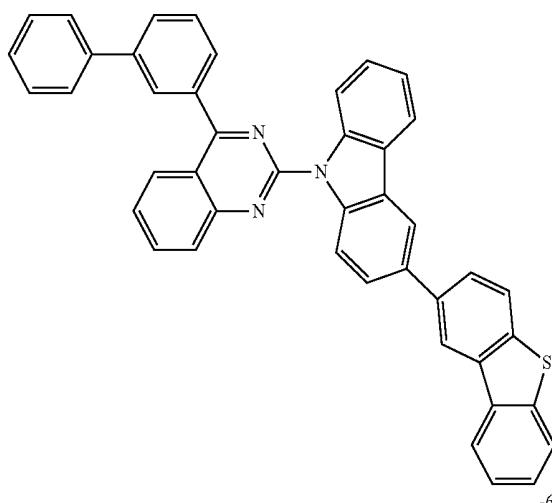


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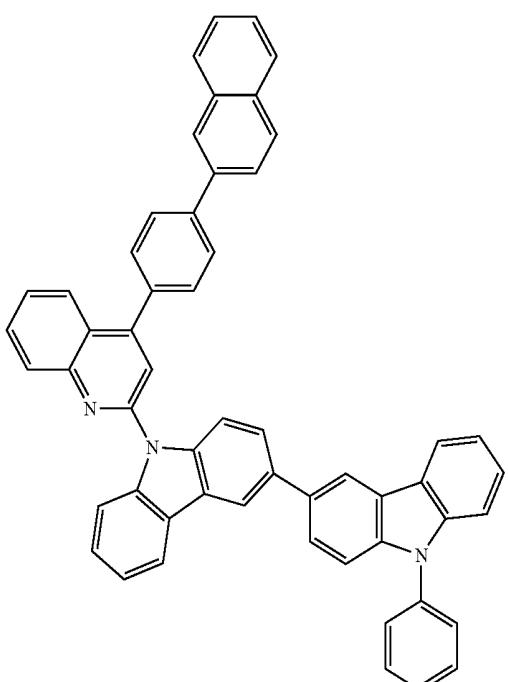
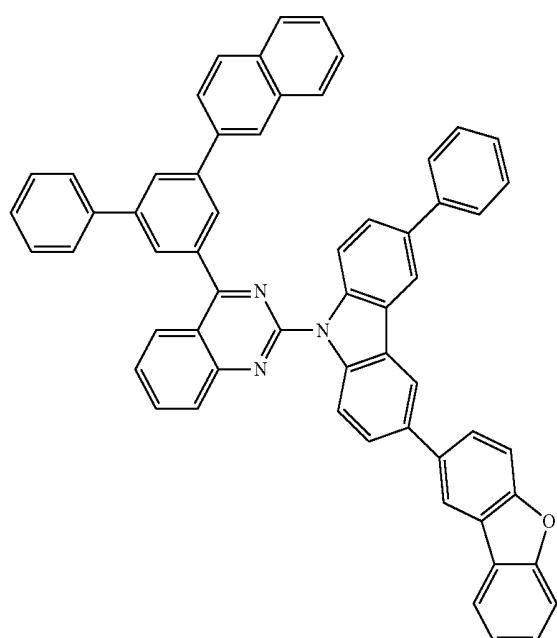
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C-65

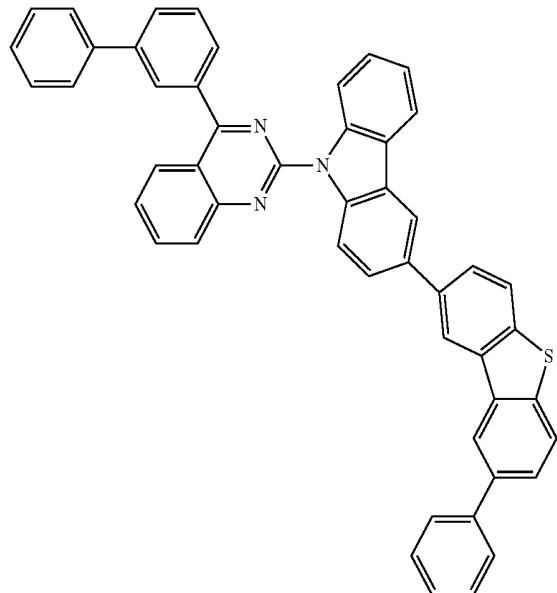


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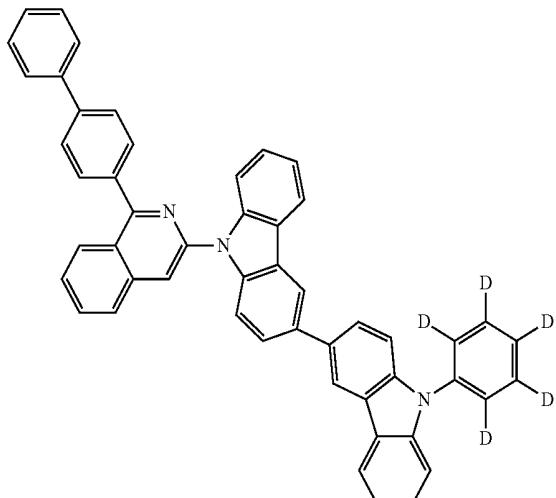
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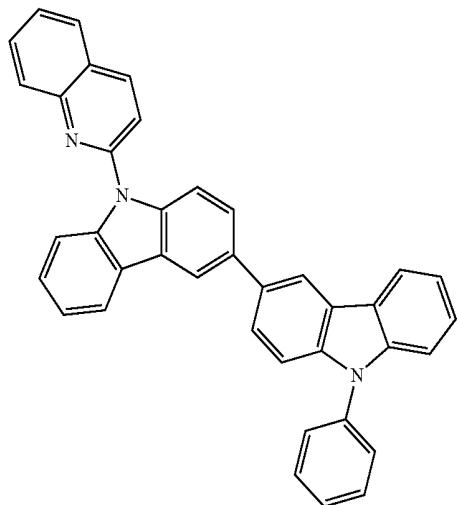
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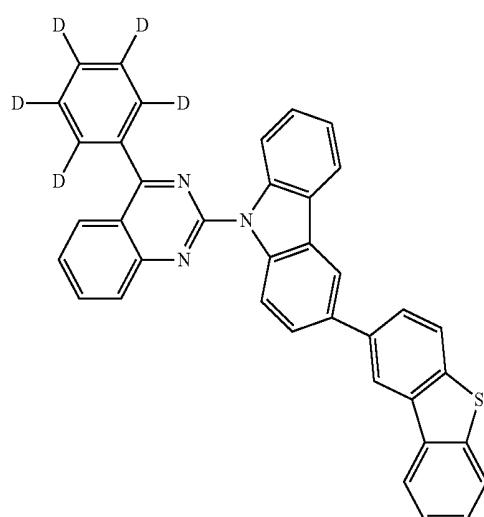
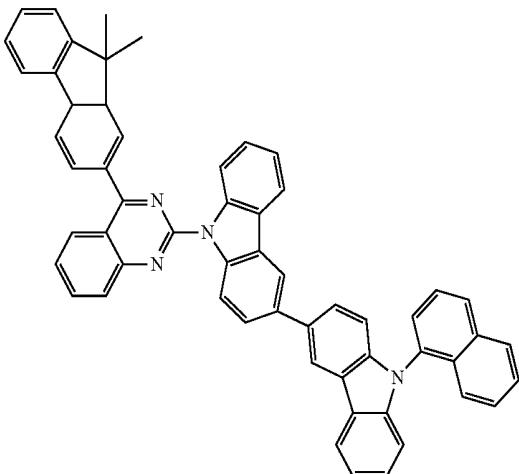


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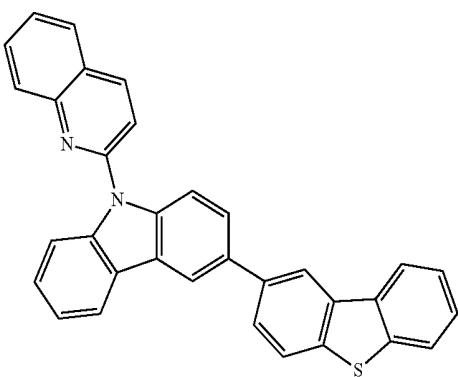
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C-69

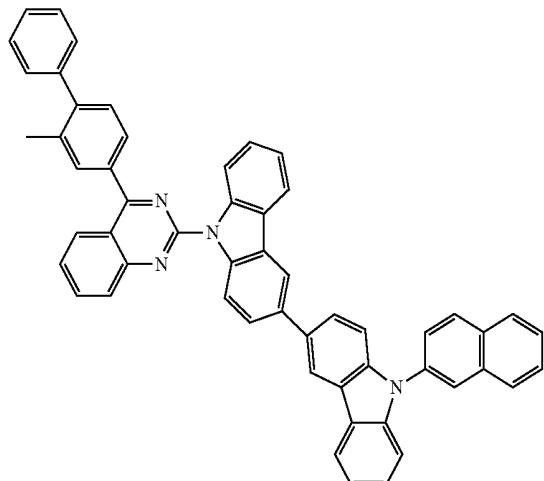


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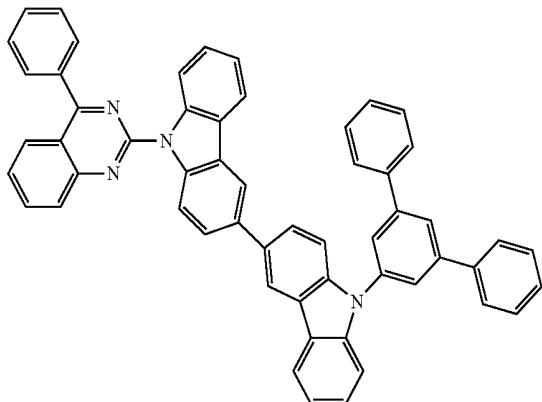
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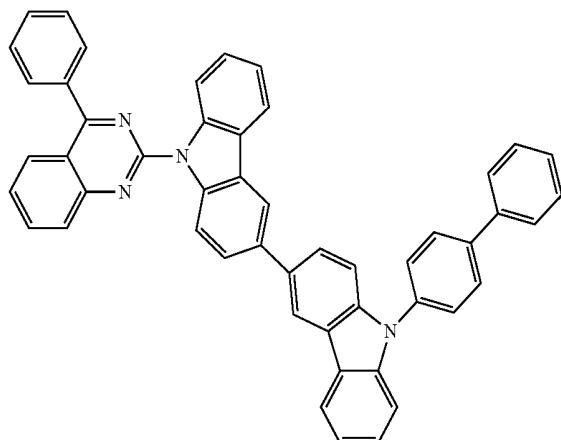
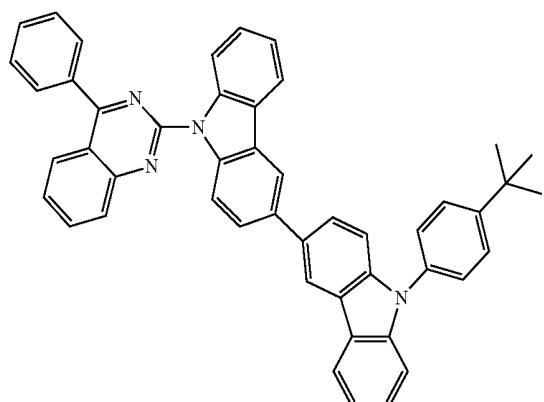
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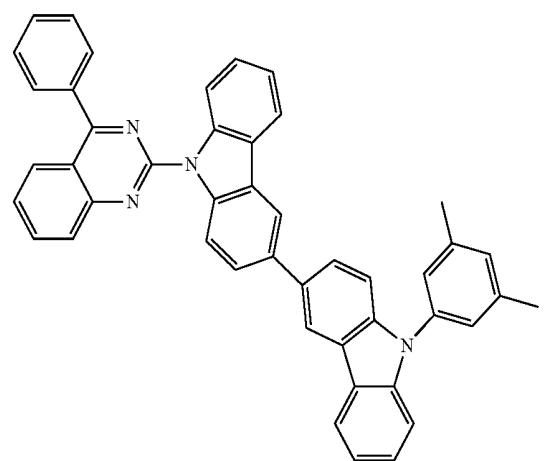


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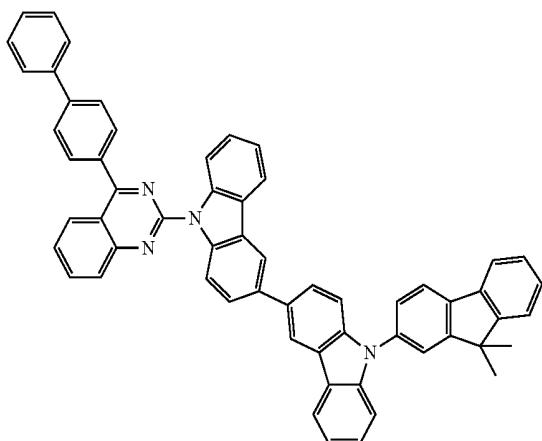
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C-75

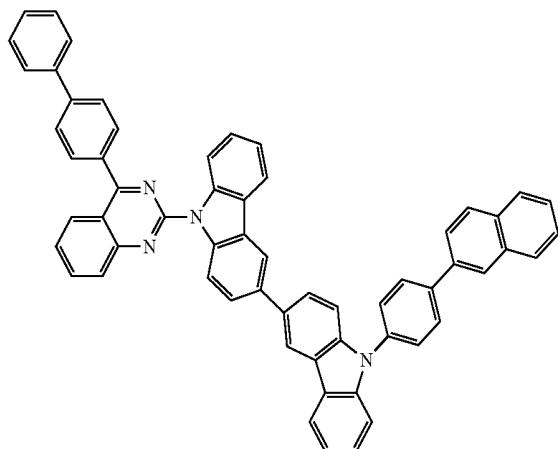


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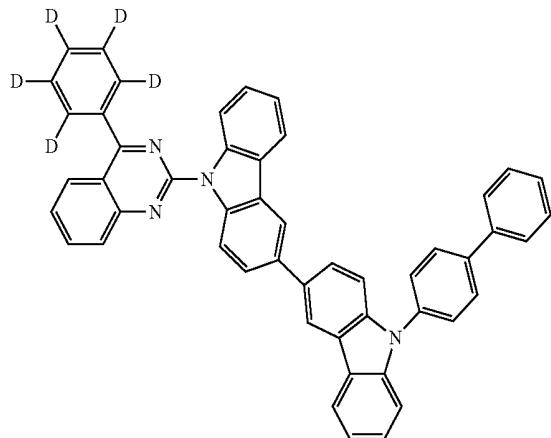
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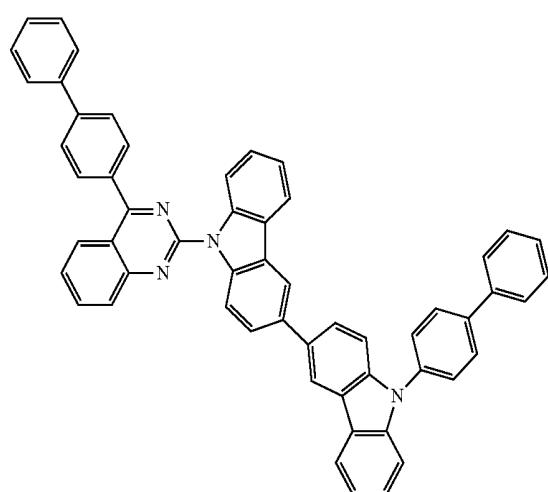


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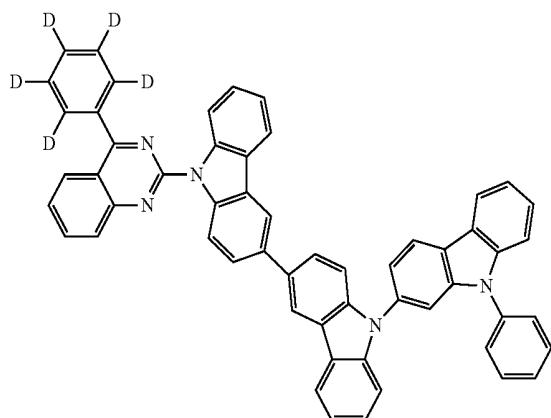
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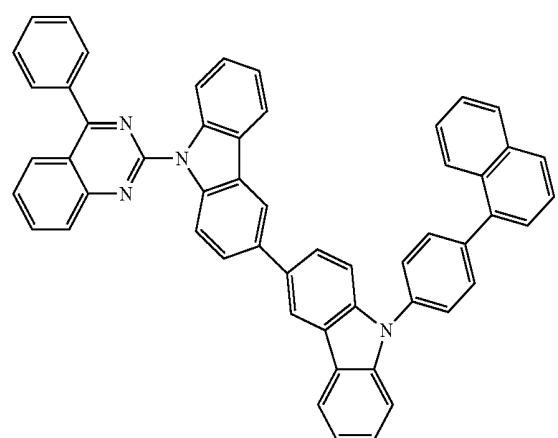
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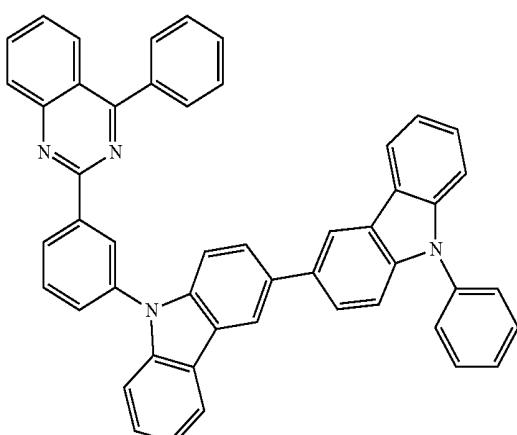
C-83



C-81

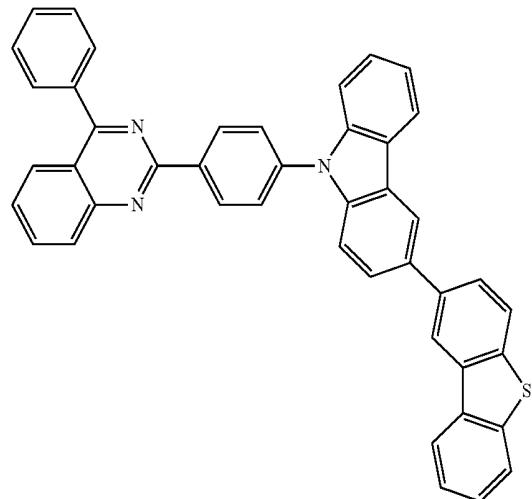


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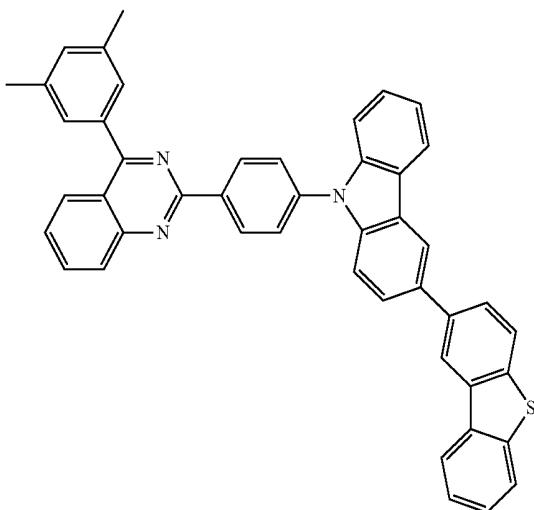
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C-85



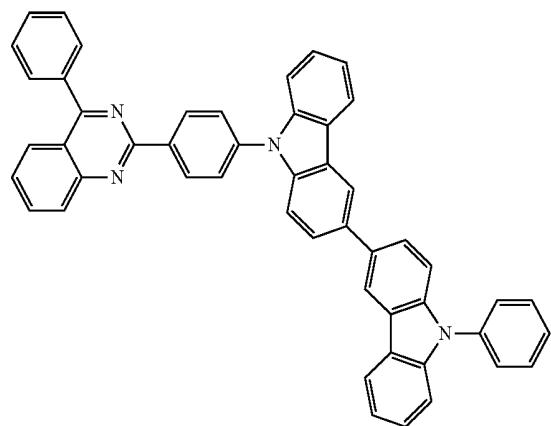
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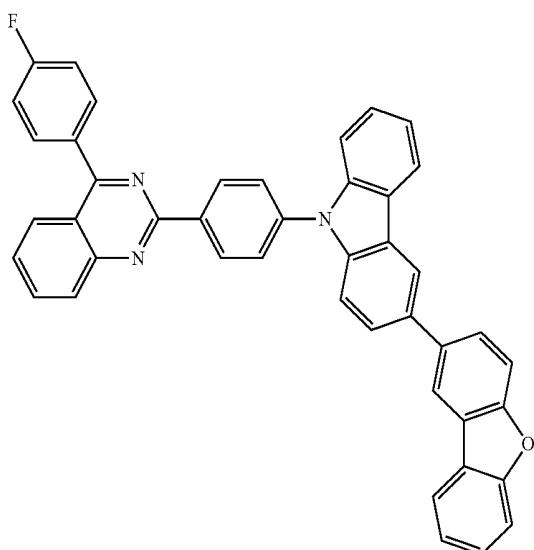
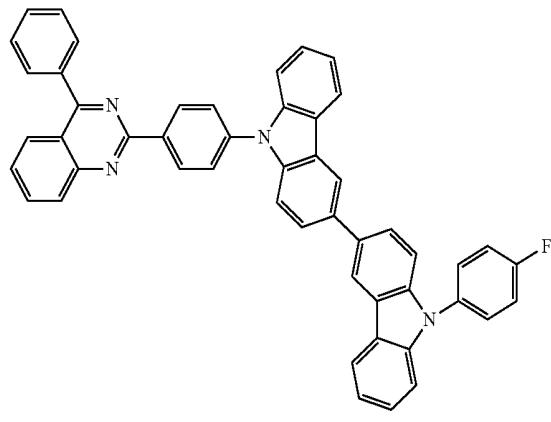
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C-86



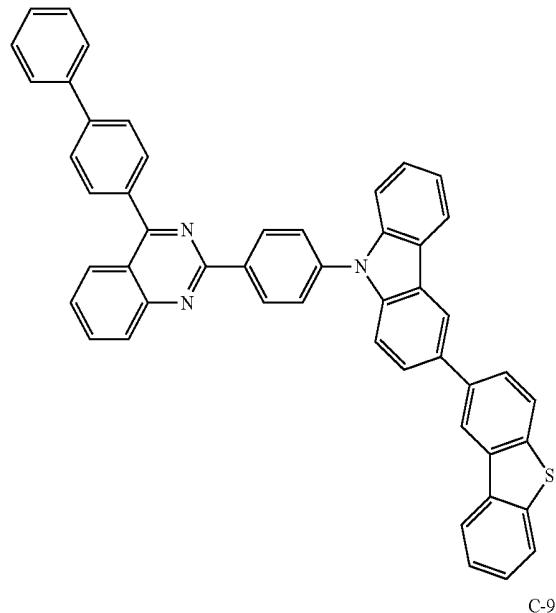
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C-87



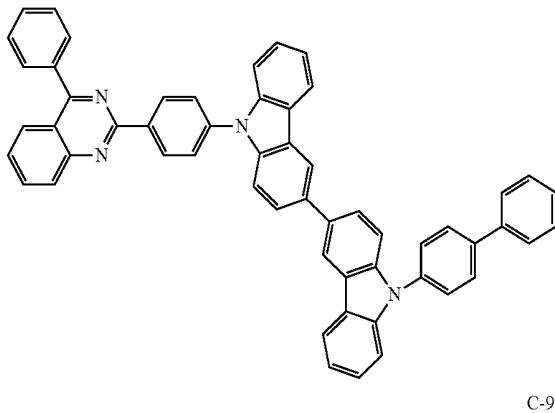
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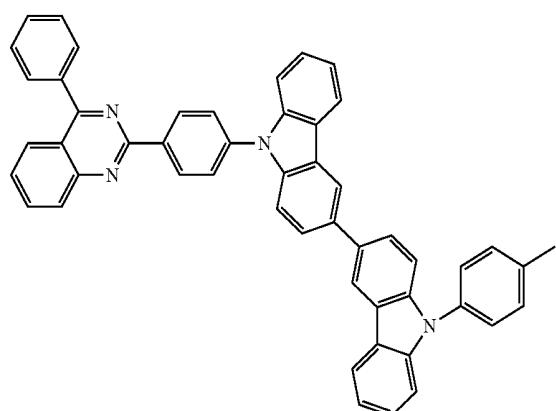


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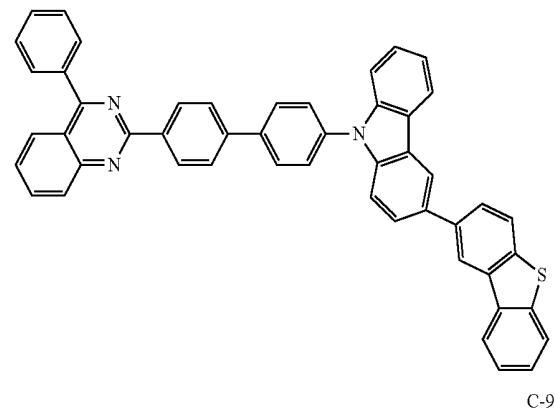
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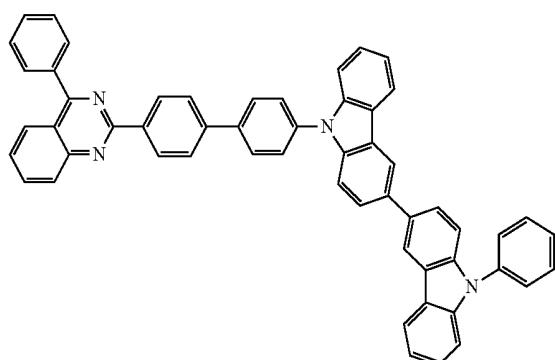
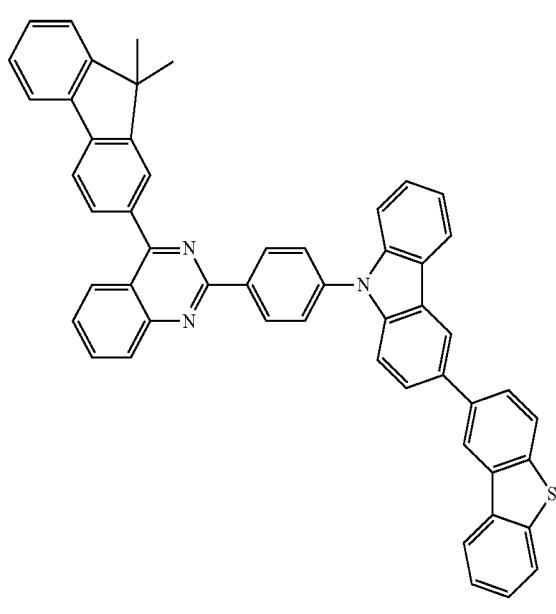
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C-96

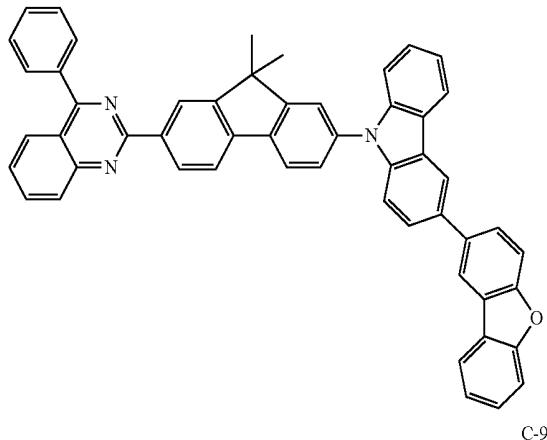


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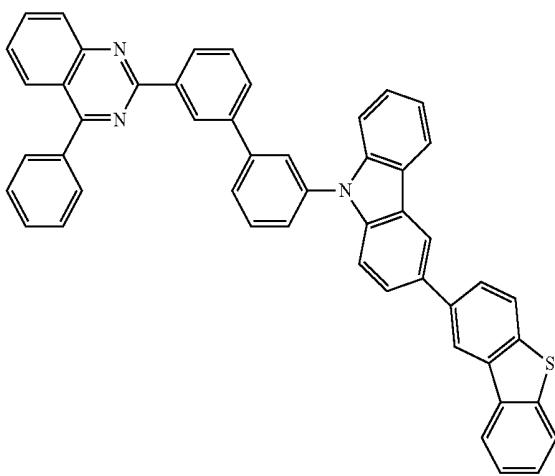
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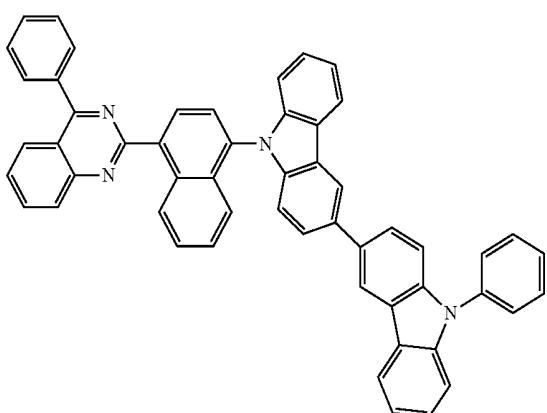
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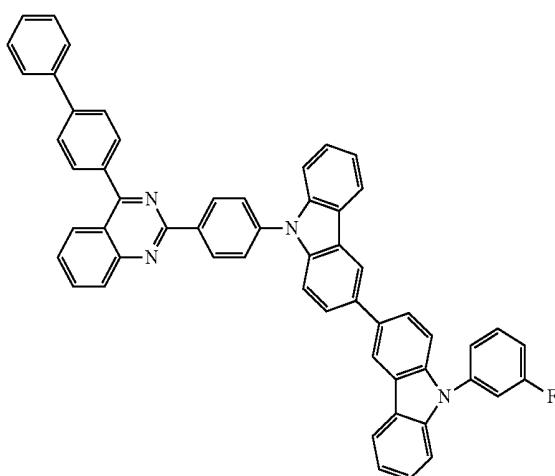
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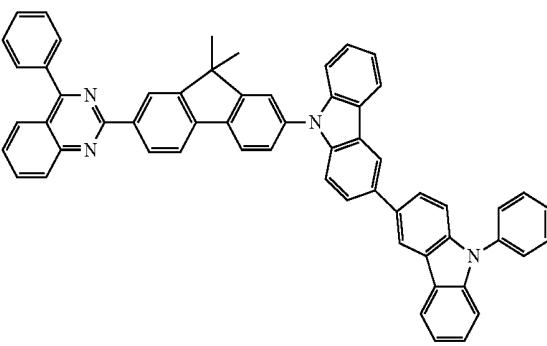
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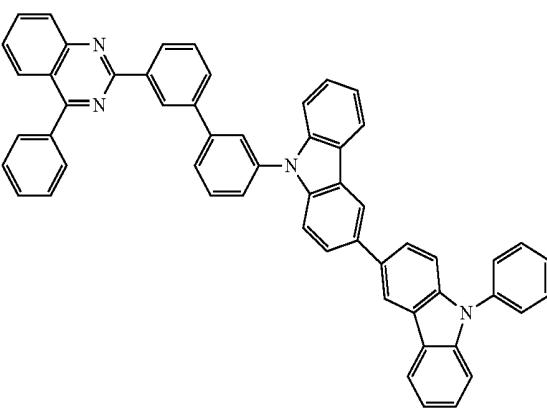
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C-104

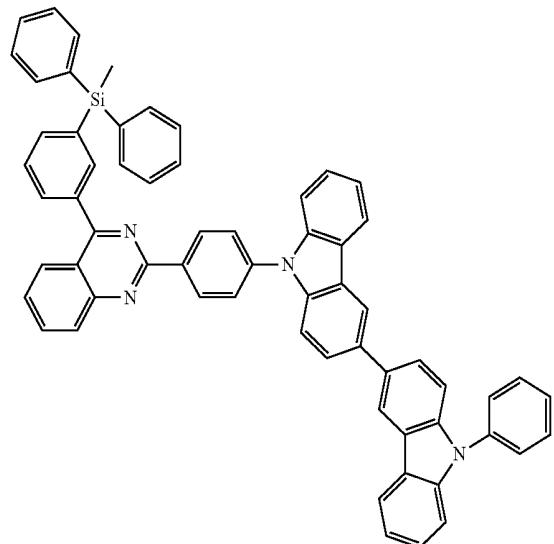


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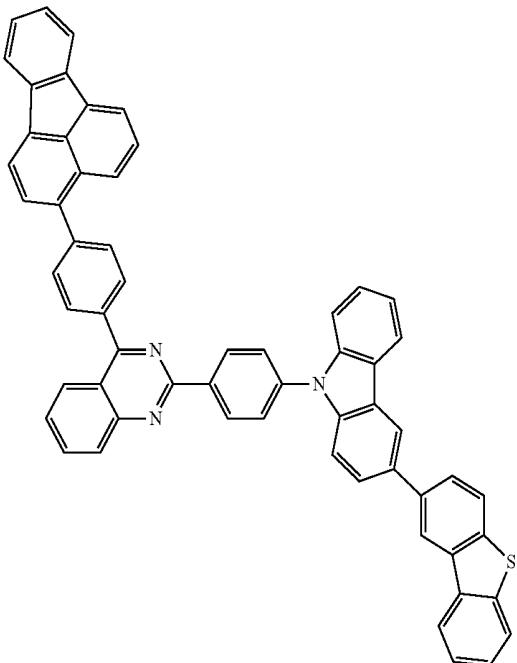
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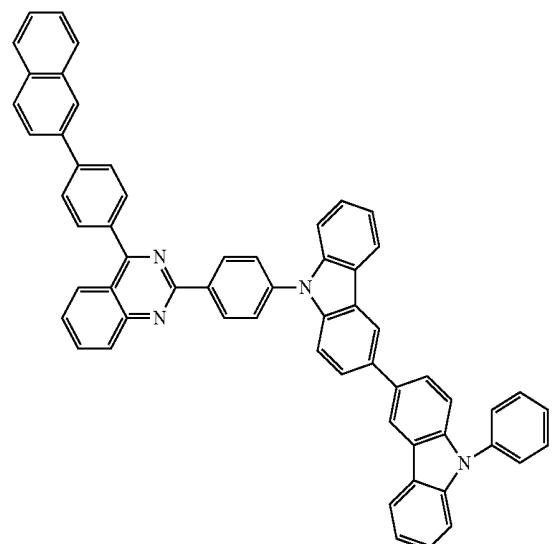


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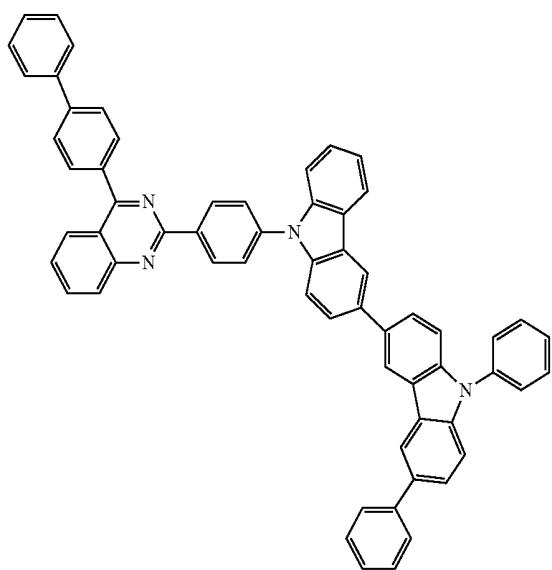
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C-106

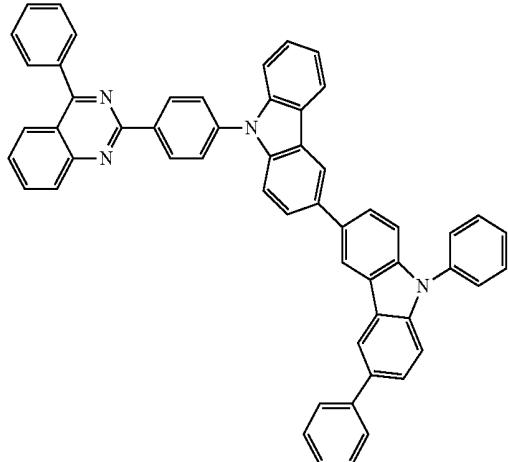


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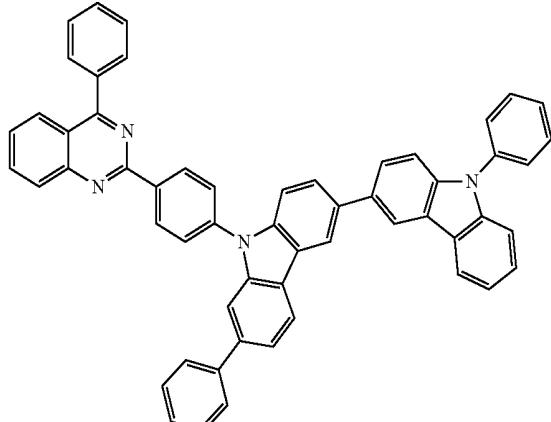
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C-109



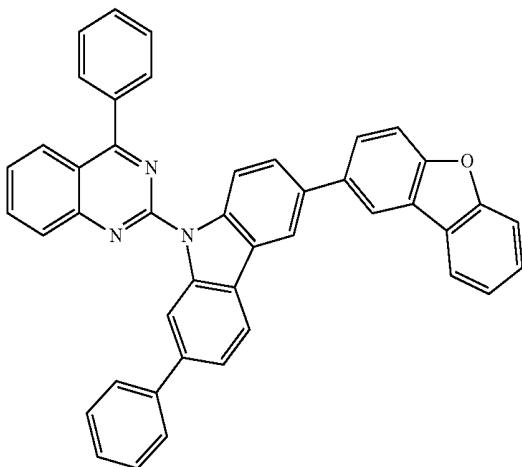
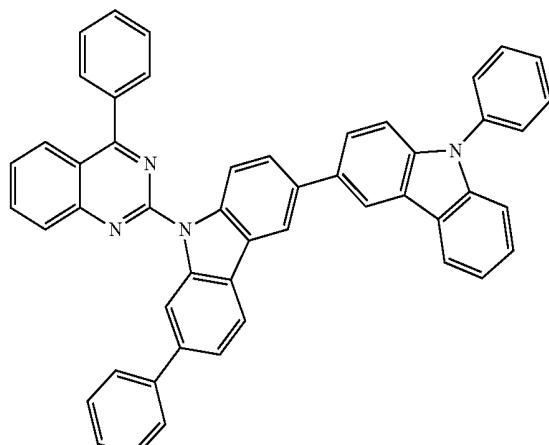
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C-112



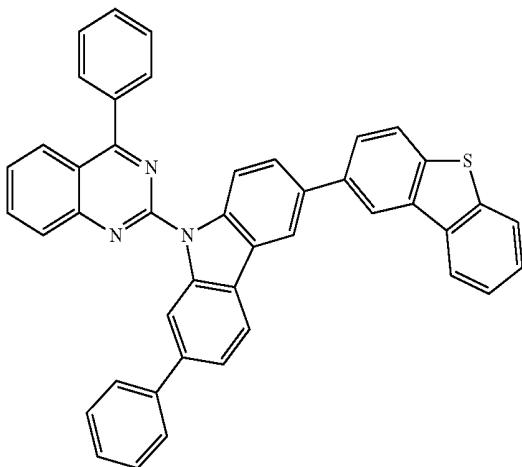
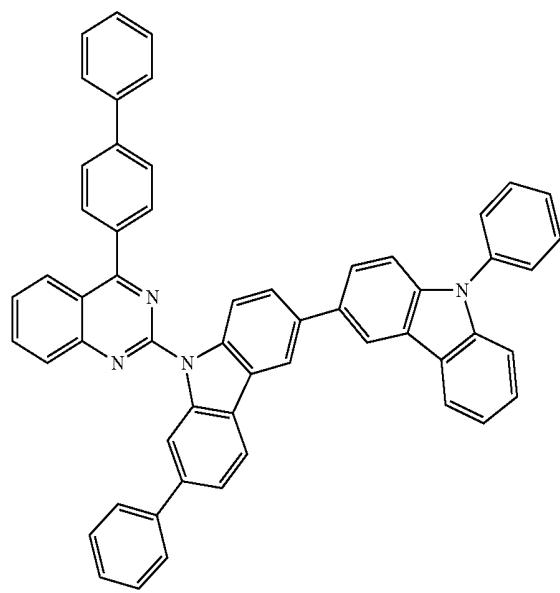
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C-113



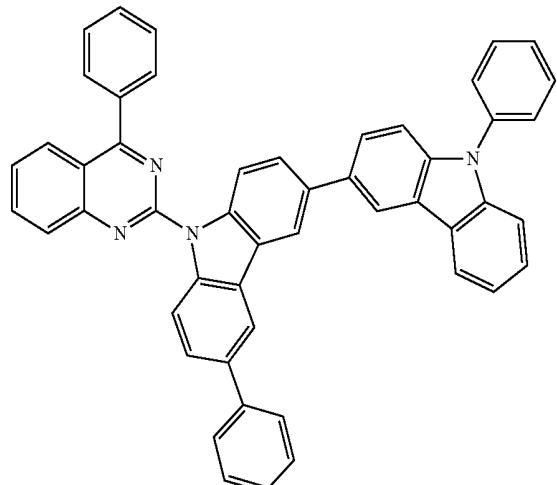
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C-114

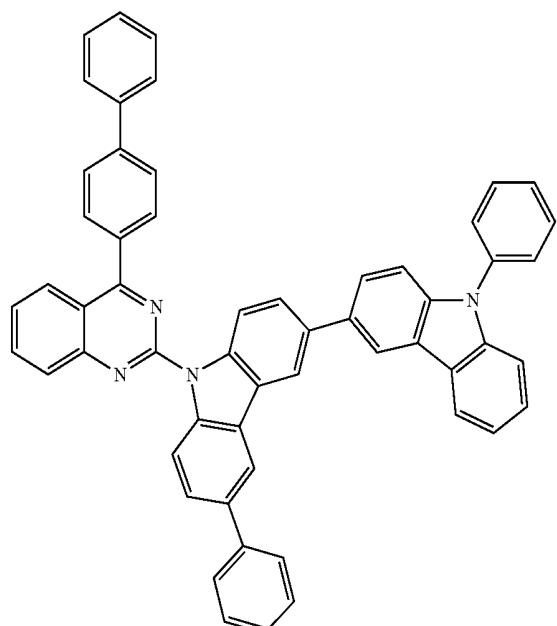


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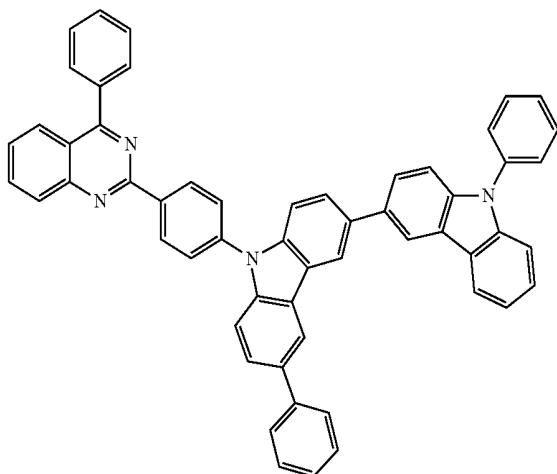
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C-116

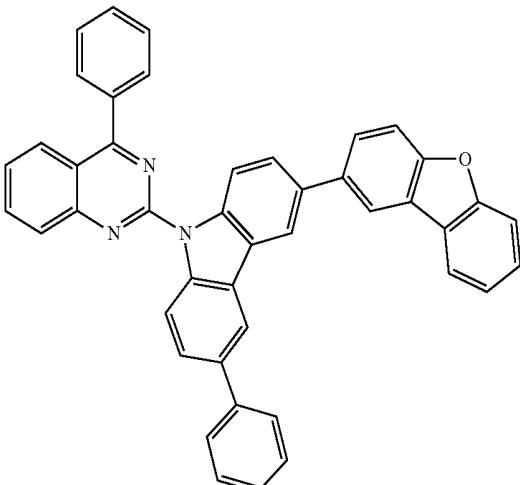


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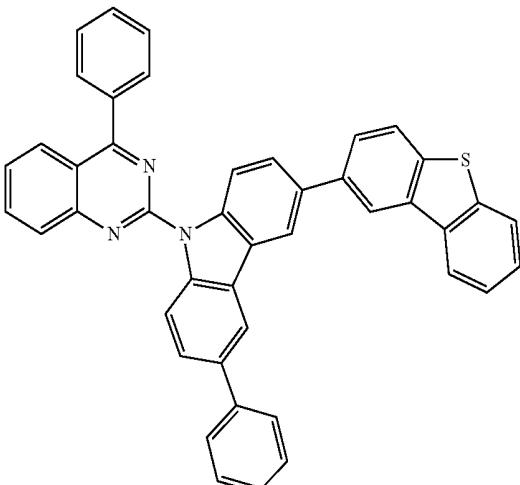


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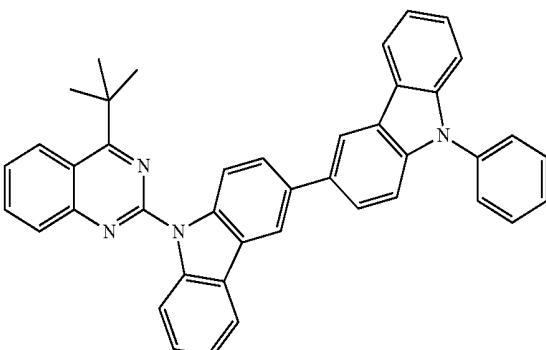
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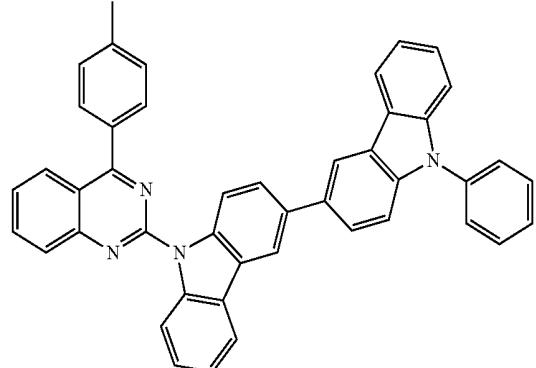
C-119



C-120

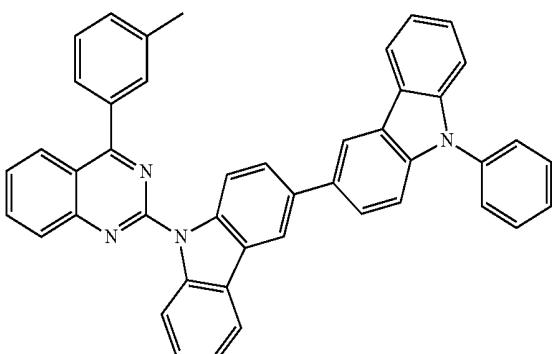


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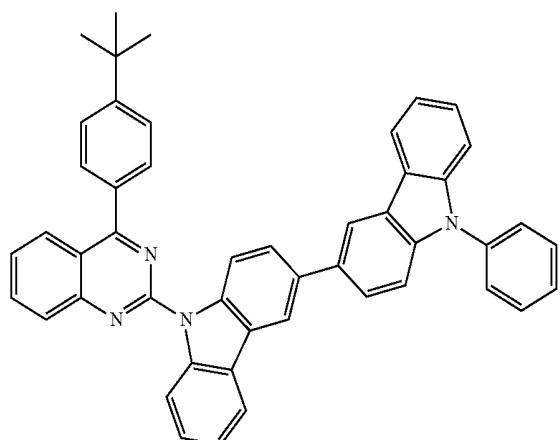
C-121

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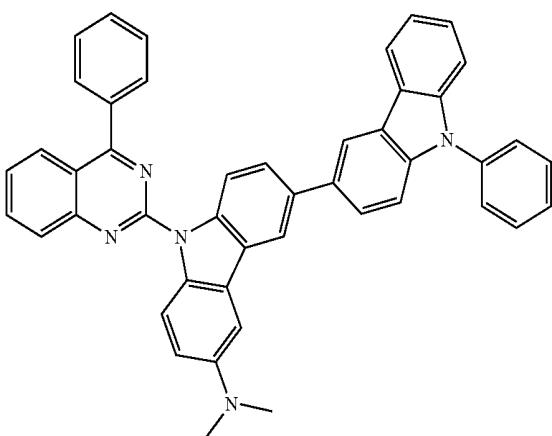


C-125

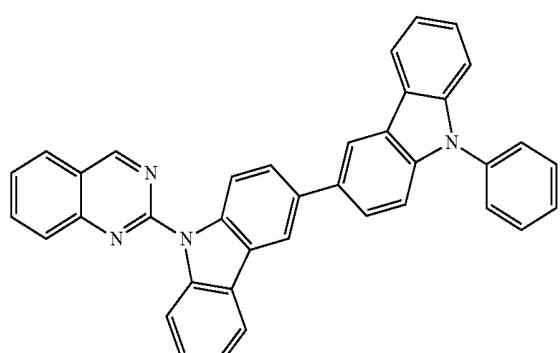
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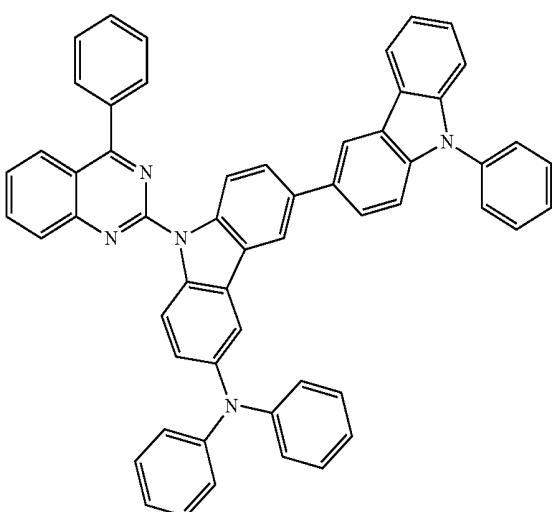
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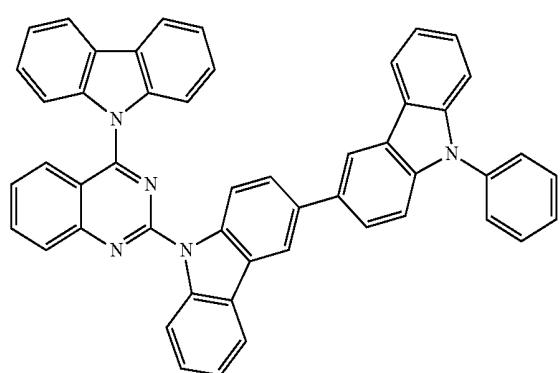
C-123



C-127

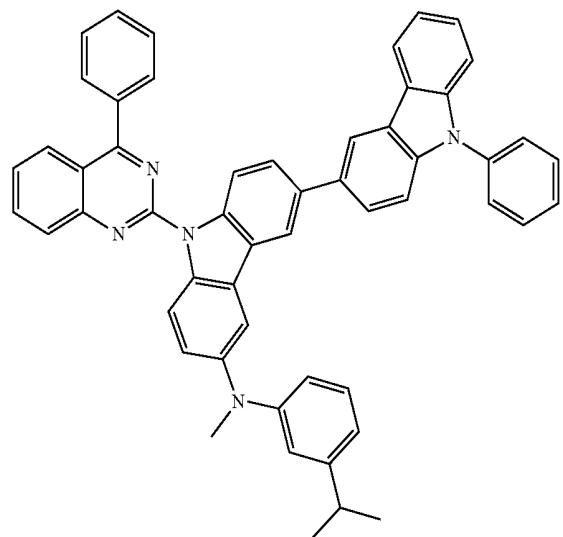


G-124



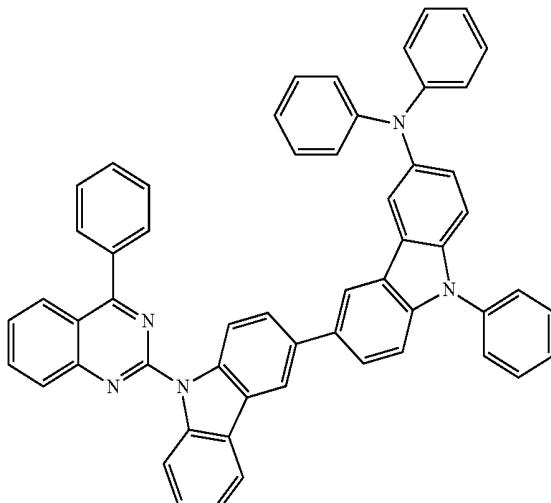
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C-128



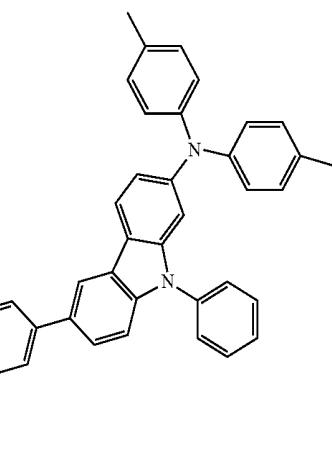
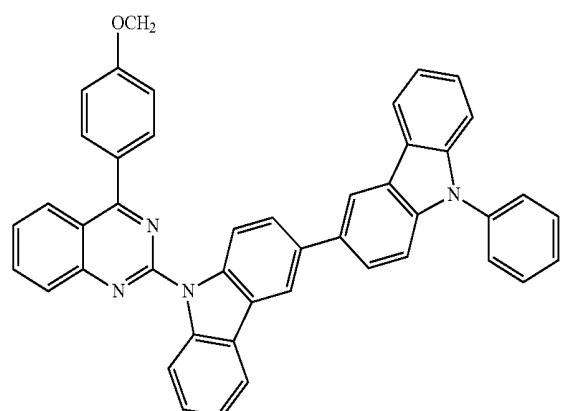
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C-131

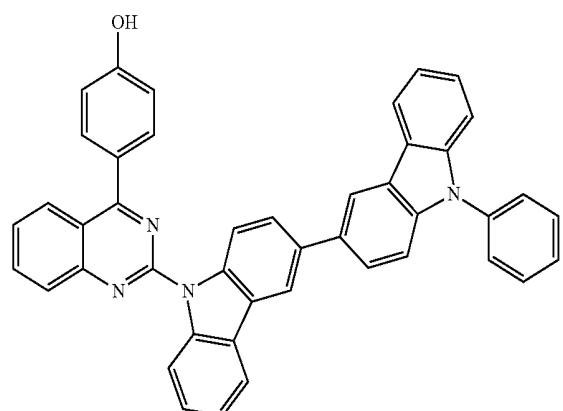


C-132

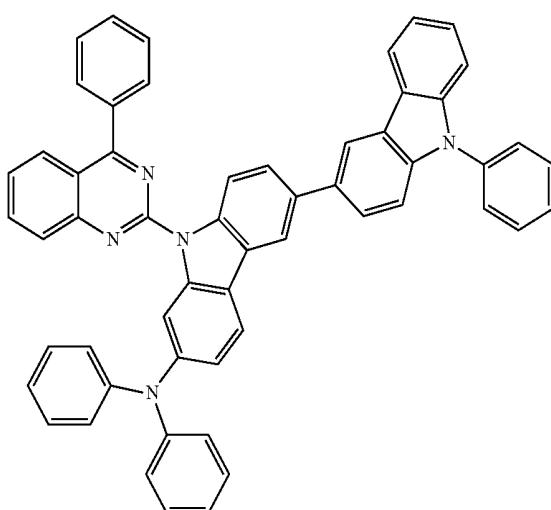
C-129



C-130

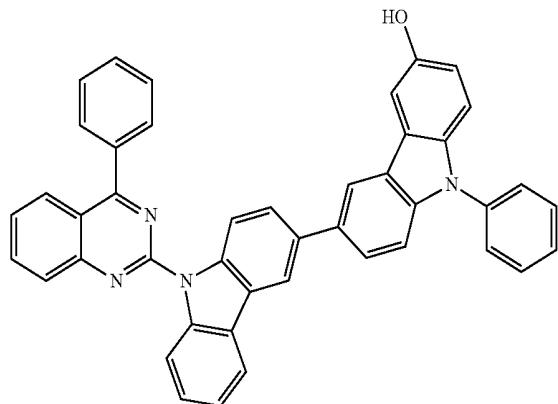


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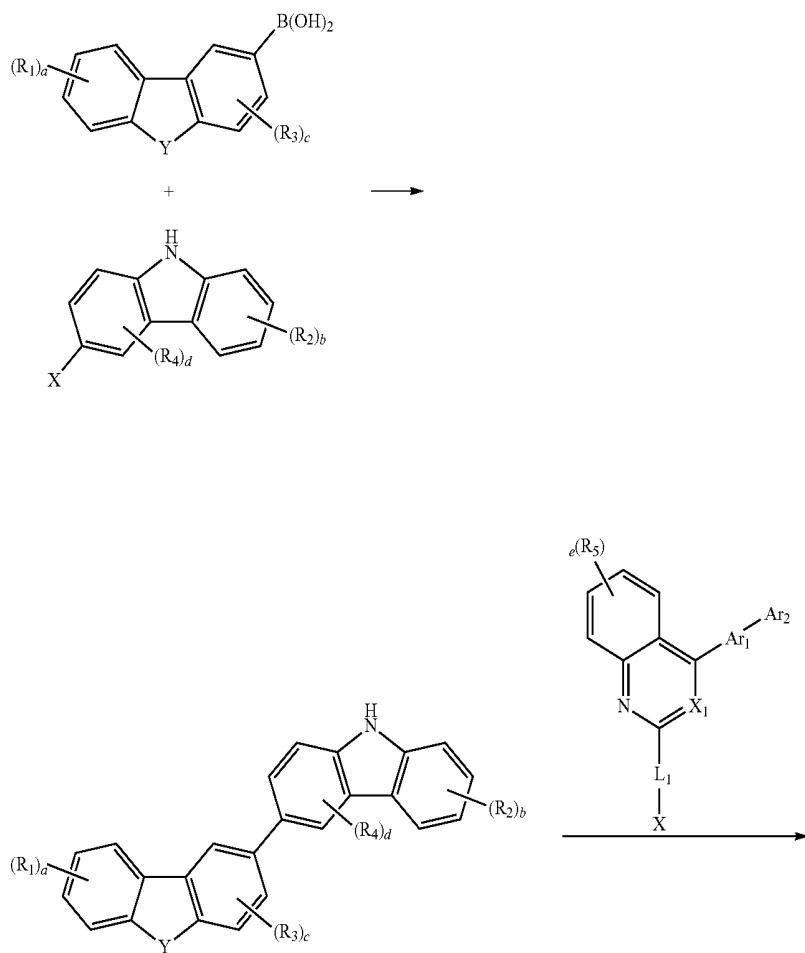
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C-134

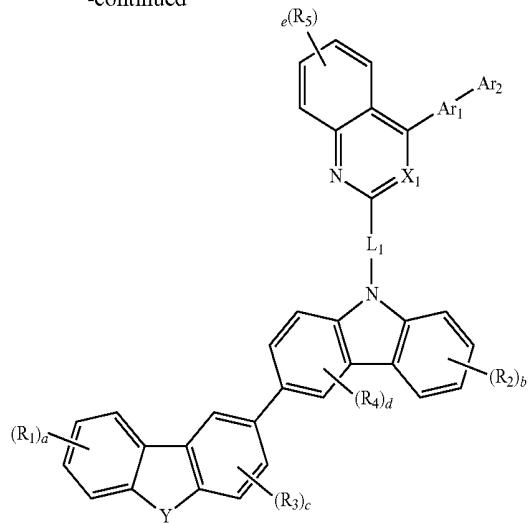


**[0034]** Organic electroluminescent compounds according to the present invention can be prepared by well-known methods in the art, for example, according to the following scheme 1.

Scheme 1



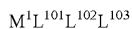
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[0035] wherein  $R_1$  to  $R_5$ ,  $Ar_1$ ,  $Ar_2$ ,  $Y$ ,  $X_1$ ,  $L_1$ ,  $a$ ,  $b$ ,  $c$ ,  $d$  and  $e$  are as defined in formula 1 above, and  $X$  represents a halogen.

[0036] Further, the present invention provides an organic electroluminescent device comprising the organic electroluminescent compound of formula 1.

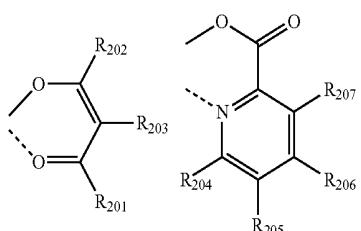
[0037] Said organic electroluminescent device comprises a first electrode, a second electrode and at least one organic layer between said first electrode and said second electrode. Said organic layer comprises at least one organic electroluminescent compound of formula 1. Further, said organic layer comprises a light-emitting layer in which the organic electroluminescent compound of formula 1 is comprised as a host material. Where the organic electroluminescent compound of formula 1 is comprised as a host material in the light-emitting layer, said light-emitting layer further comprises at least one phosphorescent dopant. In the organic electroluminescent device of the present invention, said phosphorescent dopant is not particularly limited, but may be selected from compounds represented by the following formula 2:



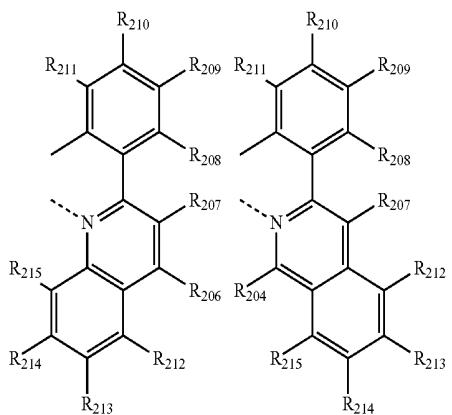
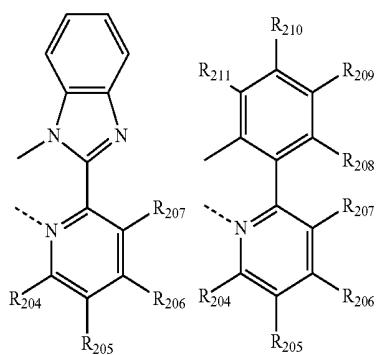
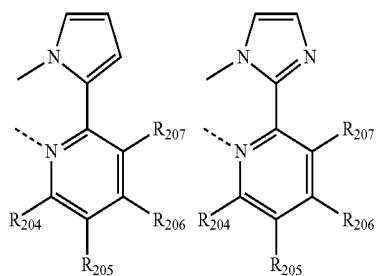
Formula 2

[0038] wherein

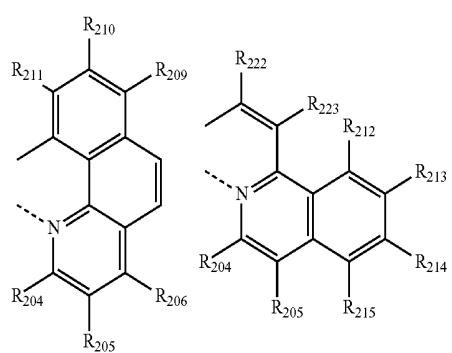
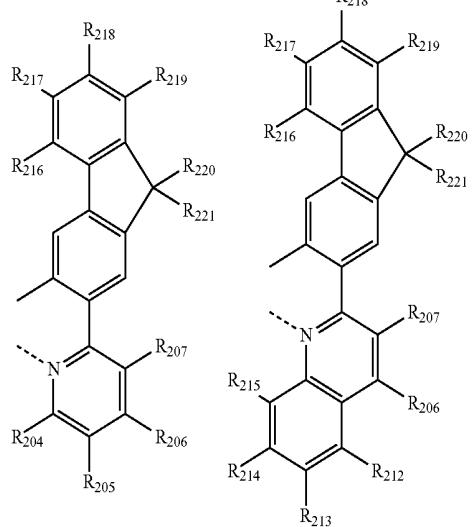
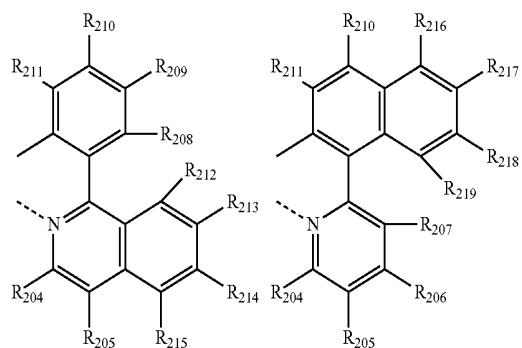
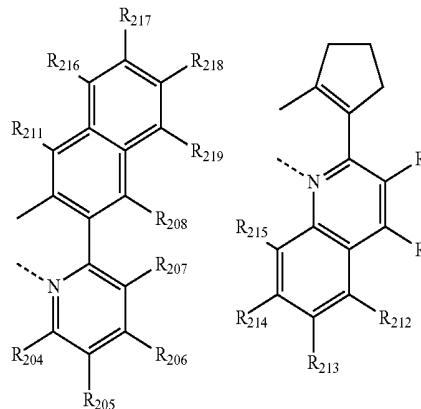
[0039]  $M^1$  is selected from the group consisting of Ir, Pt, Pd and Os;  $L^{101}$ ,  $L^{102}$  and  $L^{103}$  each independently are selected from the following structures:



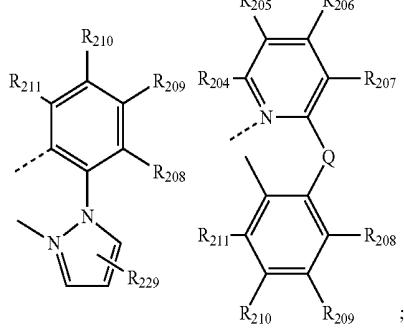
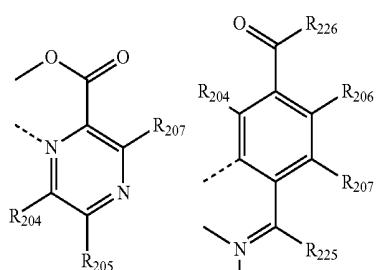
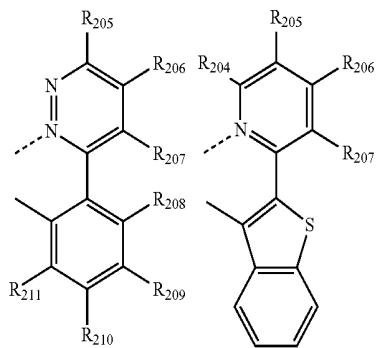
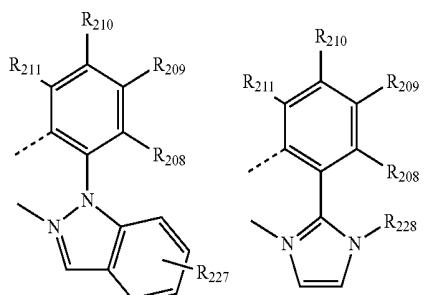
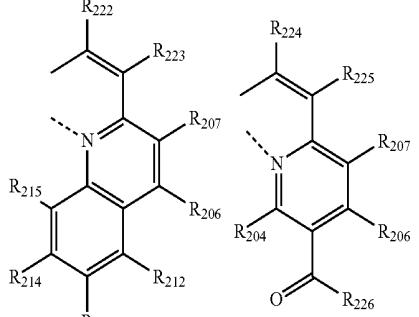
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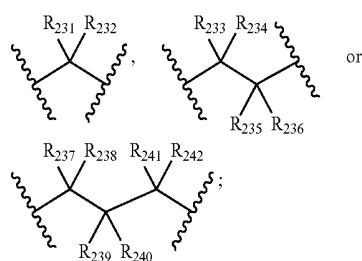
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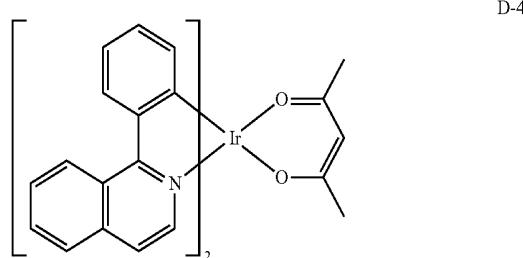
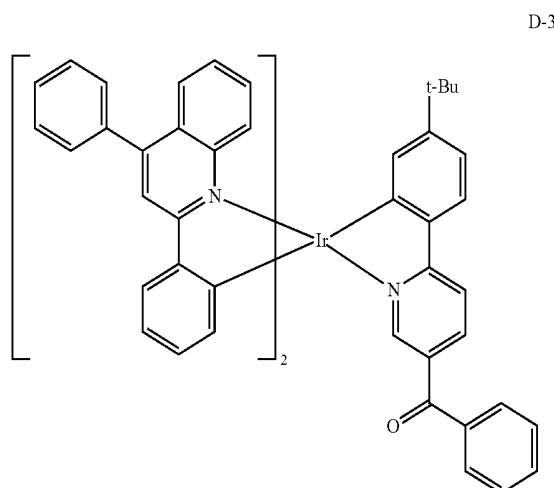
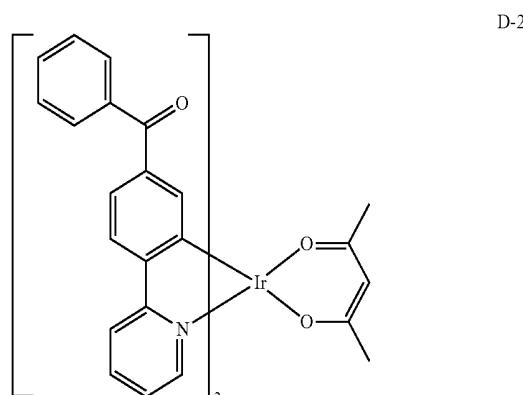
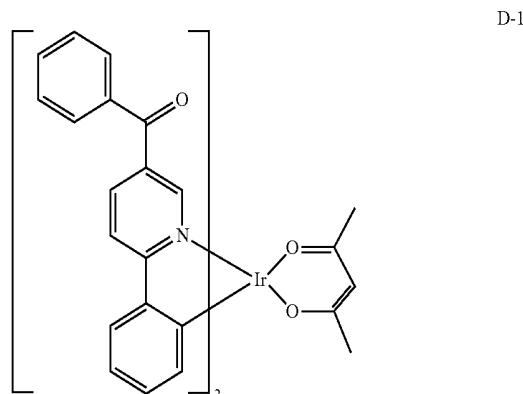


[0040]  $R_{201}$  to  $R_{203}$  each independently represent hydrogen, deuterium, a (C1-C30)alkyl group unsubstituted or substituted by a halogen(s), a (C6-C30)aryl group unsubstituted or substituted by a (C1-C30)alkyl group(s), or a halogen;  $R_{204}$  to  $R_{219}$  each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl group, a substituted or unsubstituted (C1-C30)alkoxy group, a substituted or unsubstituted (C3-C30)cycloalkyl group, a substituted or unsubstituted (C2-C30)alkenyl group, a substituted or unsubstituted (C6-C30)aryl group, a substituted or unsubstituted mono- or di-(C1-C30)alkylamino group, a substituted or unsubstituted mono- or di-(C6-C30)arylamino group,  $SF_5$ , a substituted or unsubstituted tri(C1-C30)alkylsilyl group, a substituted or unsubstituted di(C1-C30)alkyl(C6-C30)arylsilyl group, a substituted or unsubstituted tri(C6-C30)arylsilyl group, a cyano group or a halogen;  $R_{220}$  to  $R_{223}$  each independently represent hydrogen, deuterium, a (C1-C30)alkyl group unsubstituted or substituted by a halogen(s), or a (C6-C30)aryl group unsubstituted or substituted by a (C1-C30)alkyl group(s);  $R_{224}$  and  $R_{225}$  each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl group, a substituted or unsubstituted (C6-C30)aryl group, or a halogen, or  $R_{224}$  and  $R_{225}$  may be linked to each other via a (C3-C12)alkylene group or (C3-C12)alkenylene group with or without a fused ring, to form a mono- or polycyclic alicyclic ring or a mono- or polycyclic aromatic ring;  $R_{226}$  represents a substituted or unsubstituted (C1-C30)alkyl group, a substituted or unsubstituted (C6-C30)aryl group, a substituted or unsubstituted 5- or 30-membered heteroaryl group or a halogen;  $R_{227}$  to  $R_{229}$  each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl group, a substituted or unsubstituted (C6-C30)aryl group or a halogen;  $Q$  represents,

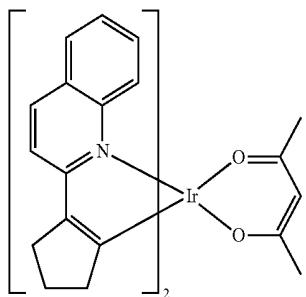


$R_{231}$  to  $R_{242}$  each independently represent hydrogen, deuterium, a (C1-C30)alkyl group unsubstituted or substituted by a halogen(s), a (C1-C30)alkoxy group, a halogen, a substituted or unsubstituted (C6-C30)aryl group, a cyano group, a substituted or unsubstituted (C5-C30)cycloalkyl group, or each of  $R_{231}$  to  $R_{242}$  may be linked to an adjacent substituent via (C2-C30) alkylene group or (C2-C30)alkenylene group to form a spiro ring or a fused ring or may be linked to  $R_{207}$  or  $R_{208}$  via (C2-C30) alkylene group or (C2-C30)alkenylene group to form a saturated or unsaturated fused ring.

[0041] The dopants of formula 2 include the following, but are not limited thereto:

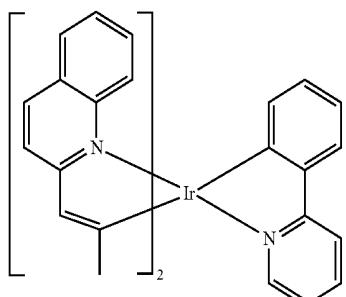


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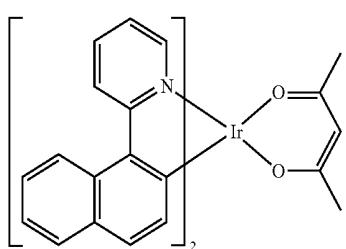


D-5

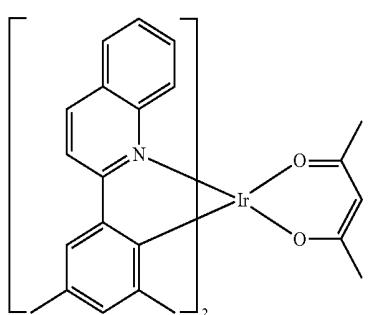
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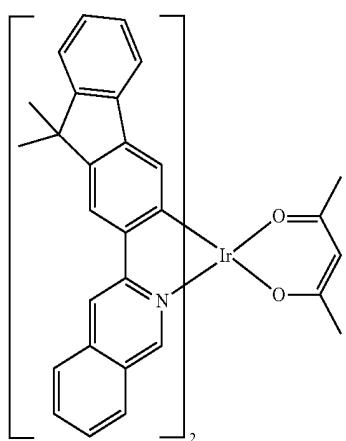
D-10



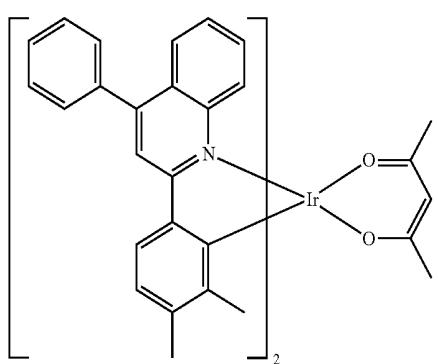
D-6



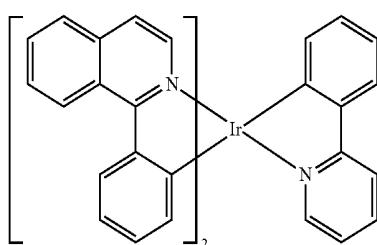
D-7



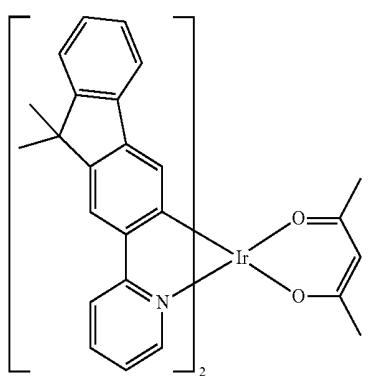
D-11



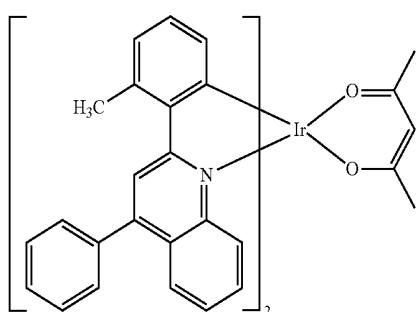
D-8



D-12

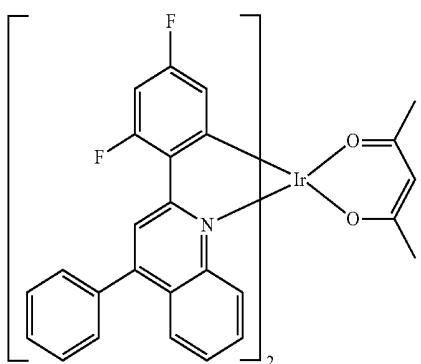


D-9



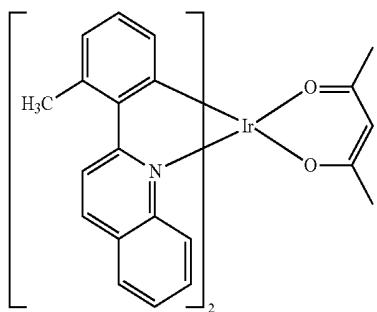
D-13

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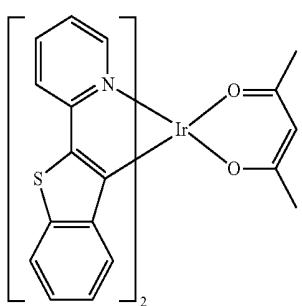


D-14

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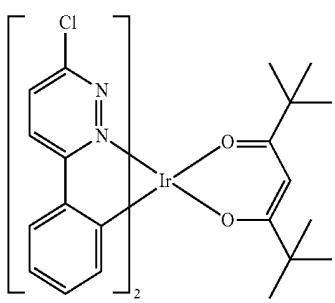


D-19



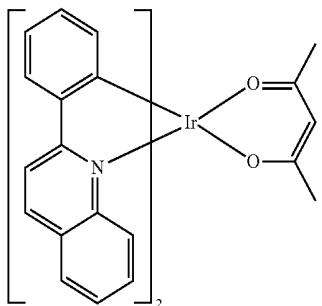
D-15

D-20



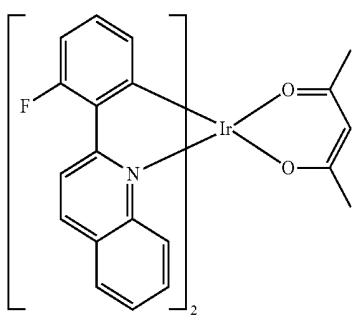
D-16

D-21



D-17

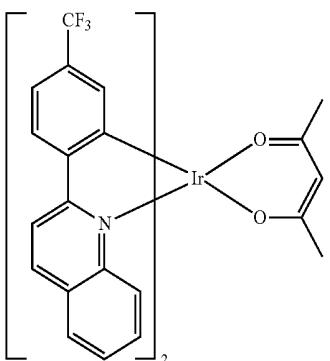
D-22



D-18

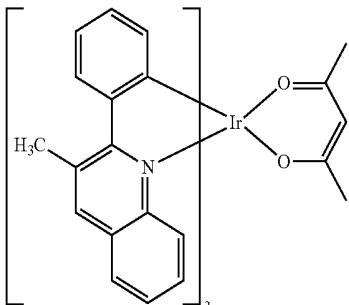
D-23

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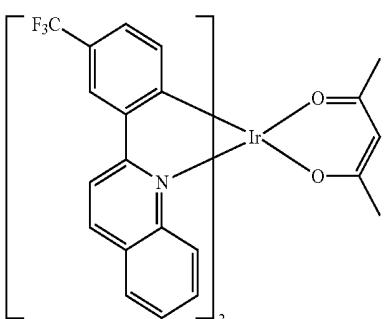


D-24

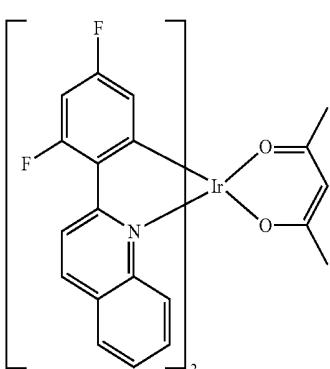
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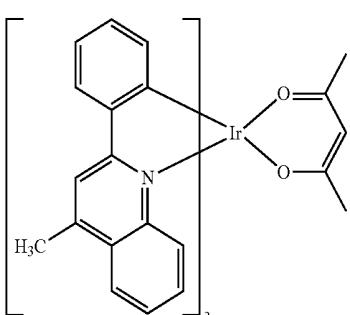
D-28



D-25



D-26



D-27

**[0042]** The organic electroluminescent device according to the present invention may further comprise, in addition to the organic electroluminescent compound according to the present invention, at least one amine-based compound selected from the group consisting of arylamine-based compounds and styrylarylamine-based compounds.

**[0043]** In the organic electroluminescent device according to the present invention, the organic layer may further comprise at least one metal selected from the group consisting of metals of Group 1, metals of Group 2, transition metals of the 4<sup>th</sup> period, transition metals of the 5<sup>th</sup> period, lanthanides and organic metals of d-transition elements of the Periodic Table, or at least one complex compound comprising said metal. The organic layer may comprise a light-emitting layer and a charge generating layer.

**[0044]** The organic electroluminescent device according to the present invention may emit a white light by further comprising in addition to the organic electroluminescent compound according to the present invention, at least one light-emitting layer which comprises a blue electroluminescent compound, a red electroluminescent compound or a green electroluminescent compound. If necessary, the organic electroluminescent device may further comprise a yellow light-emitting layer or an orange light-emitting layer.

**[0045]** Preferably, in the organic electroluminescent device according to the present invention, at least one layer (hereinafter, "a surface layer") selected from a chalcogenide layer, a metal halide layer and a metal oxide layer may be placed on an inner surface(s) of one or both electrode(s). Specifically, it is preferred that a chalcogenide layer of silicon or aluminum is placed on an anode surface of an electroluminescent medium layer, and a metal halide layer or metal oxide layer is placed on a cathode surface of an electroluminescent medium layer. Such a surface layer provides operation stability for the organic electroluminescent device. Preferably, said chalcogenide includes  $\text{SiO}_x$  ( $1 \leq x \leq 2$ ),  $\text{AlO}_x$  ( $1 \leq x \leq 1.5$ ),  $\text{SiON}$ ,  $\text{SiAlON}$ , etc.; said metal halide includes  $\text{LiF}$ ,  $\text{MgF}_2$ ,  $\text{CaF}_2$ , a rare earth metal fluoride, etc.; and said metal oxide includes  $\text{Cs}_2\text{O}$ ,  $\text{Li}_2\text{O}$ ,  $\text{MgO}$ ,  $\text{SrO}$ ,  $\text{BaO}$ ,  $\text{CaO}$ , etc.

**[0046]** Preferably, in the organic electroluminescent device according to the present invention, a mixed region of an electron transport compound or a mixed region of a hole transport compound and an oxidative dopant may be placed on at least one surface of a pair of electrodes. In that case, the electron transport compound is reduced to an anion, and thus facilitates injecting and transporting electrons to an electroluminescent medium. Further, the hole transport compound is oxidized to a cation, and thus facilitates injecting and transporting holes to an electroluminescent medium. Preferably, the oxidative dopant includes various Lewis acids and accep-

tor compounds; and the reductive dopant includes alkali metals, alkali metal compounds, alkaline earth metals, rare-earth metals, and mixtures thereof. A reductive dopant layer may be employed as a charge generating layer to prepare an electroluminescent device having two or more electroluminescent layers and emitting a white light.

#### Advantageous Effects of the Invention

[0047] The organic electroluminescent compound according to the present invention provides an organic electroluminescent device which has high luminous efficiency and a long operation lifetime and requires a low driving voltage improving power efficiency and power consumption.

#### MODE FOR THE INVENTION

[0048] Hereinafter, examples are provided for preparing the organic electroluminescent compounds, and properties of the organic electroluminescent devices using them.

[0049] The abbreviations used in the examples have the following meanings:

[0050] Ph: phenyl, MeOH: methanol, EtOH: ethanol, MC: methylene chloride, EA: ethyl acetate,

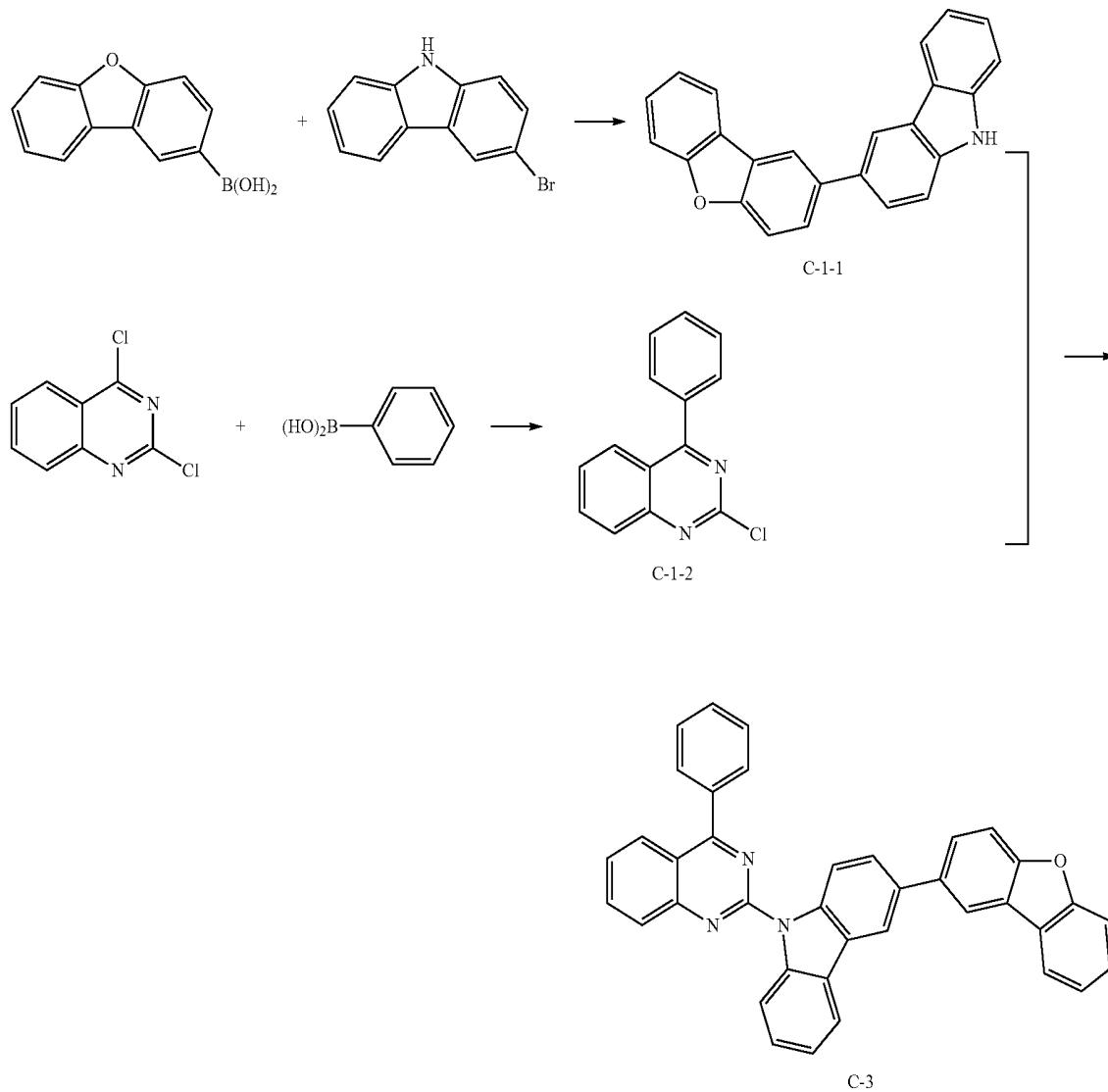
[0051] DMF: dimethylformamide, n-Bu: normal-butyl, i-Pr: isopropyl, Me: methyl,

[0052] THF: tetrahydrofuran, EDA: ethylene diamine, NBS: N-bromosuccinimide

#### Preparation Example 1

##### Preparation of Compound C-3

[0053]



## Preparation of Compound C-1-1

[0054] Dibenzo[b,d]furan-2-yl boronic acid (10.33 g, 48.76 mmol), 3-bromo-9H-carbazole (10 g, 40.63 mmol),  $K_2CO_3$  (13.5 g, 97.52 mmol) and  $Pd(PPh_3)_4$  (2.35 g, 2.03 mmol) were added to toluene 200 mL, EtOH 50 mL and purified water 50 mL. After stirring the reaction mixture for 3 hours at 90 to 100° C., the mixture was cooled to room temperature. An aqueous layer was removed from the mixture by a gravity separation. The obtained organic layer was concentrated, was triturated with MC, and then was filtered to obtain compound C-1-1 (9.75 g, 72%).

## Preparation of Compound C-1-2

[0055] After dissolving 2,4-dichloroquinazoline (30 g, 151 mmol), phenylboronic acid (9.2 g, 75.3 mmol),  $Pd(PPh_3)_4$  (2.6 g, 2.3 mmol) and  $Na_2CO_3$  (16 g, 150 mmol) in toluene (300 mL) and distilled water (75 mL), the reaction mixture was stirred for 2 hours at 90° C. The mixture was distilled under reduced pressure to obtain an organic layer, and then was triturated with MeOH. The obtained solid was dissolved

in MC, was filtered through silica, and then was triturated with MC and hexane to obtain compound C-1-2 (9.3 g, 51.4%).

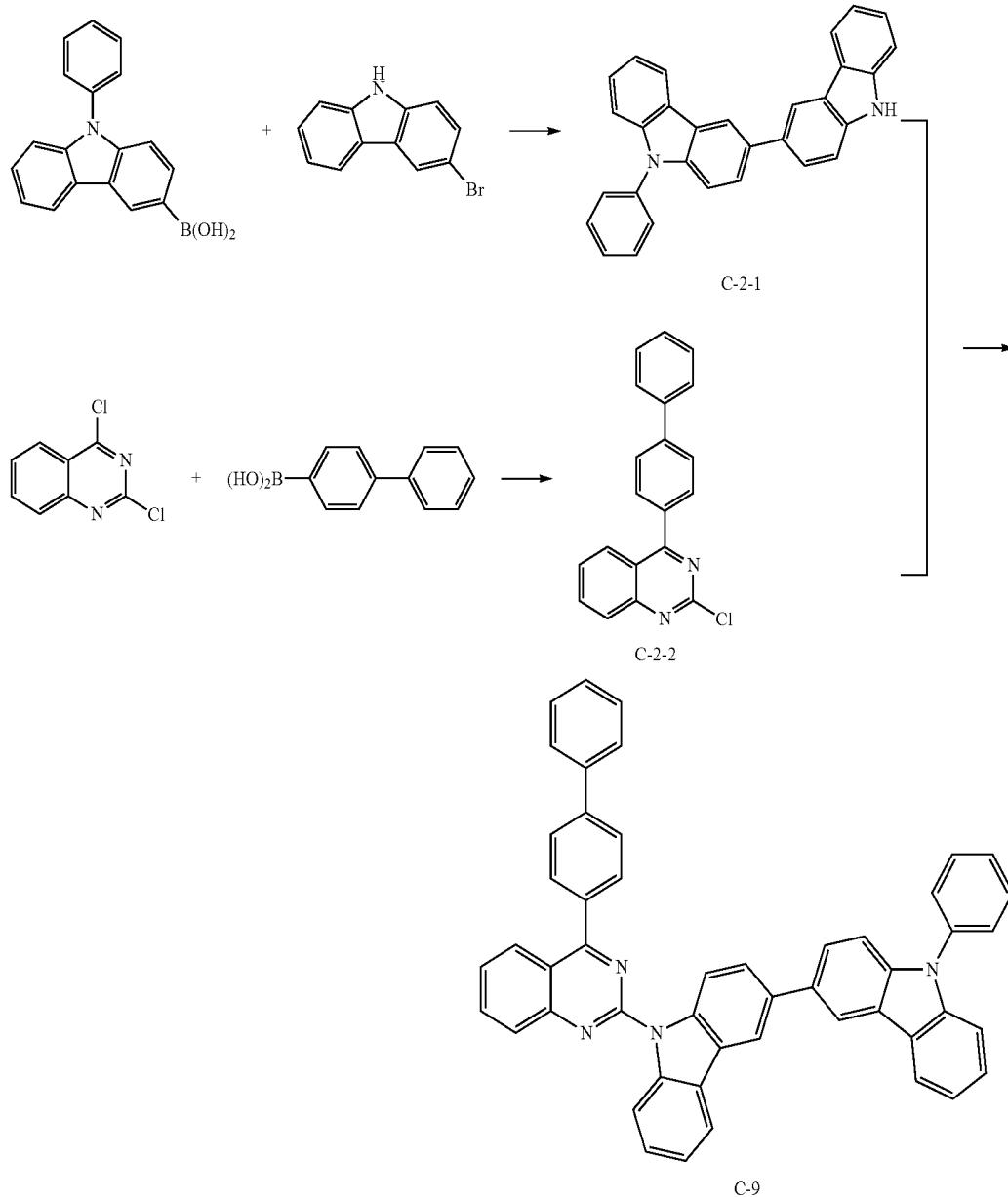
## Preparation of Compound C-3

[0056] After suspending compound C-1-1 (5.3 g, 14.7 mmol) and compound C-1-2 (5 g, 15.8 mmol) in DMF 80 mL, 60% NaH (948 mg, 22 mmol) was added to the mixture at room temperature. The obtained reaction mixture was stirred for 12 hours. After adding purified water (1 L), the mixture was filtered under reduced pressure. The obtained solid was triturated with MeOH/EA, was dissolved in MC, was filtered through silica, and then was triturated with MC/n-hexane to obtain compound C-3 (5 g, 51.5%).

## Preparation Example 2

## Preparation of Compound C-9

[0057]



## Preparation of Compound C-2-1

[0058] 9-phenyl-9H-carbazol-3-yl boronic acid (14 g, 48.76 mmol), 3-bromo-9H-carbazole (10 g, 40.63 mmol),  $K_2CO_3$  (13.5 g, 97.52 mmol) and  $Pd(PPh_3)_4$  (2.35 g, 2.03 mmol) were added to toluene 200 mL, EtOH 50 mL and purified water 50 mL. After stirring the reaction mixture for 3 hours at 90 to 100° C., the mixture was cooled to room temperature. An aqueous layer was removed from the mixture by a gravity separation. The obtained organic layer was concentrated, was triturated with MC, and then was filtered to obtain compound C-2-1 (12 g, 72%).

## Preparation of Compound C-2-2

[0059] 2,4-dichloroquinazoline (20 g, 0.1 mol), biphenyl-4-yl boronic acid (18.9 g, 0.1 mol),  $Pd(PPh_3)_4$  (3.5 g, 3.01 mmol) and  $Na_2CO_3$  (31.9 g, 0.3 mol) were added to toluene 800 mL, EtOH 200 mL and purified water 200 mL. After stirring the reaction mixture for 3 hours at 70 to 80° C., an aqueous layer was removed from the mixture by a gravity separation. The obtained organic layer was concentrated, and then was purified by silica column chromatography to obtain compound C-2-2 (15 g, 47%).

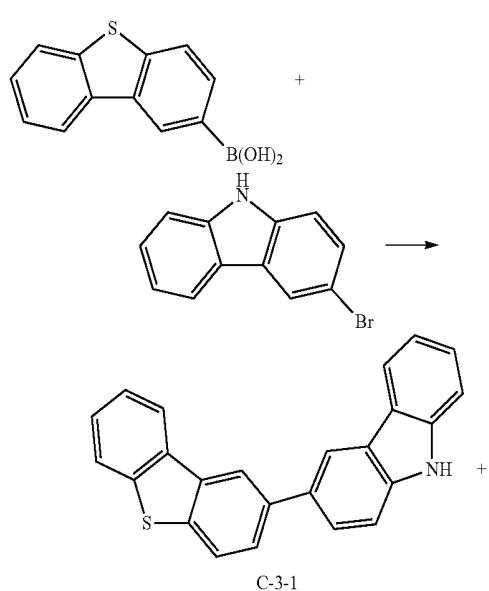
## Preparation of Compound C-9

[0060] After suspending compound C-2-2 (4.6 g, 14.7 mmol) and compound C-2-1 (5 g, 12.2 mmol) in DMF 80 mL, 60% NaH (881 g, 22 mmol) was added to the mixture at room temperature. The obtained reaction mixture was stirred for 12 hours. After adding purified water (1 L), the mixture was filtered under reduced pressure. The obtained solid was triturated with MeOH/EA, was dissolved in MC, was filtered through silica, and then was triturated with MC/n-hexane to obtain compound C-9 (4 g, 47.4%).

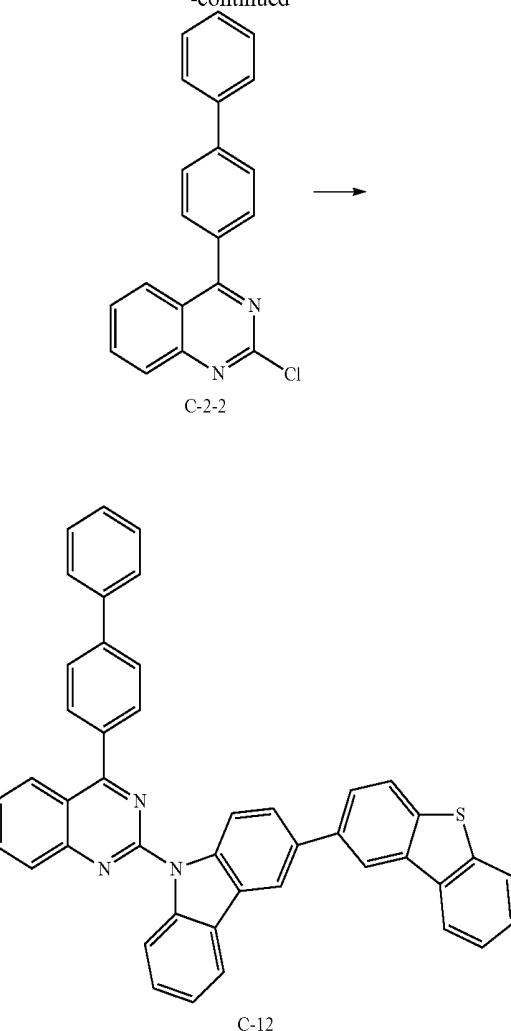
## Preparation Example 3

## Preparation of Compound C-12

## [0061]



-continued



## Preparation of Compound C-3-1

[0062] Dibenzo[b,d]thiophen-2-yl boronic acid (10.33 g, 48.76 mmol), 3-bromo-9H-carbazole (10 g, 40.63 mmol),  $K_2CO_3$  (13.5 g, 97.52 mmol), and  $Pd(PPh_3)_4$  (2.35 g, 2.03 mmol) were added to toluene 200 mL, EtOH 50 mL and purified water 50 mL. After stirring the reaction mixture for 3 hours at 90 to 100° C., the mixture was cooled to room temperature. An aqueous layer was removed from the mixture by a gravity separation. The obtained organic layer was concentrated, was triturated with MC, and then was filtered to obtain compound C-3-1 (9.75 g, 72%).

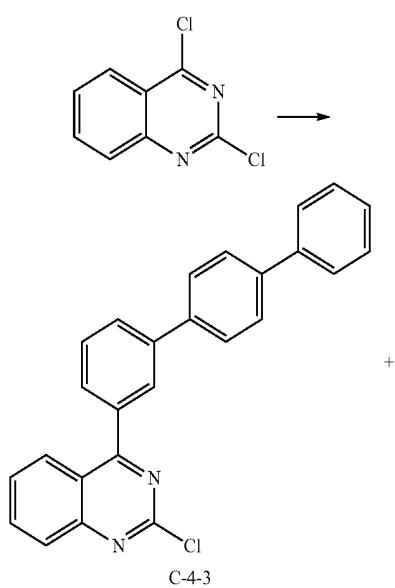
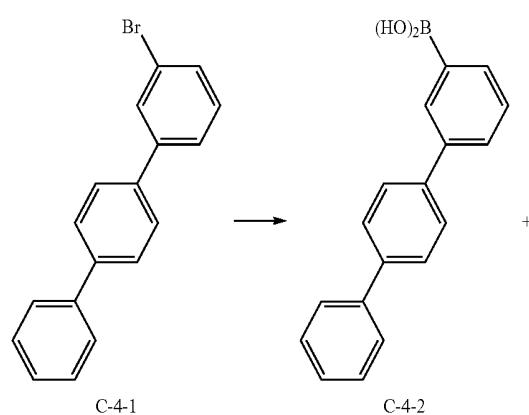
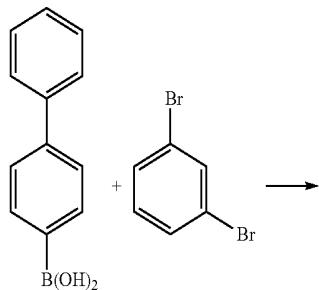
## Preparation of Compound C-12

[0063] After suspending compound C-3-1 (5.5 g, 15.8 mmol) and compound C-2-2 (5 g, 15.8 mmol) in DMF 80 mL, 60% NaH (948 mg, 22 mmol) was added to the mixture at room temperature. The obtained reaction mixture was stirred for 12 hours. After adding purified water (1 L), the mixture was filtered under reduced pressure. The obtained solid was triturated with MeOH/EA, was dissolved in MC, was filtered through silica, and then was triturated with MC/n-hexane. Compound C-12 (5.2 g, 52%) was obtained.

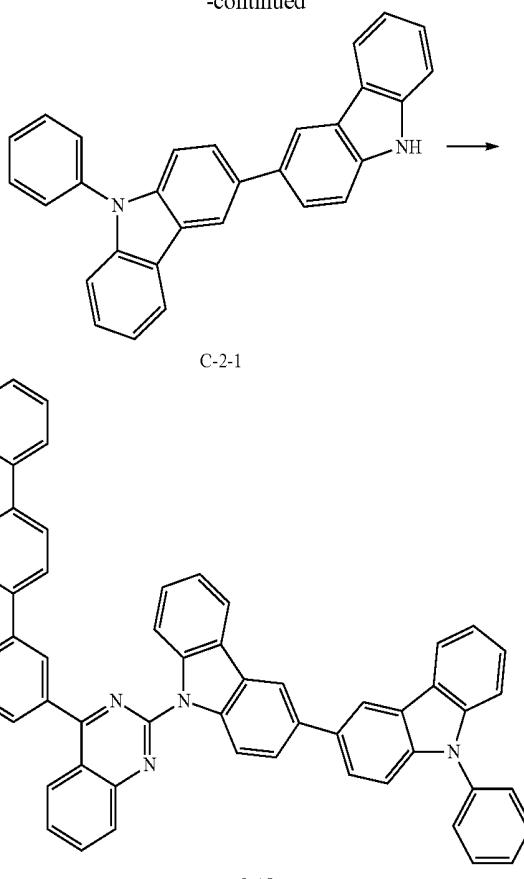
## Preparation Example 4

## Preparation of Compound C-15

[0064]



-continued



## Preparation of Compound C-4-1

[0065] After dissolving biphenyl-4-yl boronic acid (157 g, 554 mmol), 1,3-dibromobenzene (100 g, 581.7 mmol),  $\text{Pd}(\text{PPh}_3)_4$  (13 g, 11.08 mmol) and  $\text{Na}_2\text{CO}_3$  (150 g, 1.385 mol) in toluene (3.5 L), EtOH (0.7 L) and distilled water (0.7 L), the reaction mixture was stirred for 3 hours at 90°C. The mixture was extracted with EA and distilled water, was dissolved in chloroform (10 L) by heat, and then was filtered through silica. After triturating the resultant with EA and hexane, the resultant was triturated with EA and MeOH to obtain compound C-4-1 (94 g, 60%).

## Preparation of Compound C-4-2

[0066] After dissolving compound C-4-1 (55 g, 178 mmol) in THF (800 mL), 2.5 M n-BuLi in hexane (106 mL, 267 mmol) was added to the reaction mixture at -78°C., and then the mixture was stirred for 1 hour.  $\text{B}(\text{O}i\text{-Pr})_3$  (82 mL, 356 mmol) was added slowly to the mixture, and then the mixture was stirred for 2 hours. The mixture was quenched by adding 2 M HCl, was extracted with distilled water and EA, and then was recrystallized with hexane and acetone. Compound C-4-2 (43 g, 88.0%) was obtained.

## Preparation of Compound C-4-3

[0067] 2,4-dichloroquinazoline (20 g, 73 mmol), compound C-4-2 (15 g, 73 mmol),  $\text{Pd}(\text{PPh}_3)_4$  (2.5 g, 2.2 mmol) and  $\text{Na}_2\text{CO}_3$  (23 g, 241 mmol) were dissolved in toluene (500 mL), EtOH (100 mL) and distilled water (100 mL), and then

was stirred for 5 hours at 100° C. The reaction mixture was distilled under reduced pressure to obtain an organic layer, and then was triturated with MeOH. The obtained solid was dissolved in MC, was filtered through silica, and then was triturated with MC and hexane to obtain compound C-4-3 (19.5 g, 68%).

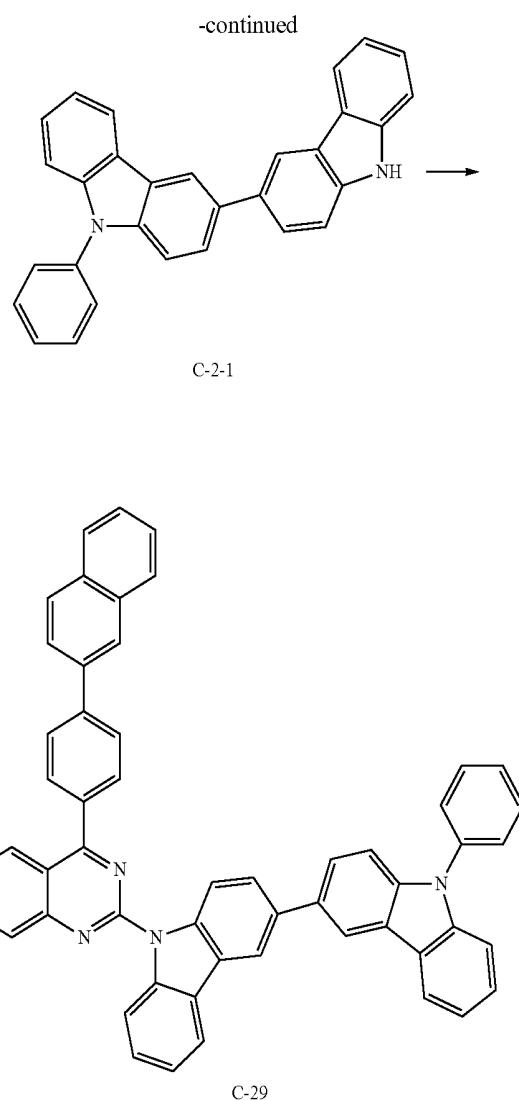
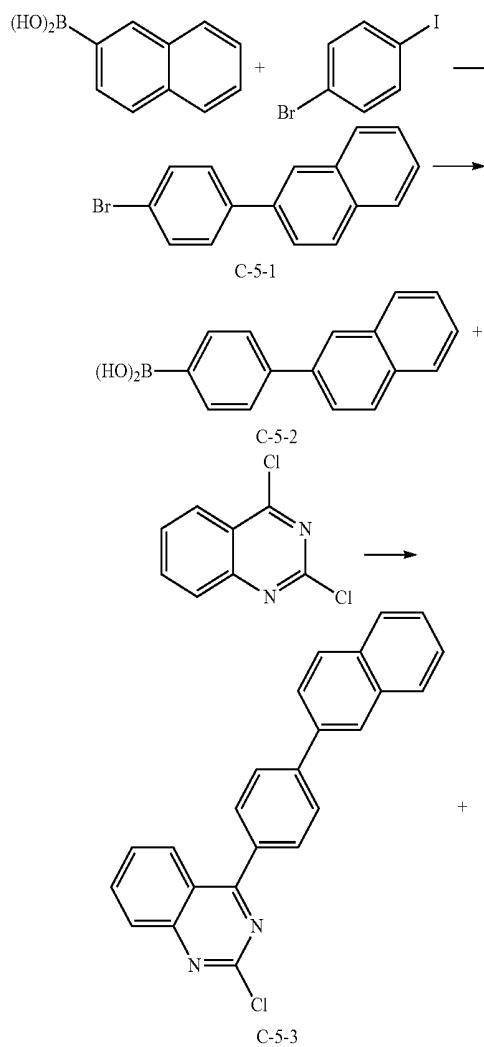
#### Preparation of Compound C-15

[0068] After suspending compound C-2-1 (5 g, 12.2 mmol) and compound C-4-3 (4.6 g, 11.6 mmol) in DMF 80 mL, 60% NaH (881 mg, 22 mmol) was added to the mixture at room temperature. The obtained reaction mixture was stirred for 12 hours. After adding purified water (1 L), the mixture was filtered under reduced pressure. The obtained solid was triturated with MeOH/EA, was triturated with DMF, and then was triturated with EA/THF. The resultant was dissolved in MC, was filtered through silica, and then was triturated with MeOH/EA. Compound C-15 (5.1 g, 57%) was obtained.

#### Preparation Example 5

##### Preparation of Compound C-29

[0069]



##### Preparation of Compound C-5-1

[0070] After dissolving 2-naphthylboronic acid (157 g, 554 mmol), 1-bromo-4-iodobenzene (100 g, 581.7 mmol),  $Pd(PPh_3)_4$  (13 g, 11.08 mmol) and  $Na_2CO_3$  (150 g, 1.385 mol) in toluene (3.5 L), EtOH (0.7 L) and distilled water (0.7 L), the reaction mixture was stirred for 3 hours at 90° C. The mixture was extracted with EA and distilled water, was dissolved in chloroform (10 L) by heat, and then was filtered through silica. After triturating the resultant with EA and hexane, the resultant was triturated with EA and MeOH to obtain compound C-5-1 (94 g, 60%).

##### Preparation of Compound C-5-2

[0071] After dissolving compound C-5-1 (94 g, 332 mmol) in THF (800 mL), 2.5 M n-BuLi in hexane (80 mL, 386.4 mmol) was added to the reaction mixture at -78° C., and then the mixture was stirred for 1 hour.  $B(OMe)_3$  (28 mL, 498 mmol) was added slowly to the mixture, and then the mixture was stirred for 2 hours. The mixture was quenched by adding 2 M HCl, was extracted with distilled water and EA, and then was recrystallized with hexane and acetone. Compound C-5-2 (57 g, 67.0%) was obtained.

## Preparation of Compound C-5-3

[0072] 2,4-dichloroquinazoline (46 g, 230 mmol), compound C-5-2 (57 g, 230 mmol), Pd( $PPh_3$ )<sub>4</sub> (10.6 g, 9.2 mmol) and Na<sub>2</sub>CO<sub>3</sub> (73 g, 690 mmol) were dissolved in toluene (1.1 L), EtOH (230 mL) and distilled water (350 mL), and then was stirred for 5 hours at 100° C. The reaction mixture was distilled under reduced pressure to obtain an organic layer, and then was triturated with MeOH. The obtained solid was dissolved in MC, was filtered through silica, and then was triturated with MC and hexane to obtain compound C-5-3 (51 g, 99.9%).

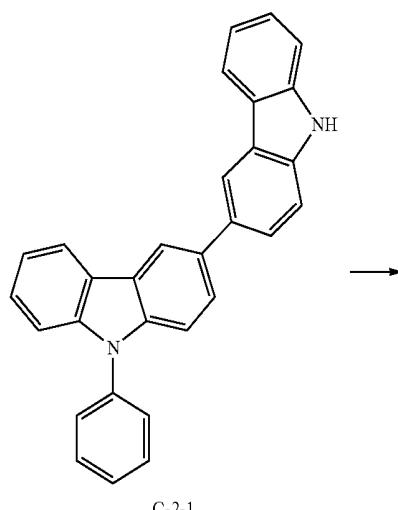
## Preparation of Compound C-29

[0073] After suspending compound C-2-1 (5 g, 12.2 mmol) and compound C-5-3 (4.5 g, 12.2 mmol) in DMF 80 mL, 60% NaH (881 mg, 22 mmol) was added to the mixture at room temperature. The obtained reaction mixture was stirred for 12 hours. After adding purified water (1 L), the mixture was filtered under reduced pressure. The obtained solid was triturated with MeOH/EA, was triturated with DMF, and then was triturated with EA/THF. The resultant was dissolved in MC, was filtered through silica, and then was triturated with MeOH/EA. Compound C-29 (1.8 g, 20%) was obtained.

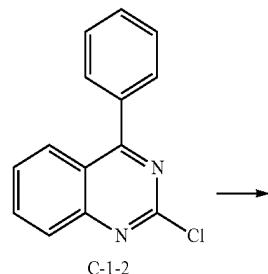
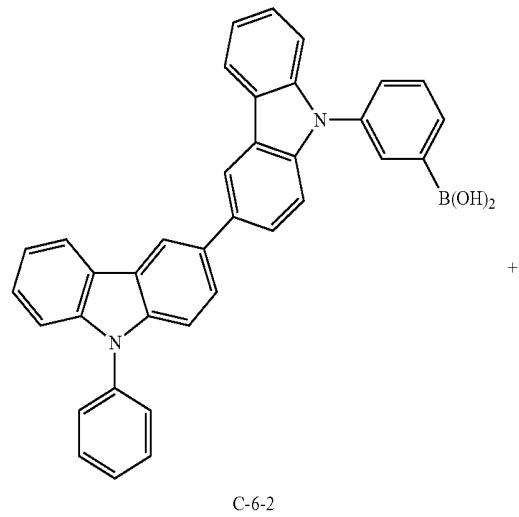
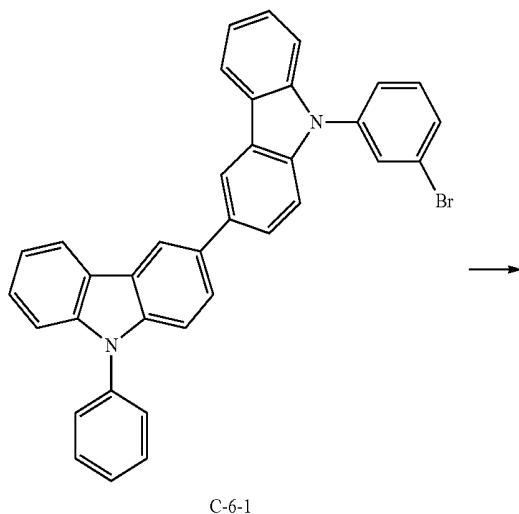
## Preparation Example 6

## Preparation of Compound C-84

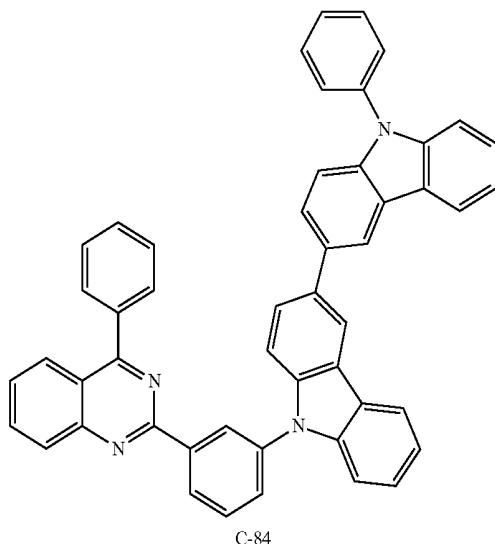
[0074]



-continued



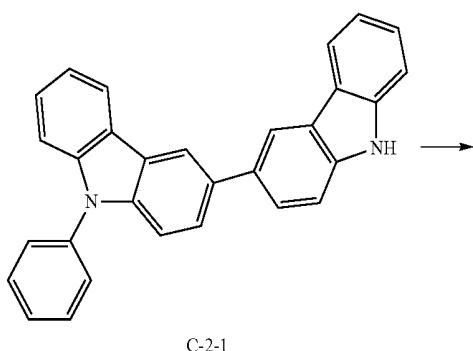
-continued



## Preparation Example 7

## Preparation of Compound C-86

[0078]



## Preparation of Compound C-6-1

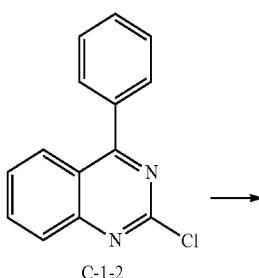
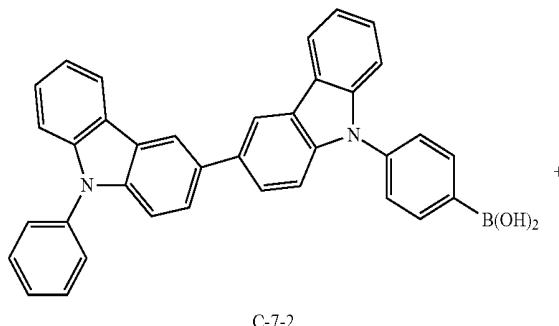
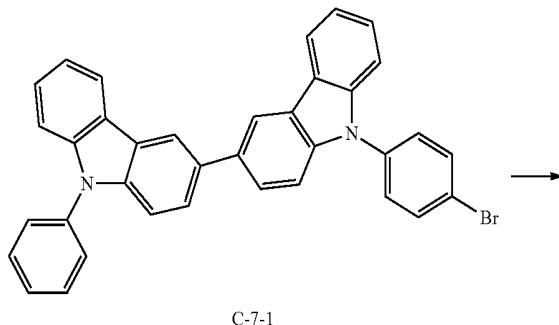
**[0075]** Compound C-2-1 (14 g, 34.3 mmol), 1,3-dibromobenzene (48.5 g, 171.4 mmol), CuI (3.3 g, 17.1 mmol),  $K_3PO_4$  (21.8 g, 102.9 mmol) and EDA (2.3 mL, 34.3 mmol) were added to toluene 500 mL. The reaction mixture was stirred under reflux for 1 day, was extracted with EA, and then was distilled under reduced pressure. After purifying the resultant by column chromatography with MC/Hexane, compound C-6-1 (15.5 g, 80.1%) was obtained.

## Preparation of Compound C-6-2

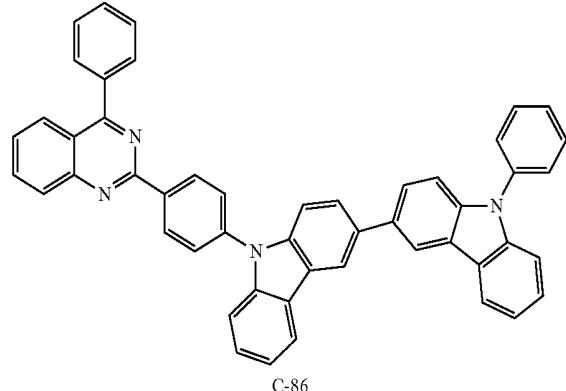
**[0076]** After dissolving compound C-6-1 (15.5 g, 27.5 mmol) in THF (250 mL), 2.5 M n-BuLi in hexane (17.6 mL, 44 mmol) was added thereto at  $-78^\circ C$ . The reaction mixture was stirred for 1 hour.  $B(Oi-Pr)_3$  (12.6 mL, 55 mmol) was added slowly to the mixture, and then the mixture was stirred for 2 hours. The mixture was quenched by adding 2 M HCl, was extracted with distilled water and EA, and then was recrystallized with hexane and MC. Compound C-6-2 (8.7 g, 60%) was obtained.

## Preparation of Compound C-84

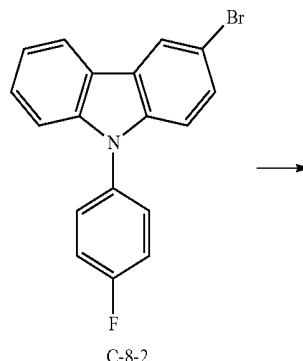
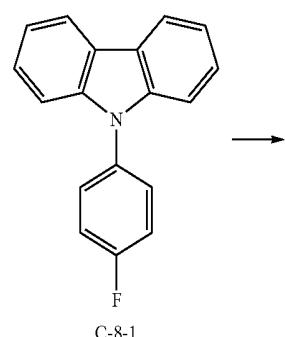
**[0077]** After compound C-1-2 (2.3 g, 9.5 mmol), compound C-6-2 (6 g, 11.3 mmol),  $Pd(PPh_3)_4$  (532 mg, 0.46 mmol) and  $Na_2CO_3$  (2.9 g, 27.6 mmol) were dissolved in toluene (55 mL), EtOH (14 mL) and distilled water (14 mL), the reaction mixture was stirred for 2 hours at  $90^\circ C$ . The mixture was extracted with distilled water and EA. After purifying the resultant by a column chromatography with MC and hexane, compound C-84 (2.4 g, 36.9%) was obtained.



-continued



-continued



#### Preparation of Compound C-7-1

**[0079]** Compound C-2-1 (14 g, 34.3 mmol), 1-bromo-4-iodobenzene (48.5 g, 171.4 mmol), CuI (3.3 g, 17.1 mmol), K<sub>3</sub>PO<sub>4</sub> (21.8 g, 102.9 mmol) and EDA (2.3 mL, 34.3 mmol) were added to toluene 500 mL. The reaction mixture was stirred under reflux for 1 day, was extracted with EA, and then was distilled under reduced pressure. After purifying the resultant by column chromatography with MC/Hexane, compound C-7-1 (15.5 g, 80.1%) was obtained.

#### Preparation of Compound C-7-2

**[0080]** After dissolving compound C-7-1 (15.5 g, 27.5 mmol) in THF (250 mL), 2.5 M n-BuLi in hexane (17.6 mL, 44 mmol) was added thereto at -78° C. The reaction mixture was stirred for 1 hour. B(O*i*-Pr)<sub>3</sub> (12.6 mL, 55 mmol) was added slowly to the mixture, and then the mixture was stirred for 2 hours. The mixture was quenched by adding 2 M HCl, was extracted with distilled water and EA, and then was recrystallized with MC and hexane. Compound C-7-2 (8.7 g, 60%) was obtained.

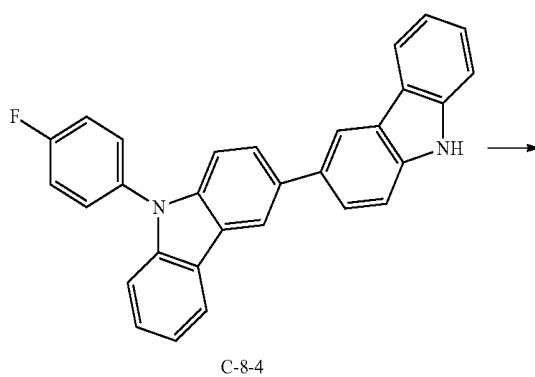
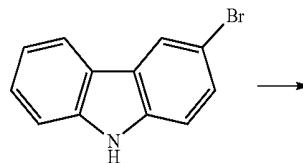
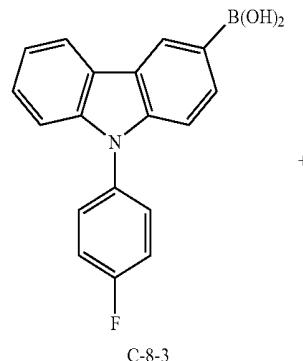
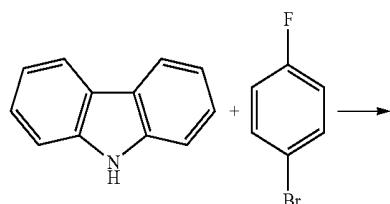
#### Preparation of Compound C-86

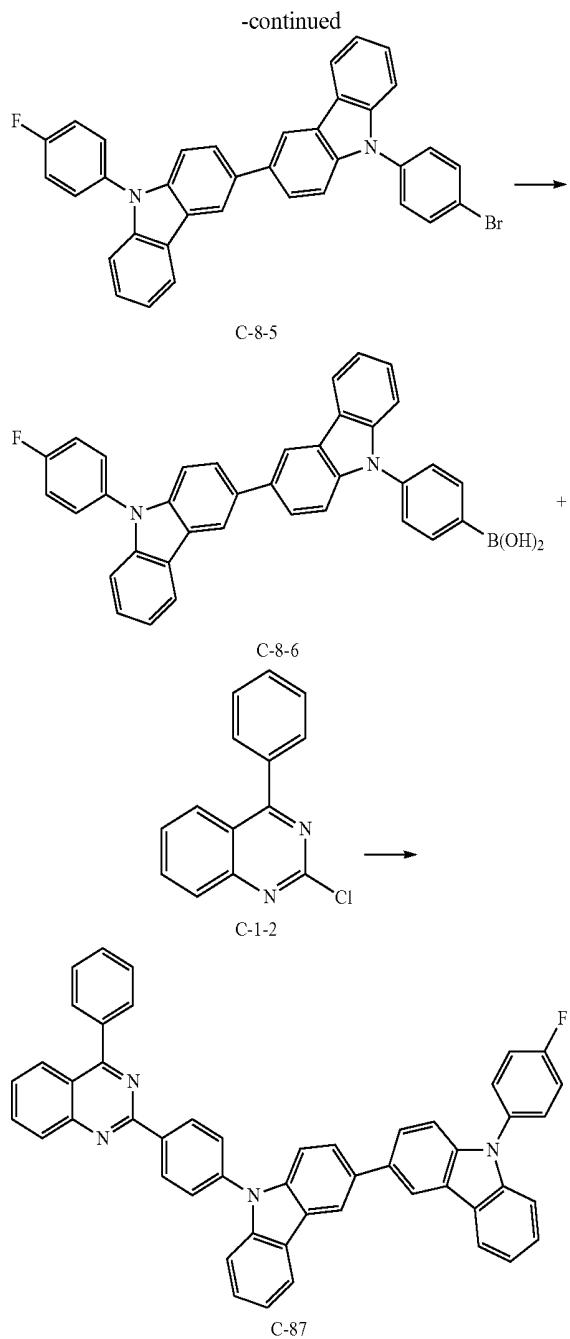
**[0081]** After compound C-1-2 (2.3 g, 9.5 mmol), compound C-7-2 (6 g, 11.3 mmol), Pd(PPh<sub>3</sub>)<sub>4</sub> (532 mg, 0.46 mmol) and Na<sub>2</sub>CO<sub>3</sub> (2.9 g, 27.6 mmol) were dissolved in toluene (55 mL), EtOH (14 mL) and distilled water (14 mL), the reaction mixture was stirred for 2 hours at 90° C. The mixture was extracted with distilled water and EA. After purifying the resultant by a column chromatography with MC and hexane, compound C-86 (2.4 g, 36.9%) was obtained.

#### Preparation Example 8

##### Preparation of Compound C-87

**[0082]**





### Preparation of Compound C-8-1

[0083] 9H-carbazole (20 g, 119.6 mmol), 1-bromo-4-fluorobenzene (40 mL, 358.8 mmol), CuI (23 g, 119.6 mmol),  $K_3PO_4$  (117 g, 357 mmol) and EDA (16 mL, 238 mmol) were added to toluene 500 mL. The reaction mixture was stirred under reflux for 1 day, was extracted with EA, and then was distilled under reduced pressure. After purifying the resultant by column chromatography with MC/Hexane, compound C-8-1 (42 g, 67%) was obtained.

### Preparation of Compound C-8-2

[0084] After dissolving compound C-8-1 (5 g, 19.1 mmol) in DMF (100 mL), NBS (3.4 g, 19.1 mmol) was added

thereto. The reaction mixture was stirred for 1 day, was extracted with EA, and then was distilled under reduced pressure. After purifying the resultant by column chromatography with MC/Hexane, compound C-8-2 (5.6 g, 86%) was obtained.

### Preparation of Compound C-8-3

[0085] After dissolving C-8-2 (5.6 g, 16.5 mmol) in THF (85 mL), 2.5 M n-BuLi in hexane (7.2 mL, 18.2 mmol) was added thereto at -78°C. The reaction mixture was stirred for 1 hour. B(Oi-Pr)<sub>3</sub> (5.7 mL, 24.7 mmol) was added slowly to the mixture, and then the mixture was stirred for 2 hours. The mixture was quenched by adding 2 M HCl, was extracted with distilled water and EA, and then was recrystallized with MC and hexane. Compound C-8-3 (8.7 g, 60%) was obtained.

### Preparation of Compound C-8-4

[0086] Compound C-8-3 (14 g, 48.76 mmol), 3-bromo-9H-carbazole (10 g, 40.63 mmol),  $K_2CO_3$  (13.5 g, 97.52 mmol) and  $Pd(PPh_3)_4$  (2.35 g, 2.03 mmol) were added to toluene 200 mL, EtOH 50 mL, and purified water 50 mL. After stirring the reaction mixture for 3 hours at 90 to 100°C., the mixture was cooled to room temperature. An aqueous layer was removed from the mixture by a gravity separation. The obtained organic layer was concentrated, was recrystallized with MC, and then was filtered to obtain compound C-8-4 (12 g, 72%).

### Preparation of Compound C-8-5

[0087] Compound C-8-4 (14 g, 34.3 mmol), 1-bromo-4-iodobenzene (48.5 g, 171.4 mmol), CuI (3.3 g, 17.1 mmol),  $K_3PO_4$  (21.8 g, 102.9 mmol) and EDA (2.3 mL, 34.3 mmol) were added to toluene 500 mL. The reaction mixture was stirred under reflux for 1 day, was extracted with EA, and then was distilled under reduced pressure. After purifying the resultant by column chromatography with MC/Hexane, compound C-8-5 (15.5 g, 80.1%) was obtained.

### Preparation of Compound C-8-6

[0088] After dissolving compound C-8-5 (15.5 g, 27.5 mmol) in THF (250 mL), 2.5 M n-BuLi in hexane (17.6 mL, 44 mmol) was added to the reaction mixture at -78°C., and then the mixture was stirred for 1 hour. B(Oi-Pr)<sub>3</sub> (12.6 mL, 55 mmol) was added slowly to the mixture, and then the mixture was stirred for 2 hours. The mixture was quenched by adding 2 M HCl, was extracted with distilled water and EA, and then was recrystallized with MC and hexane. Compound C-8-6 (8.7 g, 60%) was obtained.

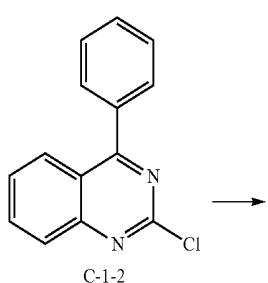
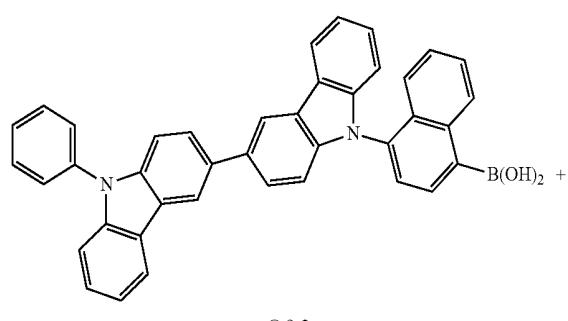
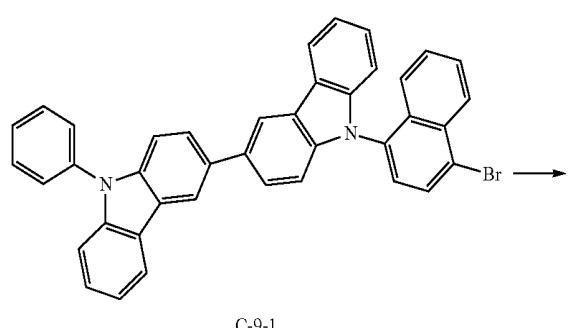
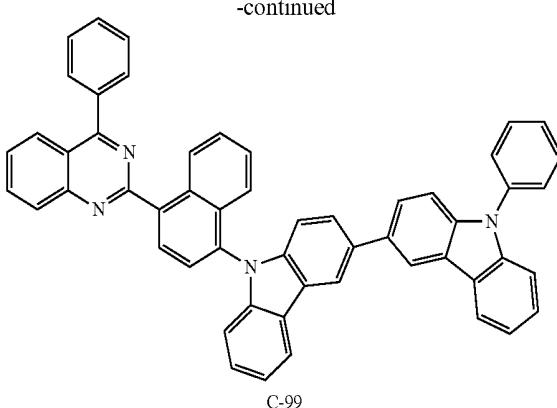
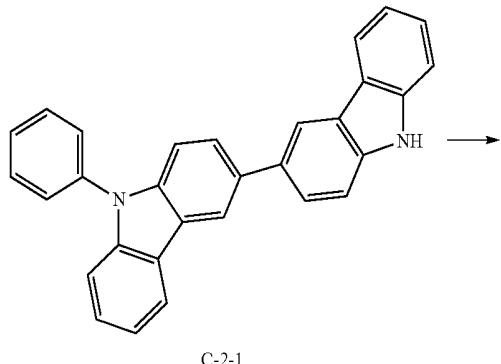
## Preparation of Compound C-87

**[0089]** After dissolving compound C-1-2 (2.3 g, 9.5 mmol), compound C-8-6 (6 g, 11.3 mmol),  $\text{Pd}(\text{PPh}_3)_4$  (532 mg, 0.46 mmol) and  $\text{Na}_2\text{CO}_3$  (2.9 g, 27.6 mmol) in toluene (55 mL), EtOH (14 mL), and distilled water (14 mL), the reaction mixture was stirred for 2 hours at 90° C., and then was extracted with distilled water and EA. After purifying the resultant by a column chromatography with MC and hexane, compound C-87 (2.4 g, 36.9%) was obtained.

## Preparation Example 9

## Preparation of Compound C-99

[0090]



## Preparation of Compound C-9-1

[0091] Compound C-2-1 (16 g, 39.17 mmol), 1,4-dibromo-*o*-naphthalene (28 g, 97.92 mmol), CuI (7.7 g, 40.43 mmol), CsCO<sub>3</sub> (38.4 g, 117.86 mmol) and KI (13 g, 78.3 mmol) were added to toluene 400 mL. After adding ethylenediamine (5.12 mL, 78.3 mmol) thereto, the reaction mixture was stirred under reflux for 30 hours. After completing the reaction, the mixture was cooled to room temperature and was extracted with MC/purified water. The obtained organic layer was concentrated. After purifying the resultant by a silica column chromatography, compound C-9-1 (7.1 g, 30%) was obtained.

## Preparation of Compound C-9-2

[0092] After dissolving compound C-9-1 (6 g, 9.78 mmol) in THF (60 mL), 2.5 M n-BuLi in hexane (5.9 mL, 14.7 mmol) was added thereto at -78°C. The reaction mixture was stirred for 1 hour. B(O*i*-Pr)<sub>3</sub> (4.5 mL, 19.6 mmol) was added slowly to the mixture, and then the mixture was stirred for 12 hours. After completing the reaction, purified water 20 mL was slowly dropped stepwise to the mixture. Thereafter, the mixture was extracted with MC/NH<sub>4</sub>Cl aq. The obtained organic layer was concentrated, and then was filtered through silica to obtain compound C-9-2 (4.5 g, 79.5%).

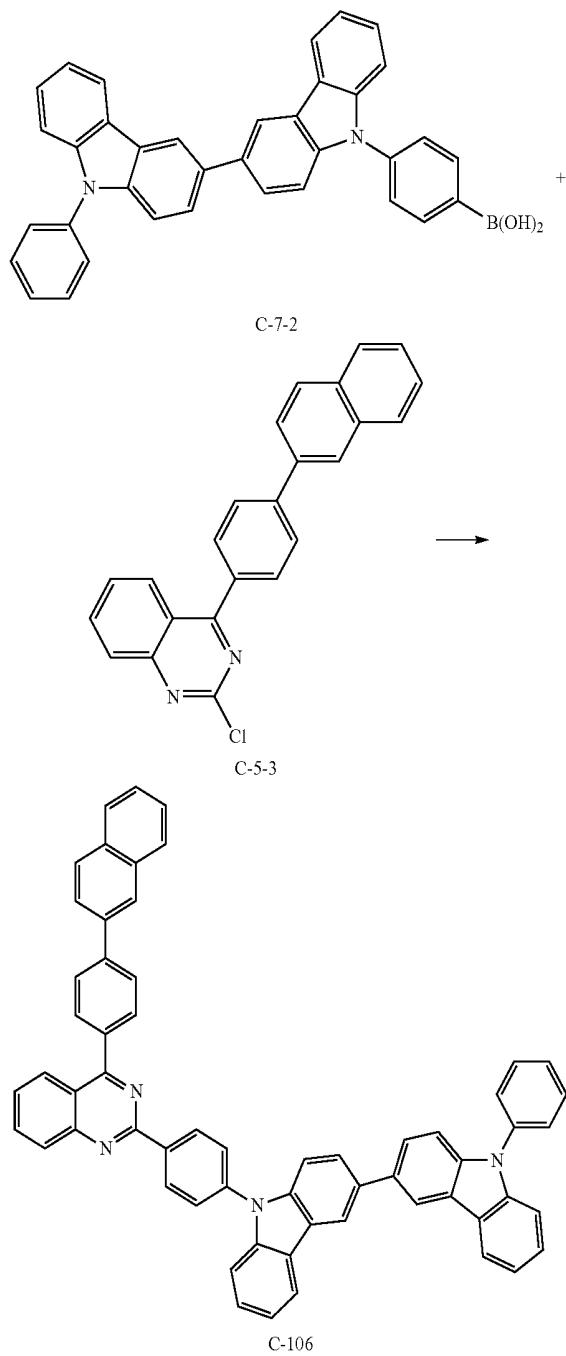
## Preparation of Compound C-99

[0093] After adding compound C-9-2 (4.5 g, 7.78 mmol), compound C-1-2 (2 g, 8.56 mmol), Na<sub>2</sub>CO<sub>3</sub> (2.5 g, 23.34 mmol) and Pd(PPh<sub>3</sub>)<sub>4</sub> (0.45 g, 0.39 mmol) to toluene 40 mL, EtOH 10 mL and purified water 10 mL, the reaction mixture was stirred for 12 hours at 115 to 120°C. After completing the reaction, the mixture was cooled to room temperature. An aqueous layer was removed from the mixture by a gravity separation. After purifying the obtained organic layer by a silica column chromatography, compound C-99 (3 g, 52.6%) was obtained.

## Preparation Example 10

## Preparation of Compound C-106

[0094]



## Preparation of Compound C-106

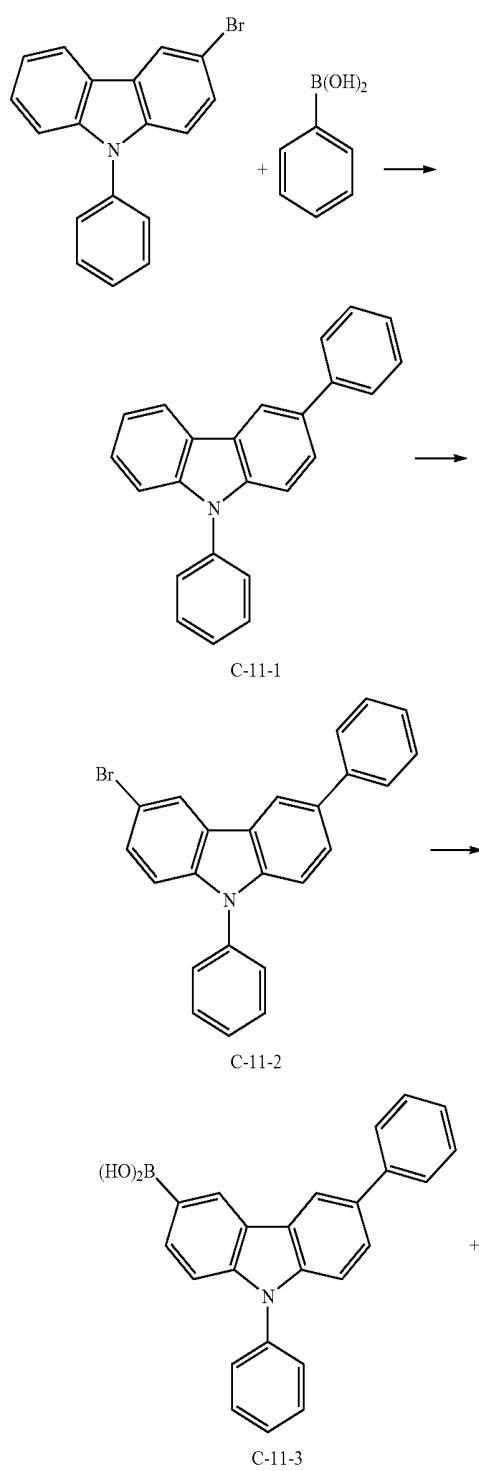
[0095] After dissolving compound C-7-2 (2.5 g, 4.73 mmol), compound C-5-3 (1.7 g, 4.73 mmol),  $\text{Pd}(\text{PPh}_3)_4$  (273 mg, 0.24 mmol) and  $\text{Na}_2\text{CO}_3$  (1.5 g, 14.2 mmol) in toluene (55 mL), EtOH (14 mL) and distilled water (14 mL), the reaction mixture was stirred for 2 hours at  $90^\circ\text{C}$ , and then was extracted with distilled water and EA. After purifying the

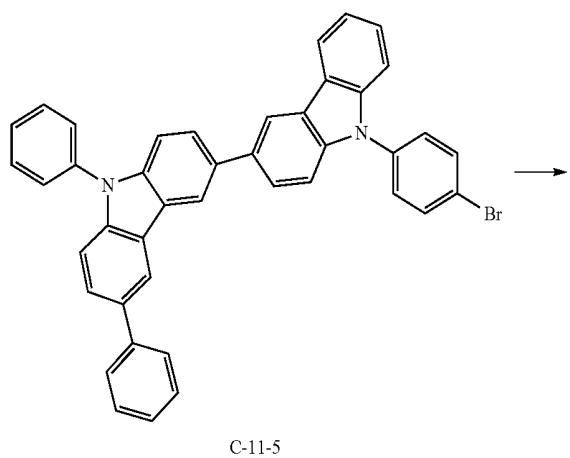
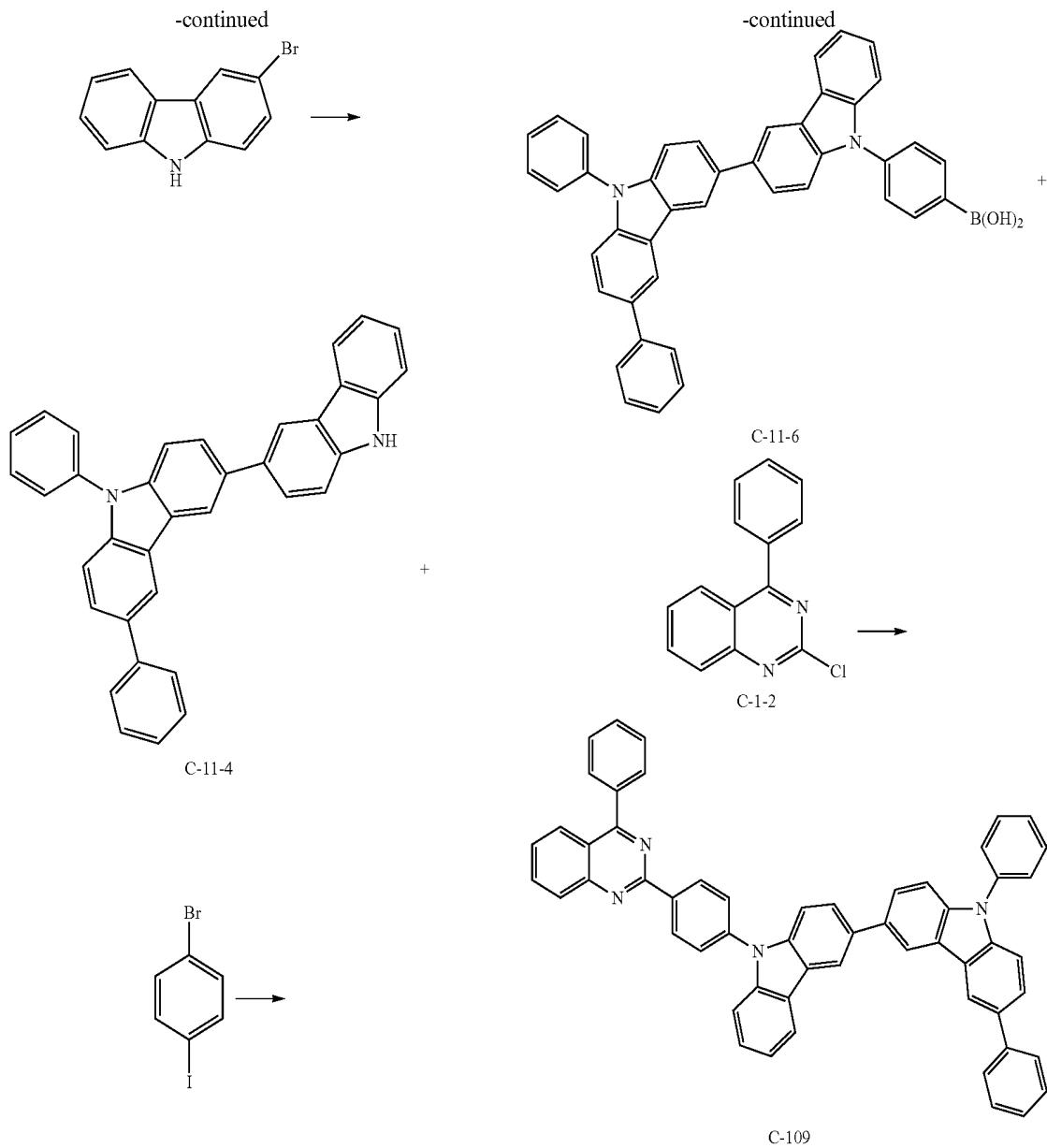
resultant by a column chromatography with MC and hexane, compound C-106 (2.3 g, 59.7%) was obtained.

## Preparation Example 11

## Preparation of Compound C-109

[0096]





#### Preparation of Compound C-11-1

**[0097]** After dissolving 3-bromo-9-phenyl-9H-carbazole (10 g, 31.06 mmol), phenylboronic acid (3.75 g, 31.06 mmol),  $K_2CO_3$  (12.9 g, 93.18 mmol) and  $Pd(PPh_3)_4$  (1.8 g, 1.55 mmol) in toluene 150 mL, EtOH 40 mL and purified water 40 mL, the reaction mixture was stirred for 3 hours at 90 to 100° C. After completing the reaction, the mixture was cooled to room temperature. An aqueous layer was removed from the mixture by a gravity separation. After purifying the obtained organic layer by a silica column chromatography, compound C-11-1 (6.4 g, 65%) was obtained.

#### Preparation of Compound C-11-2

**[0098]** After dissolving compound C-11-1 (6.4 g, 20.06 mmol) in DMF 100 mL, NBS (3.6 g, 20.06 mmol) was added thereto. The reaction mixture was stirred for 3 hours. After completing the reaction, the mixture was extracted with

MC/purified water. After purifying the resultant by a silica column chromatography, compound C-11-2 (4.8 g, 60%) was obtained.

#### Preparation of Compound C-11-3

**[0099]** After dissolving compound C-11-2 (4.8 g, 12.06 mmol) in THF (60 mL), 2.5 M n-BuLi in hexane (6.3 mL, 15.68 mmol) was added thereto at -78° C. The reaction mixture was stirred for 1 hour. B(Oi-Pr)<sub>3</sub> (4.5 g, 24.12 mmol) was added slowly to the mixture, and then the mixture was stirred for 12 hours. After completing the reaction, purified water 20 mL was slowly dropped stepwise to the mixture. Thereafter, the mixture was extracted with MC/NH<sub>4</sub>Cl aq. The obtained organic layer was concentrated, was filtered through silica, and then was crystallized with MC/hexane to obtain compound C-11-3 (3 g, 70%).

#### Preparation of Compound C-11-4

**[0100]** 3-bromo-9H-carbazole (2 g, 8.26 mmol), compound C-11-3 (3 g, 8.26 mmol), Pd(PPh<sub>3</sub>)<sub>4</sub> (0.48 g, 0.4 mmol) and K<sub>2</sub>CO<sub>3</sub> (3.4 g, 24.78 mmol) were added to toluene 40 mL, EtOH 10 mL and purified water 10 mL. The reaction mixture was stirred for 15 hours at 70 to 80° C. After completing the reaction, an aqueous layer was removed from the mixture by a gravity separation. The obtained organic layer was concentrated. After purifying the resultant by a silica column chromatography, compound C-11-4 (3.2 g, 80%) was obtained.

#### Preparation of Compound C-11-5

**[0101]** After adding compound C-11-4 (3.2 g, 6.6 mmol), iodobromobenzene (3.7 g, 13.21 mmol), CuI (1.5 g, 7.9 mmol) and K<sub>3</sub>PO<sub>4</sub> (2.8 g, 13.2 mmol) to toluene 33 mL, ethylenediamine (0.47 g, 7.9 mmol) was added thereto. The reaction mixture was stirred under reflux for 30 hours. After completing the reaction, the mixture was cooled to room temperature, and then was extracted with MC/purified water. The obtained organic layer was concentrated. After purifying the resultant by a silica column chromatography, compound C-11-5 (3.3 g, 80%) was obtained.

#### Preparation of Compound C-11-6

**[0102]** After dissolving compound C-11-5 (3.3 g, 5.16 mmol) in THF (25 mL), 2.5 M n-BuLi in hexane (2.6 mL, 6.7 mmol) was added thereto at -78° C. The reaction mixture was stirred for 1 hour. B(Oi-Pr)<sub>3</sub> (1.9 g, 10.3 mmol) was added slowly to the mixture, and then the mixture was stirred for 12 hours. After completing the reaction, purified water 10 mL was slowly dropped stepwise to the mixture. Thereafter, the mixture was extracted with MC/NH<sub>4</sub>Cl aq. The obtained organic layer was concentrated, was filtered through silica, and then was recrystallized with MC/hexane to obtain compound C-11-6 (2.5 g, 80%).

#### Preparation of Compound C-109

**[0103]** After adding C-11-6 (2.5 g, 4.14 mmol), compound C-1-2 (1 g, 4.55 mmol), Na<sub>2</sub>CO<sub>3</sub> (1.3 g, 12.42 mmol) and Pd(PPh<sub>3</sub>)<sub>4</sub> (0.24 g, 0.2 mmol) to toluene 20 mL, EtOH 5 mL and purified water 5 mL, the reaction mixture was stirred for 12 hours at 115 to 120° C. After completing the reaction, the mixture was cooled to room temperature. An aqueous layer was removed from the mixture by a gravity separation. After

purifying the obtained organic layer by a silica column chromatography, compound C-109 (2.2 g, 70%) was obtained.

**[0104]** Compounds C-1, C-5, C-6, C-10, C-11, C-18, C-52, C-68, C-95, C-103 and C-120 to C-125 were prepared by employing the methods of preparation examples 1 to 11. Physicochemical properties of all the prepared compounds are shown in the following Table 1.

TABLE 1

Compound	Yield (%)	UV (nm)	PL (nm)	mp (° C.)	MS/EIMS	
					Found	Calculated
C-1	62	306	516	219	613	612.72
C-3	51.5				538	537.61
C-5	48	324	525	234	663	662.78
C-6	47	356	513	245	663	662.78
C-9	47.4	342	523	265	688	688.26
C-10	53	304	517	204	689	688.82
C-11	44	308	511	248	729	728.88
C-12	52				630	629.77
C-15	57	304	517	227	764	764.29
C-18	51	354	527	310	765	764.91
C-29	20	342	531	262	738	738.28
C-52	61	310	522	221	765	764.91
C-68	59	304	427	131	536	535.64
C-84	36.9	304	383	168	688	688.26
C-86	36.9	304	446	168	688	688.26
C-87	36.9				706	706.26
C-95	50	344	460	205	765	764.91
C-99	52.6	305	464	210	738	738.28
C-103	43	304	443	197	707	706.81
C-106	59.7				814	814.31
C-109	70	305	448	187	764	764.29
C-120	45	306	467	210	593	592.73
C-121	47	308	515	235	627	626.75
C-122	53	338	505	274	669	668.83
C-123	56	304	427	131	537	536.62
C-124	51	340	513	281	702	701.81
C-125	50	306	508	196	627	626.75

#### Example 1

#### Production of an OLED Device Using the Organic Electroluminescent Compound According to the Present Invention

**[0105]** A transparent electrode indium tin oxide (ITO) thin film (15 Ω/sq) on a glass substrate for an organic light-emitting diode (OLED) device (Samsung Corning, Republic of Korea) was subjected to an ultrasonic washing with trichloroethylene, acetone, ethanol and distilled water, sequentially, and then was stored in isopropanol. Then, the ITO substrate was mounted on a substrate holder of a vacuum vapor depositing apparatus. N<sup>1</sup>-(naphthalen-1-yl)-N<sup>4</sup>,N<sup>4</sup>-diphenylbenzene-1,4-diamine was introduced into a cell of said vacuum vapor depositing apparatus, and then the pressure in the chamber of said apparatus was controlled to achieve 10<sup>-6</sup> torr. Thereafter, an electric current was applied to the cell to evaporate the above introduced material, thereby forming a hole injection layer having a thickness of 60 nm on the ITO substrate. Then, N,N'-di(4-biphenyl)-N,N'-di(4-biphenyl)-4,4'-diaminobiphenyl was introduced into another cell of said vacuum vapor depositing apparatus, and was evaporated by applying electric current to the cell, thereby forming a hole transport layer having a thickness of 20 nm on the hole injection layer. Thereafter, compound C-1 was introduced into one cell of the vacuum vapor depositing apparatus, as a host material, and compound D-7 was introduced into another cell

as a dopant. The two materials were evaporated at different rates and was deposited in a doping amount of 4 to 20 wt % to form a light-emitting layer having a thickness of 30 nm on the hole transport layer. Then, 9,10-di(1-naphthyl)-2-(4-phenyl-1-phenyl-1H-benzo[d]imidazole)anthracene was introduced into one cell and lithium quinolate was introduced into another cell. The two materials were evaporated at different rates and was deposited in a doping amount of 30 to 70 wt % to form an electron transport layer having a thickness of 30

nm on the light-emitting layer. Then, after depositing lithium quinolate as an electron injection layer having a thickness of 1 to 2 nm on the electron transport layer, an Al cathode having a thickness of 150 nm was deposited by another vacuum vapor deposition apparatus on the electron injection layer. Thus, an OLED device was produced. All the material used for producing the OLED device were those purified by vacuum sublimation at  $10^{-6}$  torr.

**[0106]** The produced OLED device shows red emission having a luminance of 1,020 cd/m<sup>2</sup> at a driving voltage of 4.3 V and a current density of 7.5 mA/cm<sup>2</sup>. Further, the minimum time for a luminance of 5,000 nit to be reduced to 90% of the luminance was 140 hours.

#### Examples 2 to 11

##### Production of an OLED Device Using the Organic Electroluminescent Compound According to the Present Invention

**[0107]** OLED devices were produced in the same manner as one of Example 1, except for using those shown in the below Table 2 as a host material and a dopant.

##### Comparative Example 1

##### Production of an OLED Device Using Conventional Electroluminescent Compounds

**[0108]** OLED device was produced in the same manner as one of Example 1, except that a light-emitting layer having a thickness of 30 nm was deposited on the hole transport layer by using 4,4'-N,N'-dicarbazol-biphenyl (CBP) as a host material and (piq)<sub>2</sub>Ir(acac) [bis-(1-phenylisoquinolyl)iridium(III) acetylacetone] as a dopant and that a hole blocking layer

having a thickness of 10 nm was deposited by using aluminum(III)bis(2-methyl-8-quinolinato)-4-phenylphenolate.

**[0109]** The produced OLED device shows red emission having a luminance of 1,000 cd/m<sup>2</sup> at a driving voltage of 5.5 V and a current density of 12.5 mA/cm<sup>2</sup>. Further, minimum time for a luminance of 5,000 nit to be reduced to 90% of the luminance was 15 hours.

**[0110]** The results of examples and comparative example are shown in the following Table 2.

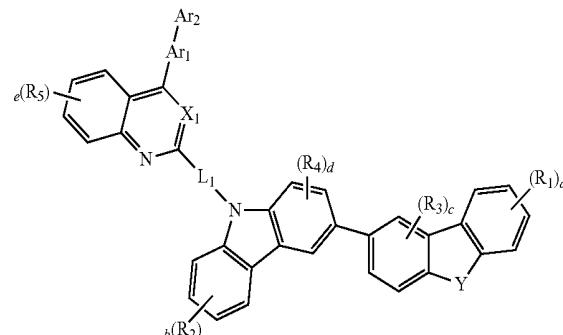
TABLE 2

Host Material	Dopant	Driving Voltage (V)	Current Density (mA/cm <sup>2</sup> )	Luminance (cd/m <sup>2</sup> )/Color	Minimum Time Required for a Luminance of 5,000 nit to Be Reduced to 90%
Example 1	C-1	4.3	7.5	1,020/Red	140
Example 2	C-4	4.0	10.2	1,030/Red	70
Example 3	C-9	4.4	7.8	1,050/Red	140
Example 4	C-13	4.3	8.3	1,100/Red	150
Example 5	C-28	4.2	9.8	1,030/Red	70
Example 6	C-52	4.4	10.2	1,070/Red	80
Example 7	C-67	4.5	7.1	1,010/Red	140
Example 8	C-99	4.2	10.6	1,080/Red	80
Example 9	C-11	4.0	10.2	1,050/Red	100
Example 10	C-86	4.1	9.8	1,070/Red	100
Example 11	C-121	4.2	7.2	1,080/Red	120
Comparative Example 1	CBP (piq) <sub>2</sub> Ir (acac)	5.5	12.5	1,000/Red	15

**[0111]** As shown in Table 2, the organic electroluminescent compounds according to the present invention have superior properties than those of conventional electroluminescent compounds, and thus provide an organic electroluminescent device which has high luminous efficiency and a long operation lifetime and requires a low driving voltage improving power efficiency and power consumption.

1. A compound represented by the following formula 1:

Formula 1



wherein

$L_1$  represents a single bond or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group;

$X_1$  represents N;

$Y$  represents  $—NR_{13}—$ ;

$Ar_1$  represents a single bond, a substituted or unsubstituted 5- to 30-membered heteroarylene group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group, or a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkylene group;

$\text{Ar}_2$  represents hydrogen, deuterium, a substituted or unsubstituted (C1-C30)alkyl group, a substituted or unsubstituted (C6-C30)aryl group, or a substituted or unsubstituted 5- to 30-membered heteroaryl group;  
 $\text{R}_1$  to  $\text{R}_5$  each independently represent hydrogen, deuterium, a halogen, a substituted or unsubstituted (C1-C30)alkyl group, a substituted or unsubstituted (C6-C30)aryl group, a substituted or unsubstituted 5- to 30-membered heteroaryl group, a substituted or unsubstituted (C3-C30)cycloalkyl group, a substituted or unsubstituted 5- to 7-membered heterocycloalkyl group, a substituted or unsubstituted (C6-C30)aryl(C1-C30)alkyl group, a substituted or unsubstituted (C6-C30)aryl group fused with at least one (C3-C30)cycloalkyl group, a 5- or 7-membered heterocycloalkyl group fused with at least one substituted or unsubstituted (C6-C30)aromatic ring, (C3-C30)cycloalkyl group fused with at least one substituted or unsubstituted (C6-C30)aromatic ring,  $-\text{SiR}_{16}\text{R}_{17}\text{R}_{18}$ , a cyano group, or are linked to an adjacent substituent via a substituted or unsubstituted (C3-C30)alkylene group or a substituted or unsubstituted (C3-C30)alkenylene group to form a mono- or polycyclic alicyclic ring or a mono- or polycyclic aromatic ring whose carbon atom(s) may be substituted by at least one hetero atom selected from nitrogen, oxygen and sulfur;  
 $\text{R}_{13}$  represents a substituted or unsubstituted (C6-C30)aryl group, a substituted or unsubstituted (C6-C30)aryl(C1-C30)alkyl group, or a substituted or unsubstituted (C6-C30)aryl group fused with at least one (C3-C30)cycloalkyl group;

$\text{R}_{16}$  to  $\text{R}_{18}$  have the same meaning as one of  $\text{R}_1$  to  $\text{R}_5$ ;  
 $\text{a}$ ,  $\text{b}$  and  $\text{e}$  each independently represent an integer of 1 to 4;  
 $\text{a}$ ,  $\text{b}$  or  $\text{e}$  is an integer of 2 or more, each of  $\text{R}_1$ , each of  $\text{R}_2$  or each of  $\text{R}_5$  is the same or different; and  
 $\text{c}$  and  $\text{d}$  each independently represent an integer of 1 to 3;  
 $\text{c}$  or  $\text{d}$  is an integer of 2 or more, each of  $\text{R}_3$  or each of  $\text{R}_4$  is the same or different.

**2. The compound of claim 1, wherein**

$\text{Ar}_1$  represents a single bond or a substituted or unsubstituted (C6-C30)arylene group;  
 $\text{Ar}_2$  represents hydrogen, deuterium, or a substituted or unsubstituted (C6-C30)aryl group; and  
 $\text{R}_1$  to  $\text{R}_5$  each independently represent hydrogen or deuterium.

**3. The compound of claim 1, wherein**

$\text{Ar}_1$  represents a single bond or a substituted or unsubstituted (C6-C30)arylene group;  
 $\text{Ar}_2$  represents hydrogen, deuterium, or a substituted or unsubstituted (C6-C30)aryl group;  
 $\text{R}_1$  to  $\text{R}_5$  each independently represent hydrogen or deuterium; and  
 $\text{L}_1$  is a single bond.

**4. The compound of claim 1, wherein**

$\text{Ar}_1$  represents a single bond or a substituted or unsubstituted (C6-C30)arylene group;  
 $\text{Ar}_2$  represents hydrogen, deuterium, or a substituted or unsubstituted (C6-C30)aryl group;  
 $\text{R}_1$  to  $\text{R}_5$  each independently represent hydrogen or deuterium; and  
 $\text{L}_1$  represents a substituted or unsubstituted (C6-C30)arylene group.

**5. The compound of claim 4 wherein  $\text{L}_1$  represents an unsubstituted (C6-C30)arylene group.**

**6. The compound of claim 1 wherein  $\text{R}_1$  represents hydrogen, deuterium, a halogen, an unsubstituted (C1-C30)alkyl group, an unsubstituted (C6-C30)aryl group, a substituted or unsubstituted 5- to 30-membered heteroaryl group, an unsubstituted (C3-C30)cycloalkyl group, an unsubstituted 5- to 7-membered heterocycloalkyl group, an unsubstituted (C6-C30)aryl(C1-C30)alkyl group, an unsubstituted (C6-C30)aryl group fused with at least one (C3-C30)cycloalkyl group, a 5- or 7-membered heterocycloalkyl group fused with at least one unsubstituted (C6-C30)aromatic ring, (C3-C30)cycloalkyl group fused with at least one unsubstituted (C6-C30)aromatic ring,  $-\text{SiR}_{16}\text{R}_{17}\text{R}_{18}$ , a cyano group, or are linked to an adjacent substituent via a substituted or unsubstituted (C3-C30)alkylene group or a substituted or unsubstituted (C3-C30)alkenylene group to form a mono- or polycyclic alicyclic ring or a mono- or polycyclic aromatic ring whose carbon atom(s) may be substituted by at least one hetero atom selected from nitrogen, oxygen and sulfur.**

**7. The compound of claim 1 wherein  $\text{R}_5$  represents hydrogen, deuterium, a halogen, a substituted or unsubstituted (C1-C30)alkyl group, a substituted or unsubstituted (C6-C30)aryl group, a substituted or unsubstituted 5- to 30-membered heteroaryl group, a substituted or unsubstituted (C3-C30)cycloalkyl group, a substituted or unsubstituted 5- to 7-membered heterocycloalkyl group, a substituted or unsubstituted (C6-C30)aryl(C1-C30)alkyl group, a substituted or unsubstituted (C6-C30)aryl group fused with at least one (C3-C30)cycloalkyl group,  $-\text{SiR}_{16}\text{R}_{17}\text{R}_{18}$ , or a cyano group.**

**8. The compound of claim 7 wherein  $\text{R}_5$  represents hydrogen or deuterium.**

**9. The compound of claim 1 wherein  $\text{R}_1$  and  $\text{R}_2$  each independently represent hydrogen, a substituted or unsubstituted (C6-C30)aryl group, or a substituted or unsubstituted 5- or 30-membered heteroaryl group.**

**10. The compound of claim 9 wherein  $\text{R}_1$  and  $\text{R}_2$  each independently represent hydrogen or a substituted or unsubstituted (C6-C30)aryl group.**

**11. The compound of claim 1 wherein  $\text{R}_3$  to  $\text{R}_5$  each independently represent hydrogen or a substituted or unsubstituted (C1-C30)alkyl group.**

**12. The compound of claim 11 wherein  $\text{R}_3$  to  $\text{R}_5$  each independently represent hydrogen.**

**13. The compound of claim 1 wherein  $\text{R}_{13}$  represents a substituted or unsubstituted (C6-C30)aryl group.**

**14. An organic electroluminescence device material comprising the compound of claim 1.**

**15. An organic electroluminescence device comprising: a first electrode, a second electrode, and a plurality of organic layers provided between the first electrode and the second electrode, the organic layers comprising a light-emitting layer, wherein at least one of the organic layers comprises the organic electroluminescence device material of claim 14.**

**16. The organic electroluminescence device of claim 15, wherein the light-emitting layer comprises the organic electroluminescence device material as a host material.**

**17. The organic electroluminescence device of claim 15, wherein the light-emitting layer comprises a phosphorescent material.**

**18. The organic electroluminescence device of claim 17, wherein the phosphorescent material is an ortho-metallated complex of a metal atom selected from iridium (Ir), osmium (Os) and platinum (Pt).**

**19.** The organic electroluminescence device of claim **15**, wherein an electron injection layer is provided between an electrode and the light-emitting layer.

**20.** The organic electroluminescence device of claim **19**, wherein the electron injection layer comprises lithium quinolate.

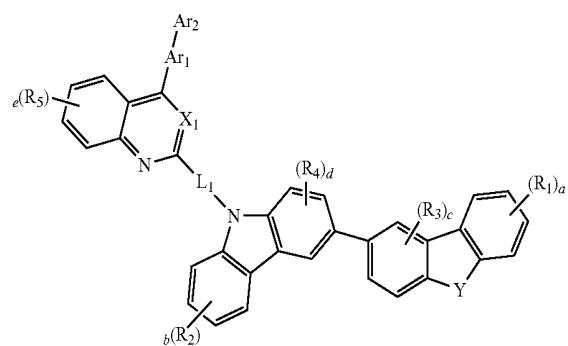
**21.** The organic electroluminescence device of claim **15**, wherein an electron transport layer is provided between an electrode and the light-emitting layer, the electron transport layer comprising the organic electroluminescence device material.

**22.** The organic electroluminescence device of claim **15**, wherein a reductive dopant layer is present between an electrode and at least one of the organic layers.

**23.** An organic electroluminescent device comprising a first electrode, a second electrode and a plurality of organic layers provided between the first electrode and the second electrode, the organic layers comprising a light-emitting layer, wherein

at least one of the organic layers is the light-emitting layer comprising a host material and a phosphorescent material providing phosphorescence, the host material being a compound represented by a formula 1 below:

Formula 1



wherein

$L_1$  represents a single bond or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group;

$X_1$  represents N;

$Y$  represents  $-NR_{13}-$ ;

$Ar_1$  represents a single bond, a substituted or unsubstituted 5- to 30-membered heteroarylene group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group, or a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkylene group;

$Ar_2$  represents hydrogen, deuterium, a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkyl group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group, or a substituted or unsubstituted 5- to 30-membered heteroaryl group;

$R_1$  to  $R_5$  each independently represent hydrogen, deuterium, a halogen, a substituted or unsubstituted (C<sub>1</sub>-C<sub>30</sub>)alkyl group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group, a substituted or unsubstituted 5- to 30-membered heteroaryl group, a substituted or unsubstituted (C<sub>3</sub>-C<sub>30</sub>)cycloalkyl group, a substituted or unsubstituted 5- to 7-membered heterocycloalkyl group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl(C<sub>1</sub>-C<sub>30</sub>)alkyl group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group fused with at least one (C<sub>3</sub>-C<sub>30</sub>)cycloalkyl group, a 5- or 7-mem-

bered heterocycloalkyl group fused with at least one substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aromatic ring, (C<sub>3</sub>-C<sub>30</sub>)cycloalkyl group fused with at least one substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aromatic ring,  $-SiR_{16}R_{17}R_{18}$ , a cyano group; or are linked to an adjacent substituent via a substituted or unsubstituted (C<sub>3</sub>-C<sub>30</sub>)alkylene group or a substituted or unsubstituted (C<sub>3</sub>-C<sub>30</sub>)alkenylene group to form a mono- or polycyclic alicyclic ring or a mono- or polycyclic aromatic ring whose carbon atom(s) may be substituted by at least one hetero atom selected from nitrogen, oxygen and sulfur;  $R_{13}$  represents a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group, a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl(C<sub>1</sub>-C<sub>30</sub>)alkyl group, or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group fused with at least one (C<sub>3</sub>-C<sub>30</sub>)cycloalkyl group;

$R_{16}$  to  $R_{18}$  have the same meaning as one of  $R_1$  to  $R_5$ ;  $a$ ,  $b$  and  $e$  each independently represent an integer of 1 to 4; where  $a$ ,  $b$  or  $e$  is an integer of 2 or more, each of  $R_1$ , each of  $R_2$  or each of  $R_5$  is the same or different; and  $c$  and  $d$  each independently represent an integer of 1 to 3; where  $c$  or  $d$  is an integer of 2 or more, each of  $R_3$  or each of  $R_4$  is the same or different.

**24.** The organic electroluminescent device of claim **23**, wherein the light-emitting layer comprises a host material and phosphorescent material, the phosphorescent material being an ortho-metallated complex of a metal atom selected from iridium (Ir), osmium (Os) and platinum (Pt).

**25.** The organic electroluminescence device of claim **23**, wherein an electron injection layer is provided between an electrode and the light-emitting layer.

**26.** The organic electroluminescence device of claim **25**, wherein the electron injection layer comprises lithium quinolate.

**27.** The organic electroluminescence device of claim **23**, wherein an electron transport layer is provided between an electrode and the light-emitting layer, the electron transport layer comprising a compound represented by the formula 1.

**28.** The organic electroluminescence device of claim **23**, wherein a reductive dopant layer is present between an electrode and at least one of the organic layers.

**29.** An organic electroluminescent device comprising a first electrode, a second electrode and a plurality of organic layers provided between the first electrode and the second electrode, the organic layers comprising a light-emitting layer, wherein

the light-emitting layer comprises the compound according to claim **1** and a phosphorescent material, wherein the compound is represented by formula 1,

$Ar_1$  represents a single bond or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group,

$Ar_2$  represents hydrogen, deuterium, or a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)aryl group,

$R_1$  to  $R_5$  each independently represent hydrogen or deuterium; and

the phosphorescent material is an Ir complex.

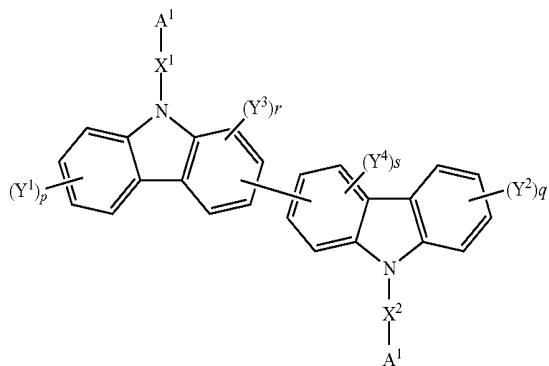
**30.** The organic electroluminescence device of claim **29**, wherein  $L_1$  is a single bond.

**31.** The organic electroluminescence device of claim **29**, wherein  $L_1$  represents a substituted or unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group.

**32.** The organic electroluminescence device of claim **31**, wherein  $L_1$  represents an unsubstituted (C<sub>6</sub>-C<sub>30</sub>)arylene group.

33. A biscarbazole derivative represented by a formula 2 below,

Formula 2



where:  $A^1$  represents a substituted or unsubstituted quinazoline ring bound to  $X^1$  through the nitrogen-containing ring of the quinazoline, when  $A^1$  has a substituent, the substituent of  $A^1$  is an alkyl group having 1 to 20 carbon atoms, alkoxy group having 1 to 20 carbon atoms, haloalkyl group having 1 to 20 carbon atoms, alkylsilyl group having 1 to 10 carbon atoms, arylsilyl group having 6 to 30 ring carbon atoms, cyano group, halogen atom, aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, or monocyclic aromatic heterocyclic group having 2 to 30 ring carbon atoms;

$A^2$  represents a substituted or unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms, when  $A^2$  has a substituent, the substituent of  $A^2$  is an alkyl group having 1 to 20 carbon atoms, alkoxy group having 1 to 20 carbon atoms, haloalkyl group having 1 to 20 carbon atoms, alkylsilyl group having 1 to 10 carbon atoms, arylsilyl group having 6 to 30 ring carbon atoms, cyano group, halogen atom, aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, or monocyclic aromatic heterocyclic group having 2 to 30 ring carbon atoms;

$X^1$  and  $X^2$  each are a linking group and independently represent a single bond, substituted or unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, when  $X^1$  and  $X^2$  each have a substituent, the substituent of  $X^1$  and  $X^2$  is an alkyl group having 1 to 20 carbon atoms, alkoxy group having 1 to 20 carbon atoms, haloalkyl group having 1 to 20 carbon atoms, alkylsilyl group having 1 to 10 carbon atoms, arylsilyl group having 6 to 30 ring carbon atoms, cyano group, halogen atom, aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, or monocyclic aromatic heterocyclic group having 2 to 30 ring carbon atoms;

$Y^1$ ,  $Y^3$  and  $Y^4$  independently represent a hydrogen atom, fluorine atom, cyano group, substituted or unsubstituted alkyl group having 1 to 20 carbon atoms, substituted or

unsubstituted alkoxy group having 1 to 20 carbon atoms, substituted or unsubstituted haloalkyl group having 1 to 20 carbon atoms, substituted or unsubstituted haloalkoxy group having 1 to 20 carbon atoms, substituted or unsubstituted alkylsilyl having 1 to 10 carbon atoms, substituted or unsubstituted arylsilyl having 6 to 30 carbon atoms, substituted or unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, substituted or unsubstituted aromatic heterocyclic group having 2 to 30 ring carbon atoms, or substituted or unsubstituted fused aromatic heterocyclic group having 2 to 30 ring carbon atoms;

$Y^2$  represents a hydrogen atom, fluorine atom, cyano group, unsubstituted alkyl group having 1 to 20 carbon atoms, unsubstituted alkoxy group having 1 to 20 carbon atoms, unsubstituted haloalkyl group having 1 to 20 carbon atoms, unsubstituted haloalkoxy group having 1 to 20 carbon atoms unsubstituted alkylsilyl having 1 to 10 carbon atoms, unsubstituted arylsilyl having 6 to 30 carbon atoms, unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms, unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms unsubstituted monocyclic aromatic heterocyclic group having 2 to 30 ring carbon atoms, or unsubstituted fused aromatic heterocyclic group having 2 to 30 ring carbon atoms;

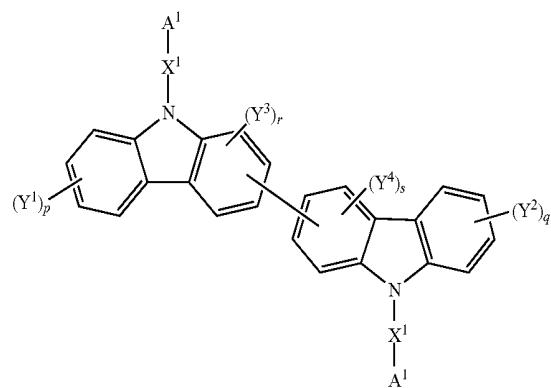
adjacent ones of  $Y^1$  to  $Y^4$  are allowed to be bonded to each other to form a ring structure;

$p$  and  $q$  represent an integer of 1 to 4;  $r$  and  $s$  represent an integer of 1 to 3; and

when  $p$  and  $q$  are an integer of 2 to 4 and  $r$  and  $s$  are an integer of 2 to 3, a plurality of  $Y^1$  to  $Y^4$  are allowed to be the same or different.

34. The biscarbazole derivative according to claim 33, wherein the biscarbazole derivative is represented by a formula 3 below,

Formula 3



where:  $A^1$ ,  $A^2$ ,  $X^1$ ,  $X^2$ ,  $Y^1$  to  $Y^4$ ,  $p$ ,  $q$ ,  $r$  and  $s$  represent the same as  $A^1$ ,  $A^2$ ,  $X^1$ ,  $X^2$ ,  $Y^1$  to  $Y^4$ ,  $p$ ,  $q$ ,  $r$  and  $s$  of the formula 2.

35. The biscarbazole derivative according to claim 34, wherein in formula 3 when  $A^1$  has a substituent, the substituent of  $A^1$  is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms;

$Y^1$  to  $Y^4$  are a hydrogen atom; and when  $A^2$  has a substituent, the substituent of  $A^2$  is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms.

**36.** The biscarbazole derivative according to claim 34, wherein in formula 3

when  $A^1$  has a substituent, the substituent of  $A^1$  is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms;  $Y^1$  to  $Y^4$  are a hydrogen atom;

when  $A^2$  has a substituent, the substituent of  $A^2$  is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; and

$X^1$  is a single bond.

**37.** The biscarbazole derivative according to claim 34, wherein in formula 3

when  $A^1$  has a substituent, the substituent of  $A^1$  is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms;  $Y^1$  to  $Y^4$  are a hydrogen atom;

when  $A^2$  has a substituent, the substituent of  $A^2$  is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; and

$X^1$  is an unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms.

**38.** An organic-EL-device material comprising the biscarbazole derivative according to claim 33.

**39.** An organic electroluminescence device comprising: a cathode; an anode; and a plurality of organic thin-film layers provided between the cathode and the anode, the organic thin-film layers comprising an emitting layer, wherein

at least one of the organic thin-film layers comprises the organic-EL-device material according to claim 38.

**40.** The organic electroluminescence device according to claim 39, wherein the emitting layer comprises the organic-EL-device material as a host material.

**41.** The organic electroluminescence device according to claim 39, wherein the emitting layer comprises a phosphorescent material.

**42.** The organic electroluminescence device according to claim 41, wherein the phosphorescent material is an orthometalated complex of a metal atom selected from iridium (Ir), osmium (Os) and platinum (Pt).

**43.** The organic electroluminescence device according to claim 39, wherein an electron injecting layer is provided between the cathode and the emitting layer, the electron injecting layer comprising a nitrogen-containing cyclic derivative.

**44.** The organic electroluminescence device according to claim 39, wherein an electron transporting layer is provided between the cathode and the emitting layer, the electron transporting layer comprising the organic-EL-device material.

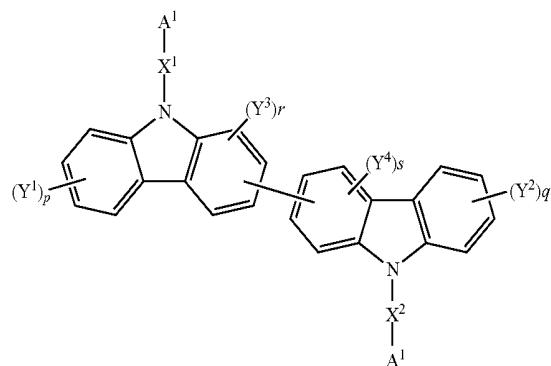
**45.** The organic electroluminescence device according to claim 39, wherein a reduction-causing dopant is present at an interfacial region between the cathode and at least one of the organic thin-film layers.

**46.** An organic electroluminescence device comprising: a cathode; an anode; and a plurality of organic thin-film layers provided between the cathode and the anode, the organic thin-film layers comprising an emitting layer, wherein

at least one of the organic thin-film layers is the emitting layer comprising a first host material, a second host material and a phosphorescent material providing phosphorescence,

the first host material being a compound represented by a formula (4) below,

(4)



where:  $A^1$  represents a substituted or unsubstituted quinazoline ring bound to  $X^1$  through the nitrogen-containing ring of the quinazoline, when  $A^1$  has a substituent, the substituent of  $A^1$  is an alkyl group having 1 to 20 carbon atoms, alkoxy group having 1 to 20 carbon atoms, haloalkyl group having 1 to 20 carbon atoms, alkylsilyl group having 1 to 10 carbon atoms, arylsilyl group having 6 to 30 ring carbon atoms, cyano group, halogen atom, aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, or monocyclic aromatic heterocyclic group having 2 to 30 ring carbon atoms;

$A^2$  represents a substituted or unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms, when  $A^2$  has a substituent, the substituent of  $A^2$  is an alkyl group having 1 to 20 carbon atoms, alkoxy group having 1 to 20 carbon atoms, haloalkyl group having 1 to 20 carbon atoms, alkylsilyl group having 1 to 10 carbon atoms, arylsilyl group having 6 to 30 ring carbon atoms, cyano group, halogen atom, aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, or monocyclic aromatic heterocyclic group having 2 to 30 ring carbon atoms;

$X^1$  and  $X^2$  each are a linking group and independently represent a single bond, substituted or unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, when  $X^1$  and  $X^2$  each have a substituent, the substituent of  $X^1$  and  $X^2$  is an alkyl group having 1 to 20 carbon

atoms, alkoxy group having 1 to 20 carbon atoms, haloalkyl group having 1 to 20 carbon atoms, alkylsilyl group having 1 to 10 carbon atoms, arylsilyl group having 6 to 30 ring carbon atoms, cyano group, halogen atom, aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, or monocyclic aromatic heterocyclic group having 2 to 30 ring carbon atoms;

$Y^1$ ,  $Y^3$  and  $Y^4$  independently represent a hydrogen atom, fluorine atom, cyano group, substituted or unsubstituted alkyl group having 1 to 20 carbon atoms, substituted or unsubstituted alkoxy group having 1 to 20 carbon atoms, substituted or unsubstituted haloalkyl group having 1 to 20 carbon atoms, substituted or unsubstituted haloalkoxy group having 1 to 20 carbon atoms, substituted or unsubstituted alkylsilyl having 1 to 10 carbon atoms, substituted or unsubstituted arylsilyl having 6 to 30 carbon atoms, substituted or unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms, substituted or unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, substituted or unsubstituted aromatic heterocyclic group having 2 to 30 ring carbon atoms, or substituted or unsubstituted fused aromatic heterocyclic group having 2 to 30 ring carbon atoms;

$Y^2$  represents a hydrogen atom, fluorine atom, cyano group, unsubstituted alkyl group having 1 to 20 carbon atoms, unsubstituted alkoxy group having 1 to 20 carbon atoms, unsubstituted haloalkyl group having 1 to 20 carbon atoms, unsubstituted haloalkoxy group having 1 to 20 carbon atoms, unsubstituted alkylsilyl having 1 to 10 carbon atoms, unsubstituted arylsilyl having 6 to 30 carbon atoms, unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms, unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms, unsubstituted monocyclic aromatic heterocyclic group having 2 to 30 ring carbon atoms, or unsubstituted fused aromatic heterocyclic group having 2 to 30 ring carbon atoms;

adjacent ones of  $Y^1$  to  $Y^4$  are allowed to be bonded to each other to form a ring structure;

$p$  and  $q$  represent an integer of 1 to 4;  $r$  and  $s$  represent an integer of 1 to 3; and

when  $p$  and  $q$  are an integer of 2 to 4 and  $r$  and  $s$  are an integer of 2 to 3, a plurality of  $Y^1$  to  $Y^4$  are allowed to be the same or different.

**47.** The organic electroluminescence device according to claim **46**, wherein the second host material is represented by either one of a formula (13) or (14) below,

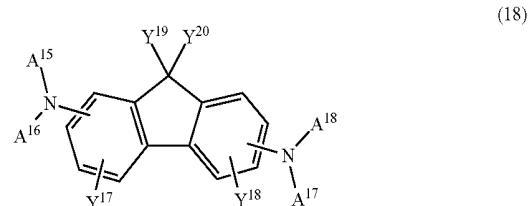
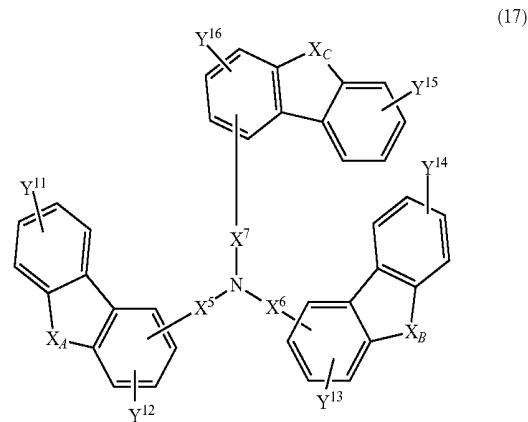
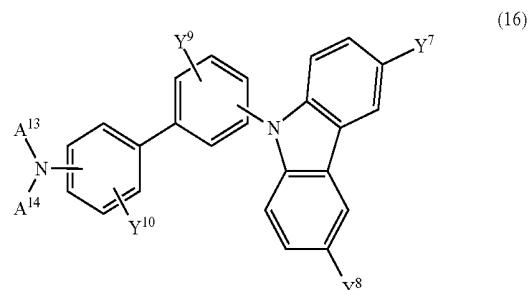
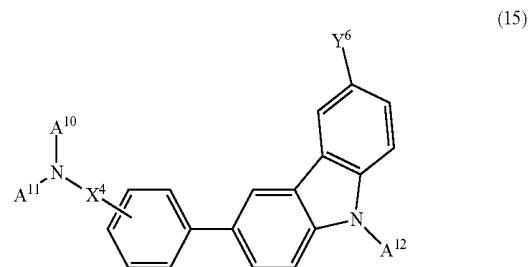


where:  $X^3$  represents a substituted or unsubstituted arylene group having 10 to 40 ring carbon atoms; and  $A^3$  to  $A^6$  represent a substituted or unsubstituted aryl group having 6 to 60 ring carbon atoms, or heteroaryl group having 6 to 60 ring atoms,



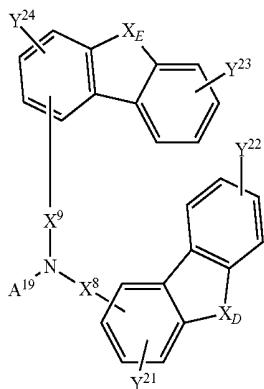
where:  $A^7$  to  $A^9$  represent a substituted or unsubstituted aryl group having 6 to 60 ring carbon atoms, or heteroaryl group having 6 to 60 ring atoms.

**48.** The organic electroluminescence device according to claim **47**, wherein the second host material is represented by any one of formulae (15) to (19) below,



-continued

(19)



where: A<sup>10</sup> to A<sup>19</sup> each represent a substituted or unsubstituted aryl group having 6 to 40 carbon atoms, or substituted or unsubstituted aromatic heterocyclic group having 2 to 40 carbon atoms;

variable pairs A<sup>10</sup> and A<sup>1</sup>; A<sup>13</sup> and A<sup>14</sup>; A<sup>15</sup> and A<sup>16</sup>; A<sup>17</sup> and A<sup>18</sup> together with the nitrogen to which they are bonded optionally form a ring;

X<sup>4</sup> to X<sup>9</sup> represent a single bond or a linking group having 1 to 30 carbon atoms;

Y<sup>6</sup> to Y<sup>24</sup> represent a hydrogen atom, halogen atom, substituted or unsubstituted alkyl group having 1 to 40 carbon atoms, substituted or unsubstituted heterocyclic group having 3 to 20 carbon atoms, substituted or unsubstituted aryl group having 6 to 40 carbon atoms, substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms, substituted or unsubstituted alkenyl group having 2 to 40 carbon atoms, substituted or unsubstituted alkylamino group having 1 to 40 carbon atoms, substituted or unsubstituted aralkylamino group having 7 to 60 carbon atoms, substituted or unsubstituted alkylsilyl group having 3 to 20 carbon atoms, substituted or unsubstituted arylsilyl group having 8 to 40 carbon atoms, substituted or unsubstituted aralkylsilyl group having 8 to 40 carbon atoms, or substituted or unsubstituted halogenated alkyl group having 1 to 40 carbon atoms; and

X<sub>A</sub>, X<sub>B</sub>, X<sub>C</sub>, X<sub>D</sub>, X<sub>E</sub> each represent a sulfur atom, an oxygen atom or a monoaryl-substituted nitrogen atom.

**49.** The organic electroluminescence device according to claim **46**, wherein the emitting layer comprises a host material and a phosphorescent material, the phosphorescent material being an ortho-metalated complex of a metal atom selected from iridium (Ir), osmium (Os) and platinum (Pt).

**50.** The organic electroluminescence device according to claim **46**, wherein an electron injecting layer is provided between the cathode and the emitting layer, the electron injecting layer comprising a nitrogen-containing cyclic derivative.

**51.** The organic electroluminescence device according to claim **46**, wherein an electron transporting layer is provided between the cathode and the emitting layer, the electron transporting layer comprising a compound represented by the formula (4).

**52.** The organic electroluminescence device according to claim **46**, wherein a reduction-causing dopant is present at an interfacial region between the cathode and at least one of the organic thin-film layers.

**53.** The biscarbazole derivative according to claim **33**, wherein in formula 2 when A<sup>1</sup> has a substituent, the substituent of A<sup>1</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; Y<sup>1</sup> to Y<sup>4</sup> are a hydrogen atom; and

when A<sup>2</sup> has a substituent, the substituent of A<sup>2</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms.

**54.** The biscarbazole derivative according to claim **33**, wherein in formula 2 when A<sup>1</sup> has a substituent, the substituent of A<sup>1</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; Y<sup>1</sup> to Y<sup>4</sup> are a hydrogen atom;

when A<sup>2</sup> has a substituent, the substituent of A<sup>2</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; and

X<sup>1</sup> is a single bond.

**55.** The biscarbazole derivative according to claim **33**, wherein in formula 2

when A<sup>1</sup> has a substituent, the substituent of A<sup>1</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; Y<sup>1</sup> to Y<sup>4</sup> are a hydrogen atom;

when A<sup>2</sup> has a substituent, the substituent of A<sup>1</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; and

X<sup>1</sup> is an unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms.

**56.** An organic electroluminescence device comprising: a cathode; an anode; and a plurality of organic thin-film layers provided between the cathode and the anode, the organic thin-film layers comprising an emitting layer, wherein

the emitting layer comprises the biscarbazole derivative according to claim **33** and a phosphorescent material, wherein the biscarbazole derivative is represented by formula 2, and when A<sup>1</sup> has a substituent, the substituent of A<sup>1</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms;

Y<sup>1</sup> to Y<sup>4</sup> are a hydrogen atom;

when A<sup>2</sup> has a substituent, the substituent of A<sup>2</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms;

X<sup>1</sup> is a single bond, an unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; and

the phosphorescent material is an Ir complex.

**57.** The organic electroluminescence device according to claim **56**, wherein X<sup>1</sup> is a single bond in formula 2.

**58.** The organic electroluminescence device according to claim **56**, wherein X<sup>1</sup> is an unsubstituted aromatic hydrocar-

bon group having 6 to 30 ring carbon atoms or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms in formula 2.

**59.** An organic electroluminescence device comprising: a cathode; an anode; and a plurality of organic thin-film layers provided between the cathode and the anode, the organic thin-film layers comprising an emitting layer, wherein the emitting layer comprises the biscarbazole derivative according to claim 34 and a phosphorescent material, the biscarbazole derivative being represented by the formula 3, and when A<sup>1</sup> has a substituent, the substituent of A<sup>1</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon atoms or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; Y<sup>1</sup> to Y<sup>4</sup> are a hydrogen atom; when A<sup>2</sup> has a substituent, the substituent of A<sup>2</sup> is an aromatic hydrocarbon group having 6 to 30 ring carbon

atoms Or a substituted or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms;

X<sup>1</sup> is a single bond, an unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms; and

the phosphorescent material is an Ir complex.

**60.** The organic electroluminescence device according to claim 59, wherein

X<sup>1</sup> is a single bond in formula 3.

**61.** The organic electroluminescence device according to claim 59, wherein

X<sup>1</sup> is an unsubstituted aromatic hydrocarbon group having 6 to 30 ring carbon atoms or an unsubstituted fused aromatic hydrocarbon group having 10 to 30 ring carbon atoms in formula 3.

\* \* \* \* \*

专利名称(译)	新型有机电致发光化合物和使用其的有机电致发光器件		
公开(公告)号	<a href="#">US20150171346A1</a>	公开(公告)日	2015-06-18
申请号	US14/624835	申请日	2015-02-18
[标]申请(专利权)人(译)	罗门哈斯电子材料有限公司		
申请(专利权)人(译)	罗门哈斯电子材料KOREA LTD.		
当前申请(专利权)人(译)	罗门哈斯电子材料KOREA LTD.		
[标]发明人	AHN HEE CHOON YOON SEOK KEUN MOON DOO HYEON KIM HEE SOOK LEE SU HYUN SHIN HYO NIM LEE KYUNG JOO PARK KYOUNG JIN KIM NAM KYUN CHO YOUNG JUN KWON HYUCK JOO KIM BONG OK		
发明人	AHN, HEE-CHOON YOON, SEOK-KEUN MOON, DOO-HYEON KIM, HEE-SOOK LEE, SU-HYUN SHIN, HYO-NIM LEE, KYUNG-JOO PARK, KYOUNG-JIN KIM, NAM-KYUN CHO, YOUNG-JUN KWON, HYUCK-JOO KIM, BONG-OK		
IPC分类号	H01L51/00 C07D403/14 C07D409/14 C07D405/14		
CPC分类号	H01L51/0072 C07D405/14 H01L51/0073 C07D403/14 H01L51/5024 H01L51/0074 H01L51/0052 H01L51/5092 H01L51/5072 C07D409/14 C07D401/04 C07D403/04 C09K11/06 C09K2211/1007 C09K2211/1011 C09K2211/1029 C09K2211/1044 C09K2211/1088 C09K2211/1092 H05B33/14		
优先权	1020110020492 2011-03-08 KR PCT/KR2012/001712 2012-03-08 WO		
外部链接	<a href="#">Espacenet</a> <a href="#">USPTO</a>		

**摘要(译)**

本发明涉及一种新型有机电致发光化合物和使用该化合物的有机电致发光器件。所述有机发光化合物提供有机电致发光器件，其具有高发光效率和长操作寿命，并且需要低驱动电压，从而提高功率效率和功耗。

